

**SMARTSLIDE DOOR
230mm & RAB WALL FRAMING
19mm CAVITY &
CLADDING (VARIOUS)**

AMBIANCE™

Inline Window Systems

STÄRKE

F1S	FLASHINGS & STARKITRAVE
01- R-35	TIMBER MID FLOOR NON REBATED - 9mm CLADDING
02- R-35	TIMBER MID FLOOR SEMI REBATED - 9mm CLADDING
03- R-35	CONCRETE MID FLOOR NON REBATED - 9mm CLADDING
04- R-35	CONCRETE GROUND FLOOR NON REBATED - 9mm CLADDING
05- R-35	CONCRETE GROUND FLOOR FULLY REBATED - 9mm CLADDING
06- R-35	TIMBER GROUND FLOOR FULLY REBATED - 9mm CLADDING
01- B-45	TIMBER MID FLOOR NON REBATED - 19mm CLADDING
02- B-45	TIMBER MID FLOOR SEMI REBATED - 19mm CLADDING
03- B-45	CONCRETE MID FLOOR NON REBATED - 19mm CLADDING
04- B-45	CONCRETE GROUND FLOOR NON REBATED - 19mm CLADDING
05- B-45	CONCRETE GROUND FLOOR FULLY REBATED - 19mm CLADDING
06- B-45	TIMBER GROUND FLOOR FULLY REBATED - 19mm CLADDING
01- G-60	TIMBER MID FLOOR NON REBATED - 35mm CLADDING
02- G-60	TIMBER MID FLOOR SEMI REBATED - 35mm CLADDING
03- G-60	CONCRETE MID FLOOR NON REBATED - 35mm CLADDING
04- G-60	CONCRETE GROUND FLOOR NON REBATED - 35mm CLADDING
05- G-60	CONCRETE GROUND FLOOR FULLY REBATED - 35mm CLADDING
06- G-60	TIMBER GROUND FLOOR FULLY REBATED - 35mm CLADDING
01- Y-65	TIMBER MID FLOOR NON REBATED - BRICK CLADDING
02- Y-65	TIMBER MID FLOOR SEMI REBATED - BRICK CLADDING
03- Y-65	CONCRETE FLOOR NON REBATED - BRICK CLADDING
04- Y-65	JAMB DETAIL - BRICK CLADDING
05- Y-65	CONCRETE GROUND FLOOR FULLY REBATED - BRICK CLADDING
06- Y-65	TIMBER GROUND FLOOR FULLY REBATED - BRICK CLADDING



interactive assembly
instructions available

<http://wksp.nz/sg-wfl-w70>



Get **WORKINGSPEC** from
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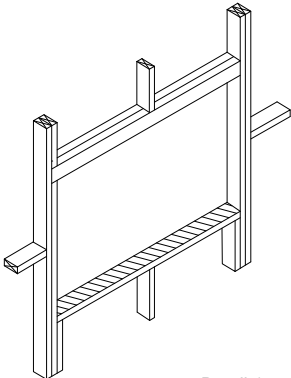
Opening Preparation

The preparation of the wall opening prior to the installation of the window or door is essentially the same regardless of cladding option. The following offers a step by step guide to the process.

Step P1 – Preliminary Check

Before proceeding with the installation and preparation of the wall underlay, the installer should examine and confirm that the sill trimmer is essentially level, straight and free of twist. It is particularly important that it is well secured and does not slope toward the interior of the building. If necessary, the sill trimmer should be planed to ensure it does not exhibit any of the above conditions.

The sill trimmer must be designed to comply with NZS3604.



Detail 1

Note: Projects within the new Extra High wind zone require the use of a Rigid Underlay in addition to and underneath a flexible wall underlay, except as noted in the attached comment.

This needs to be considered when sizing the windows.

9.1.7.2 Rigid *wall underlays*, in association with *drained cavities* (including *direct fixed* corrugated profile metal) are required in Extra High *wind zones*. Refer to Table 3 and Table 23. Rigid *underlays* are also required to *external walls* of attached garages that are unlined. Refer Paragraphs 1.1.1 & 9.1.3.4 c).

Rigid *wall underlays* shall be in accordance with Table 23, and shall:

- a) Be minimum 7mm plywood, or 6mm fibre cement sheet
- b) Be installed with sheet edges fixed over solid framing
- c) Be over-fixed with a flexible *wall underlay* from Table 23 and installed as in Paragraph 9.1.7.1

COMMENT:
Some proprietary systems may not require the addition of a flexible *underlay*

Step P2 – Cut the Underlay

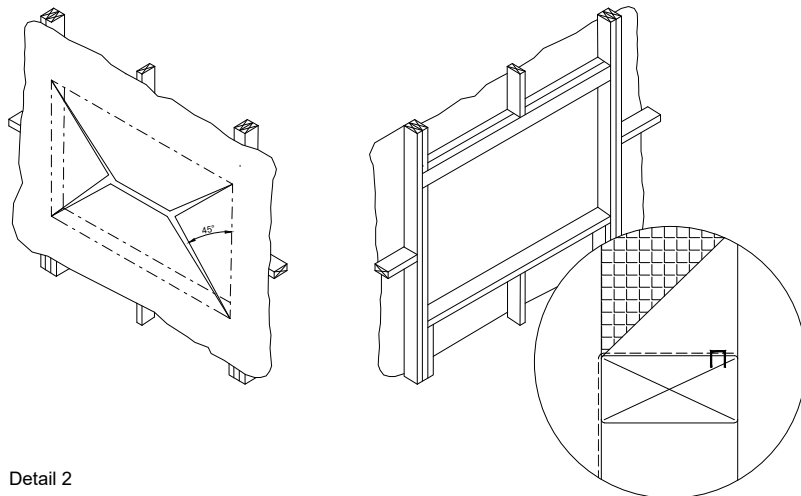
Clause 9.1.5 a) describes the application of a flexible wall underlay.

Amend 5 Aug 2011	9.1.5 Wall underlays to wall openings
	Prior to window or door installation:
Amend 5 Aug 2011	Flexible wall underlay shall be cut and dressed into all sides of openings as per Figure 72A and B,

To achieve this, follow these steps;

- Cut the building underlay at 45° away from each corner.
- Fold the flaps tightly into the opening and secure to the framing on all sides.
- Trim off excess underlay after fixing.

Note: Figures 72A & 72B do not show the inner extent of the flexible wall underlay. The industry trend has been to cut this off at the inner corner of the framing as wrapping around sometimes interferes with the internal linings. Ensure the underlay is fixed tightly to the framework.



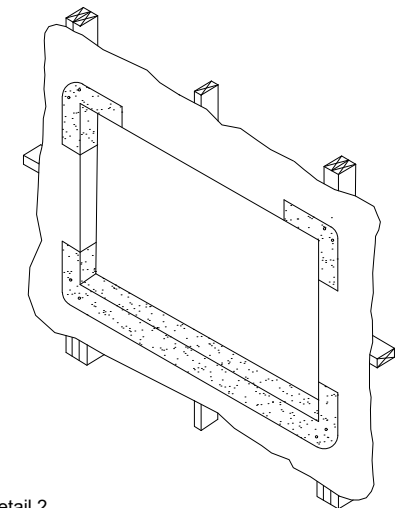
Detail 2

Step P3 – Flexible Flashing Tape

After ensuring the flashing tape to be used meets the criteria set out in Clause 9.1.5 b), follow these steps to satisfy the clause;

- Cut the flashing tape for the sill at least 200mm wider than the opening.
- Fit the tape, as described in the manufacturers literature, with the inner edge of the tape flush with the inside line of the framing, so that it extends a minimum of 100mm up each jamb ensuring timber framing is covered.
- Ensure the tape is securely adhered to the underlay on all surfaces and fits tightly into each of the corners.
- Cut two more pieces of tape at least 200mm long and fit into each of the upper corners as described above ensuring timber framing is covered.

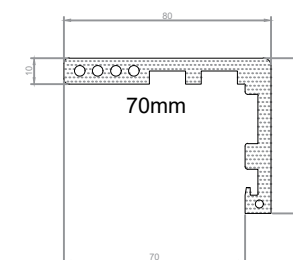
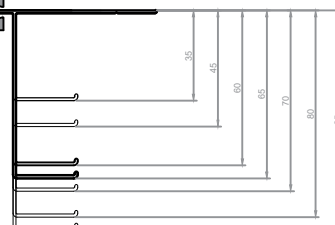
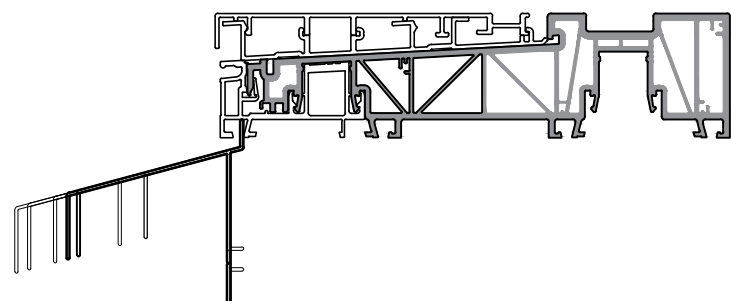
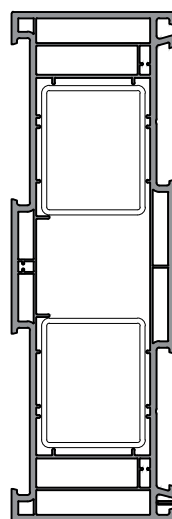
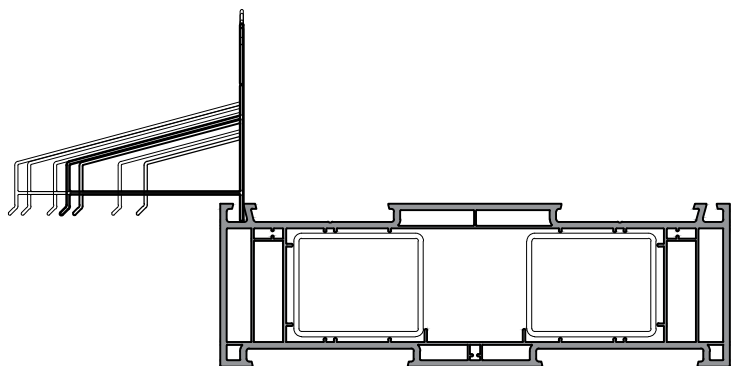
Amend 5 Aug 2011	b) Flexible flashing tape shall be applied to head and sill framing as shown in Figures 72A and 72B. Flexible flashing tape shall:
Amend 5 Aug 2011	i) Comply with parts 3.2 and 4 of ICBO Acceptance Criteria AC148, and
Amend 5 Aug 2011	ii) be compatible with the wall underlay
	COMMENT:
Amend 5 Aug 2011	Dressing the wall underlay around the framing timber and providing a flexible air seal limits airflow around the window reveal.
	The flexible flashing tape keeps any water that does get past the cladding, or through the joinery, from direct contact with the timber.



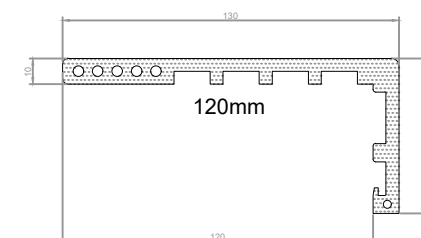
Detail 2

Note: Ensure all exposed timber is covered, particularly in the corners. This may mean the tape has to extend further than nominated.

FLASHING KITS	RECOMMENDED CLADDING DIMs	SOME TYPICAL APPLICATIONS
35mm	25 to 29mm	19 Cavity & 9mm Sheet -OR- 19 Cavity & Folded Metal Cladding
45mm	35 to 39mm	19 Cavity & 19mm Sheet -OR- 19 Cavity & Rusticated Weatherboard
60mm	50 to 54mm	19 Cavity & Bevel-Back Weatherboard -OR- 45 Cavity & 9mm Sheet
65mm	55 to 59mm	50 Cavity & 70 Brick -OR- 45 Cavity & Folded Metal Cladding
70mm	60 to 69mm	45 Cavity & 19mm Sheet -OR- 45 Cavity & Rusticated Weatherboard
80mm	70 to 74mm	19 Cavity & Bevel-Back Weatherboard with Facings
85mm	75 to 79mm	45 Cavity & Bevel-Back Weatherboard



STARKITRAVE - FAST
ARCHITRAVE & REVEAL SYSTEM



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Inline Window Systems

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FLASHING TAPE LAPPED
OVER HEAD FLASHING

WGANZ FLASHING
END-STOPS

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 120mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD &
JAMBS RECOMMENDED
FOR "EXTRA HIGH"
WIND ZONE & ABOVE,
OR FOR IMPROVED
THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

PROPRIETARY SILL
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

8g SS SCREWS @ 450
CTRS

JOINERY SIZE

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

8g x 60 SS
SCREWS @ 450
CTRS

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

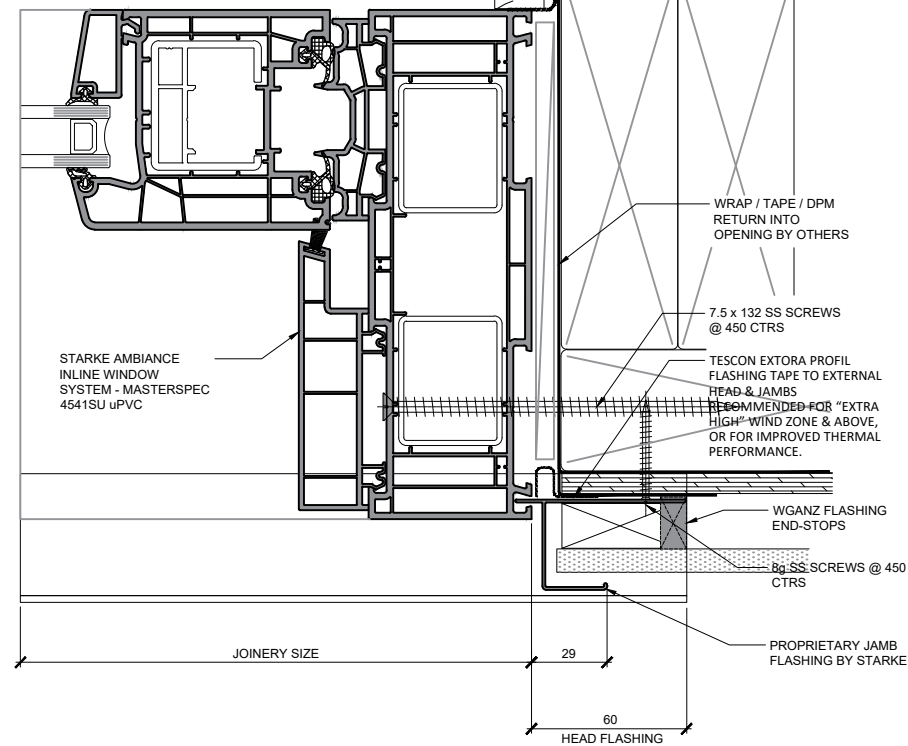
7.5 x 132 SS SCREWS
@ 450 CTRS

INTERNAL FINISH BY
OTHERS - OR
STARKITRAVE FAST
ARCHITRAVE & REVEAL
SYSTEM (EX 90)

TESCON EXTORA
PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES
INTERNALLY

INTERNAL FINISH BY OTHERS - OR
STARKITRAVE FAST ARCHITRAVE &
REVEAL SYSTEM (EX 90)

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY



IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL
AIR-SEAL TAPE TO ALL 4
SIDES INTERNALLY

INTERNAL FINISH
BY OTHERS
WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

230mm Framing / RAB / 9mm Cladding on cavity

Liftslide

Timber mid-floor, Non-rebated

AMBIANCE

Inline Window Systems

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FLASHING TAPE LAPPED
OVER HEAD FLASHING

WGANZ FLASHING
END-STOPS

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 120mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD &
JAMBS RECOMMENDED
FOR "EXTRA HIGH"
WIND ZONE & ABOVE,
OR FOR IMPROVED
THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

PROPRIETARY SILL
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

8g SS SCREWS @ 450
CTRS

JOINERY SIZE

6 mm

12

5

8g x 60 SS
SCREWS @ 450
CTRS

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

7.5 x 132 SS SCREWS
@ 450 CTRS

INTERNAL FINISH BY
OTHERS - OR
STARKITRAVE FAST
ARCHITRAVE & REVEAL
SYSTEM (EX 90)

TESCON EXTORA
PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES
INTERNALLY

INTERNAL FINISH BY OTHERS - OR
STARKITRAVE FAST ARCHITRAVE &
REVEAL SYSTEM (EX 90)

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE AMBIANCE
INLINE WINDOW
SYSTEM - MASTERSPEC
4541SU uPVC

IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL
AIR-SEAL TAPE TO ALL 4
SIDES INTERNALLY

FLASHING TAPE LAPPED
OVER HEAD FLASHING

WGANZ FLASHING
END-STOPS

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 120mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD &
JAMBS RECOMMENDED
FOR "EXTRA HIGH"
WIND ZONE & ABOVE,
OR FOR IMPROVED
THERMAL
PERFORMANCE.

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WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

PROPRIETARY SILL
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

8g SS SCREWS @ 450
CTRS

JOINERY SIZE

40

12

5

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

8g x 60 SS
SCREWS @ 450
CTRS

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

7.5 x 132 SS SCREWS
@ 450 CTRS

INTERNAL FINISH BY
OTHERS - OR
STARKITRAVE FAST
ARCHITRAVE & REVEAL
SYSTEM (EX 90)

TESCON EXTORA
PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES
INTERNALLY

IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

LINER / INTERNAL
FINISH BY OTHERS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

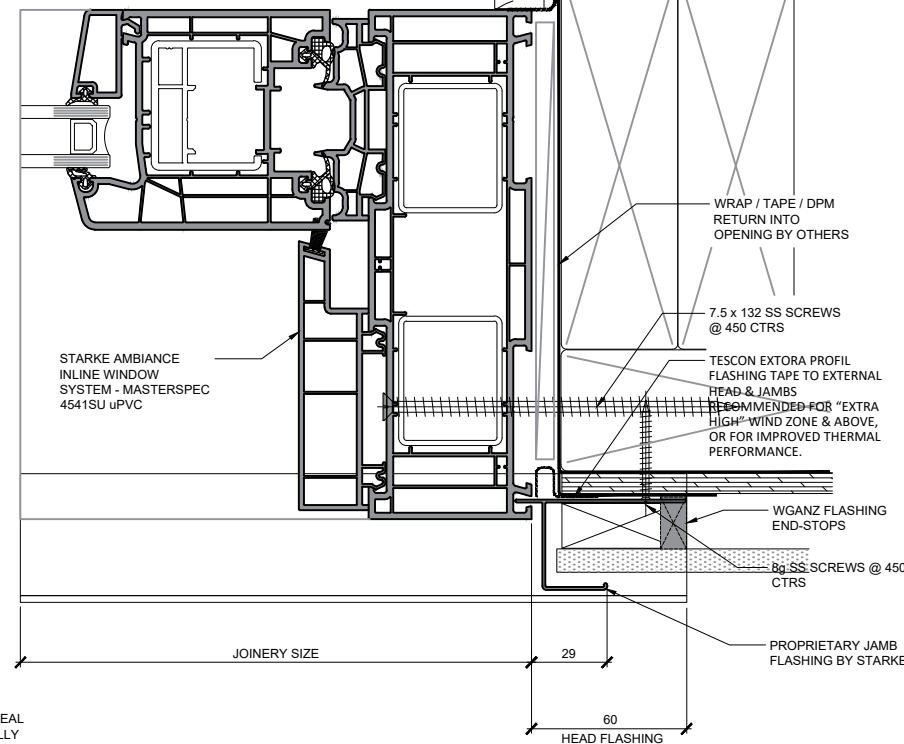
230mm Framing / RAB / 9mm Cladding on cavity

Liftslide

Concrete mid floor, Non-rebated

INTERNAL FINISH BY OTHERS - OR
STARKITRAVE FAST ARCHITRAVE &
REVEAL SYSTEM (EX 90)

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY



AMBIANCE

Inline Window Systems

STARKE

FLASHING TAPE LAPPED
OVER HEAD FLASHING

WGANZ FLASHING
END-STOPS

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 120mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD &
JAMBS RECOMMENDED
FOR "EXTRA HIGH"
WIND ZONE & ABOVE,
OR FOR IMPROVED
THERMAL
PERFORMANCE.

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AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

JOINERY SIZE

30

5 Min

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

8g x 60 SS
SCREWS @ 450
CTRS

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

7.5 x 132 SS SCREWS
@ 450 CTRS

INTERNAL FINISH BY
OTHERS - OR
STARKITRAVE FAST
ARCHITRAVE & REVEAL
SYSTEM (EX 90)

TESCON EXTORA
PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES
INTERNALLY

IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

LINER / INTERNAL
FINISH BY OTHERS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

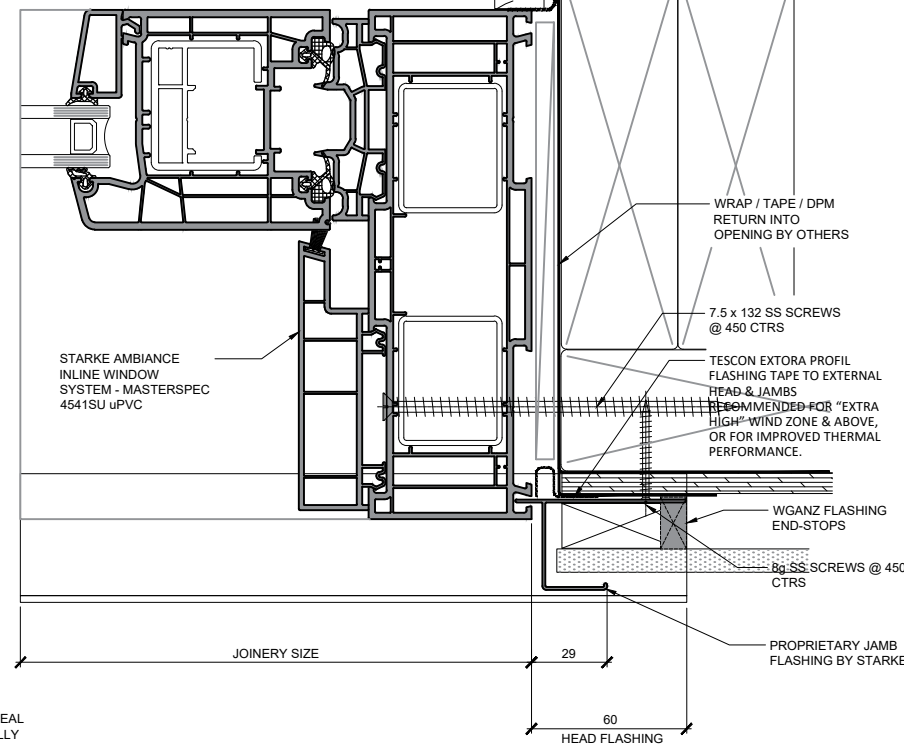
230mm Framing / RAB / 9mm Cladding on cavity

Liftslide

Concrete ground floor, Non-rebated

INTERNAL FINISH BY OTHERS - OR
STARKITRAVE FAST ARCHITRAVE &
REVEAL SYSTEM (EX 90)

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY



AMBIANCE

Inline Window Systems

STARKE

FLASHING TAPE LAPPED
OVER HEAD FLASHING

WGANZ FLASHING
END-STOPS

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 120mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD &
JAMBS RECOMMENDED
FOR "EXTRA HIGH"
WIND ZONE & ABOVE,
OR FOR IMPROVED
THERMAL
PERFORMANCE.

STARKE
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WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

DECK
ILLUSTRATED
LEVEL WITH DOOR
THRESHOLD

JOINERY SIZE

30

5 Min

8g x 60 SS
SCREWS @ 450
CTRS

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

7.5 x 132 SS SCREWS
@ 450 CTRS

INTERNAL FINISH BY
OTHERS - OR
STARKITRAVE FAST
ARCHITRAVE & REVEAL
SYSTEM (EX 90)

TESCON EXTORA
PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES
INTERNALLY

IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL
AIR-SEAL TAPE TO ALL 4
SIDES INTERNALLY

PACKING/INFILL BY
OTHERS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

230mm Framing / RAB / 9mm Cladding on cavity

Liftslide

Concrete ground floor, Fully-rebated

INTERNAL FINISH BY OTHERS - OR
STARKITRAVE FAST ARCHITRAVE &
REVEAL SYSTEM (EX 90)

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE AMBIANCE
INLINE WINDOW
SYSTEM - MASTERSPEC
4541SU uPVC

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

7.5 x 132 SS SCREWS
@ 450 CTRS

TESCON EXTORA PROFIL
FLASHING TAPE TO EXTERNAL
HEAD & JAMBS
RECOMMENDED FOR "EXTRA
HIGH" WIND ZONE & ABOVE,
OR FOR IMPROVED THERMAL
PERFORMANCE.

WGANZ FLASHING
END-STOPS
8g SS SCREWS @ 450
CTRS

PROPRIETARY JAMB
FLASHING BY STARKE

JOINERY SIZE

29

60
HEAD FLASHING

48
53 Norm

AMBIANCE

Inline Window Systems

STARKE

FLASHING TAPE LAPPED
OVER HEAD FLASHING

WGANZ FLASHING
END-STOPS

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 120mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD &
JAMBS RECOMMENDED
FOR "EXTRA HIGH"
WIND ZONE & ABOVE,
OR FOR IMPROVED
THERMAL
PERFORMANCE.

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WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

DECK
ILLUSTRATED
LEVEL WITH DOOR
THRESHOLD

JOINERY SIZE

30

5 Min

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

8g x 60 SS
SCREWS @ 450
CTRS

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

7.5 x 132 SS SCREWS
@ 450 CTRS

INTERNAL FINISH BY
OTHERS - OR
STARKITRAVE FAST
ARCHITRAVE & REVEAL
SYSTEM (EX 90)

TESCON EXTORA
PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES
INTERNALLY

IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL
AIR-SEAL TAPE TO ALL 4
SIDES INTERNALLY

PACKING/INFILL BY
OTHERS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

230mm Framing / RAB / 9mm Cladding on cavity

Liftslide

Timber ground floor, Fully-rebated

INTERNAL FINISH BY OTHERS - OR
STARKITRAVE FAST ARCHITRAVE &
REVEAL SYSTEM (EX 90)

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

7.5 x 132 SS SCREWS
@ 450 CTRS

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

TESCON EXTORA PROFIL FLASHING
TAPE TO EXTERNAL HEAD & JAMBS
RECOMMENDED FOR "EXTRA
HIGH" WIND ZONE & ABOVE, OR
FOR IMPROVED THERMAL
PERFORMANCE.

WGANZ FLASHING
END-STOPS

8g SS SCREWS @ 450
CTRS

PROPRIETARY JAMB
FLASHING BY STARKE

JOINERY SIZE

29

60

HEAD FLASHING

AMBIANCE

Inline Window Systems

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FLASHING TAPE LAPPED
OVER HEAD FLASHING

WGANZ FLASHING
END-STOPS

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 120mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD & JAMBS
RECOMMENDED FOR
"EXTRA HIGH" WIND
ZONE & ABOVE, OR FOR
IMPROVED THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

PROPRIETARY SILL
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

8g SS SCREWS @ 450
CTRS

JOINERY SIZE

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

8g x 60 SS
SCREWS @ 450
CTRS

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

7.5 x 132 SS SCREWS
@ 450 CTRS

INTERNAL FINISH BY
OTHERS - OR
STARKITRAVE FAST
ARCHITRAVE & REVEAL
SYSTEM (EX 90)

TESCON EXTORA
PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES
INTERNALLY

IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL
AIR-SEAL TAPE TO ALL 4
SIDES INTERNALLY

INTERNAL FINISH
BY OTHERS
WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

230mm Framing / RAB / 19mm Cladding on cavity

Liftslide

Timber mid-floor, Non-rebated

INTERNAL FINISH BY OTHERS - OR
STARKITRAVE FAST ARCHITRAVE &
REVEAL SYSTEM (EX 90)

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE AMBIANCE
INLINE WINDOW
SYSTEM - MASTERSPEC
4541SU uPVC

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

7.5 x 132 SS SCREWS
@ 450 CTRS

TESCON EXTORA PROFIL
FLASHING TAPE TO EXTERNAL
HEAD & JAMBS
RECOMMENDED FOR "EXTRA
HIGH" WIND ZONE & ABOVE,
OR FOR IMPROVED THERMAL
PERFORMANCE.

WGANZ FLASHING
END-STOPS

8g SS SCREWS @ 450
CTRS

PROPRIETARY JAMB
FLASHING BY STARKE

JOINERY SIZE

29

60

HEAD FLASHING

AMBIANCE

Inline Window Systems

STARKE

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FLASHING TAPE LAPPED
OVER HEAD FLASHING

WGANZ FLASHING
END-STOPS

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 120mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD & JAMBS
RECOMMENDED FOR
"EXTRA HIGH" WIND
ZONE & ABOVE, OR FOR
IMPROVED THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

PROPRIETARY SILL
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

8g SS SCREWS @ 450
CTRS

JOINERY SIZE

8g x 60 SS
SCREWS @ 450
CTRS

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

7.5 x 132 SS SCREWS
@ 450 CTRS

INTERNAL FINISH BY
OTHERS - OR
STARKITRAVE FAST
ARCHITRAVE & REVEAL
SYSTEM (EX 90)

TESCON EXTORA
PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES
INTERNALLY

INTERNAL FINISH BY OTHERS - OR
STARKITRAVE FAST ARCHITRAVE &
REVEAL SYSTEM (EX 90)

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE AMBIANCE
INLINE WINDOW
SYSTEM - MASTERSPEC
4541SU uPVC

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

7.5 x 132 SS SCREWS
@ 450 CTRS

TESCON EXTORA PROFIL
FLASHING TAPE TO EXTERNAL
HEAD & JAMBS
RECOMMENDED FOR "EXTRA
HIGH" WIND ZONE & ABOVE,
OR FOR IMPROVED THERMAL
PERFORMANCE.

WGANZ FLASHING
END-STOPS

8g SS SCREWS @ 450
CTRS

PROPRIETARY JAMB
FLASHING BY STARKE

IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL
AIR-SEAL TAPE TO ALL 4
SIDES INTERNALLY

20 Nom

230 Min

INFILL BY OTHERS

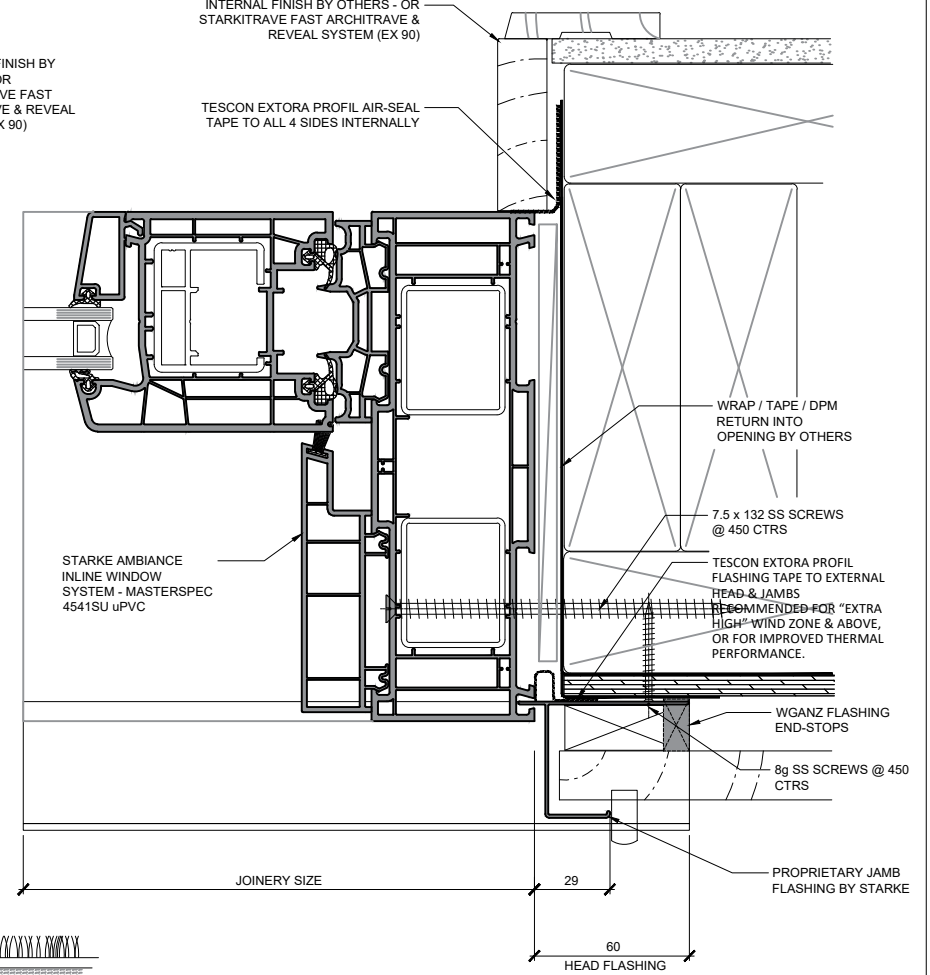
WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

230mm Framing / RAB / 19mm Cladding on cavity

Liftslide

Timber mid-floor, Semi-rebated



AMBIANCE

Inline Window Systems

STÄRKE

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FLASHING TAPE LAPPED
OVER HEAD FLASHING

WGANZ FLASHING
END-STOPS

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 120mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD & JAMBS
RECOMMENDED FOR
"EXTRA HIGH" WIND
ZONE & ABOVE, OR FOR
IMPROVED THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

PROPRIETARY SILL
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

8g x 60 SS
SCREWS @ 450
CTRS

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

7.5 x 132 SS SCREWS
@ 450 CTRS

INTERNAL FINISH BY
OTHERS - OR
STARKITRAVE FAST
ARCHITRAVE & REVEAL
SYSTEM (EX 90)

TESCON EXTORA
PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES
INTERNALLY

INTERNAL FINISH BY OTHERS - OR
STARKITRAVE FAST ARCHITRAVE &
REVEAL SYSTEM (EX 90)

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE AMBIANCE
INLINE WINDOW
SYSTEM - MASTERSPEC
4541SU uPVC

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

7.5 x 132 SS SCREWS
@ 450 CTRS

TESCON EXTORA PROFIL
FLASHING TAPE TO EXTERNAL
HEAD & JAMBS
RECOMMENDED FOR "EXTRA
HIGH" WIND ZONE & ABOVE,
OR FOR IMPROVED THERMAL
PERFORMANCE.

WGANZ FLASHING
END-STOPS

8g SS SCREWS @ 450
CTRS

PROPRIETARY JAMB
FLASHING BY STARKE

IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

LINER / INTERNAL
FINISH BY OTHERS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

230mm Framing / RAB / 19mm Cladding on cavity

Liftslide

Concrete mid floor, Non-rebated

JOINERY SIZE

JOINERY SIZE

29

60

HEAD FLASHING

AMBIANCE

Inline Window Systems

STARKE

FLASHING TAPE LAPPED
OVER HEAD FLASHING

WGANZ FLASHING
END-STOPS

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 120mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD & JAMBS
RECOMMENDED FOR
"EXTRA HIGH" WIND
ZONE & ABOVE, OR FOR
IMPROVED THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

JOINERY SIZE

30

5 Min

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

8g x 60 SS
SCREWS @ 450
CTRS

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

7.5 x 132 SS SCREWS
@ 450 CTRS

INTERNAL FINISH BY
OTHERS - OR
STARKITRAVE FAST
ARCHITRAVE & REVEAL
SYSTEM (EX 90)

TESCON EXTORA
PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES
INTERNALLY

IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

STARKE FIXING STRAPS
@ 450 CTRS

LINER / INTERNAL
FINISH BY OTHERS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

230mm Framing / RAB / 19mm Cladding on cavity

Liftslide

Concrete ground floor, Non-rebated

INTERNAL FINISH BY OTHERS - OR
STARKITRAVE FAST ARCHITRAVE &
REVEAL SYSTEM (EX 90)

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE AMBIANCE
INLINE WINDOW
SYSTEM - MASTERSPEC
4541SU uPVC

JOINERY SIZE

29

60

HEAD FLASHING

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

7.5 x 132 SS SCREWS
@ 450 CTRS

TESCON EXTORA PROFIL
FLASHING TAPE TO EXTERNAL
HEAD & JAMBS
RECOMMENDED FOR "EXTRA
HIGH" WIND ZONE & ABOVE,
OR FOR IMPROVED THERMAL
PERFORMANCE.

WGANZ FLASHING
END-STOPS

8g SS SCREWS @ 450
CTRS

PROPRIETARY JAMB
FLASHING BY STARKE

AMBIANCE

Inline Window Systems

STARKE

FLASHING TAPE LAPPED
OVER HEAD FLASHING

WGANZ FLASHING
END-STOPS

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 120mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD & JAMBS
RECOMMENDED FOR
"EXTRA HIGH" WIND
ZONE & ABOVE, OR FOR
IMPROVED THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

DECK
ILLUSTRATED
LEVEL WITH DOOR
THRESHOLD

JOINERY SIZE

30

5 Min

230 Min

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

8g x 60 SS
SCREWS @ 450
CTRS

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

7.5 x 132 SS SCREWS
@ 450 CTRS

INTERNAL FINISH BY
OTHERS - OR
STARKITRAVE FAST
ARCHITRAVE & REVEAL
SYSTEM (EX 90)

TESCON EXTORA
PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES
INTERNALLY

IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL
AIR-SEAL TAPE TO ALL 4
SIDES INTERNALLY

PACKING/INFILL BY
OTHERS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

230mm Framing / RAB / 19mm Cladding on cavity

Liftslide

Concrete ground floor, Fully-rebated

INTERNAL FINISH BY OTHERS - OR
STARKITRAVE FAST ARCHITRAVE &
REVEAL SYSTEM (EX 90)

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE AMBIANCE
INLINE WINDOW
SYSTEM - MASTERSPEC
4541SU uPVC

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

7.5 x 132 SS SCREWS
@ 450 CTRS

TESCON EXTORA PROFIL
FLASHING TAPE TO EXTERNAL
HEAD & JAMBS
RECOMMENDED FOR "EXTRA
HIGH" WIND ZONE & ABOVE,
OR FOR IMPROVED THERMAL
PERFORMANCE.

WGANZ FLASHING
END-STOPS

8g SS SCREWS @ 450
CTRS

PROPRIETARY JAMB
FLASHING BY STARKE

JOINERY SIZE

29

60
HEAD FLASHING

AMBIANCE

Inline Window Systems

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FLASHING TAPE LAPPED
OVER HEAD FLASHING

WGANZ FLASHING
END-STOPS

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 120mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD & JAMBS
RECOMMENDED FOR
"EXTRA HIGH" WIND
ZONE & ABOVE, OR FOR
IMPROVED THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

DECK
ILLUSTRATED
LEVEL WITH DOOR
THRESHOLD

JOINERY SIZE

30

5 Min

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

8g x 60 SS
SCREWS @ 450
CTRS

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

7.5 x 132 SS SCREWS
@ 450 CTRS

INTERNAL FINISH BY
OTHERS - OR
STARKITRAVE FAST
ARCHITRAVE & REVEAL
SYSTEM (EX 90)

TESCON EXTORA
PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES
INTERNALLY

IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL
AIR-SEAL TAPE TO ALL 4
SIDES INTERNALLY

PACKING/INFILL BY
OTHERS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

230mm Framing / RAB / 19mm Cladding on cavity

Liftslide

Timber ground floor, Fully-rebated

INTERNAL FINISH BY OTHERS - OR
STARKITRAVE FAST ARCHITRAVE &
REVEAL SYSTEM (EX 90)

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE AMBIANCE
INLINE WINDOW
SYSTEM - MASTERSPEC
4541SU uPVC

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

7.5 x 132 SS SCREWS
@ 450 CTRS

TESCON EXTORA PROFIL
FLASHING TAPE TO EXTERNAL
HEAD & JAMBS
RECOMMENDED FOR "EXTRA
HIGH" WIND ZONE & ABOVE,
OR FOR IMPROVED THERMAL
PERFORMANCE.

WGANZ FLASHING
END-STOPS

8g SS SCREWS @ 450
CTRS

PROPRIETARY JAMB
FLASHING BY STARKE

JOINERY SIZE

29

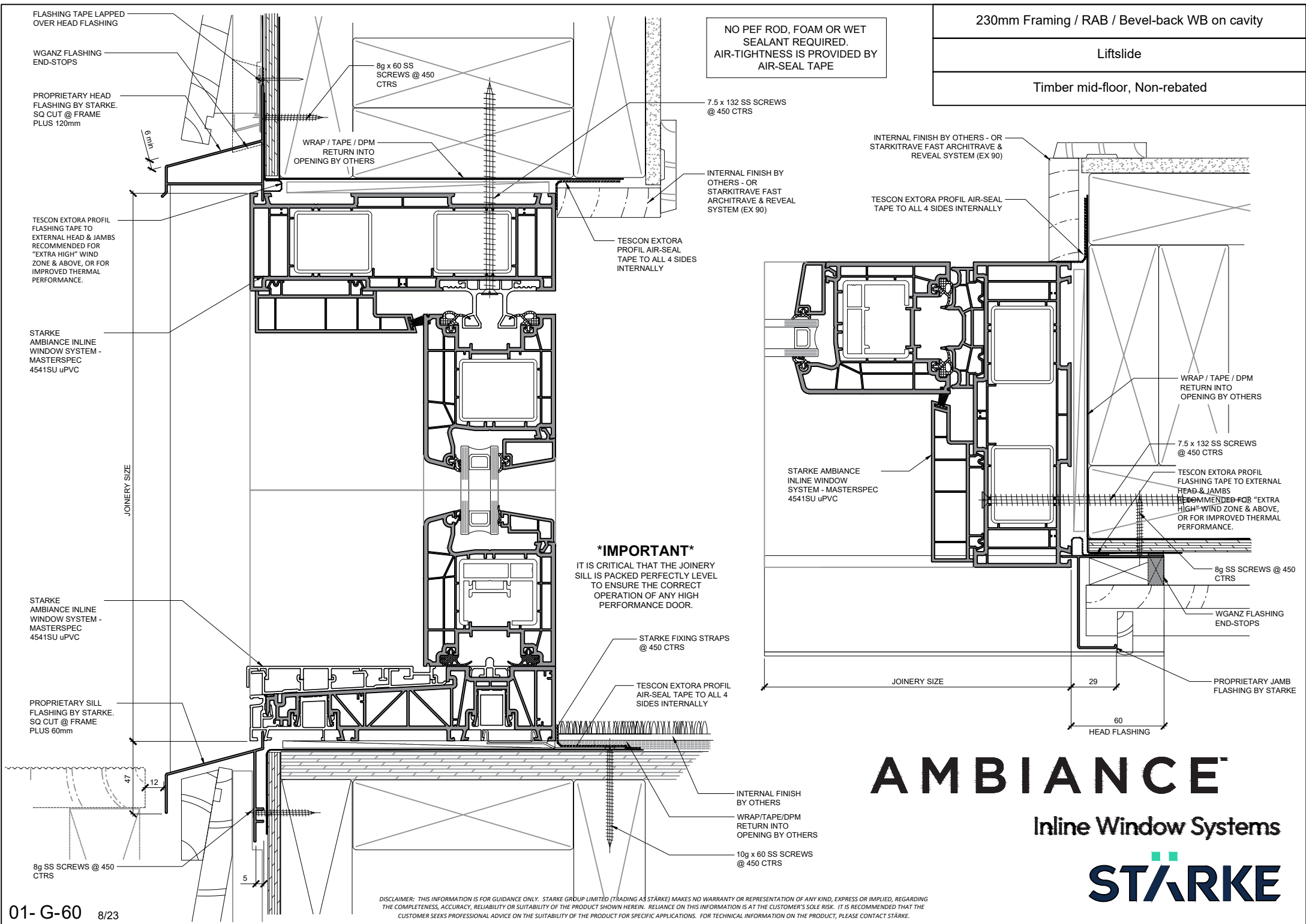
60
HEAD FLASHING

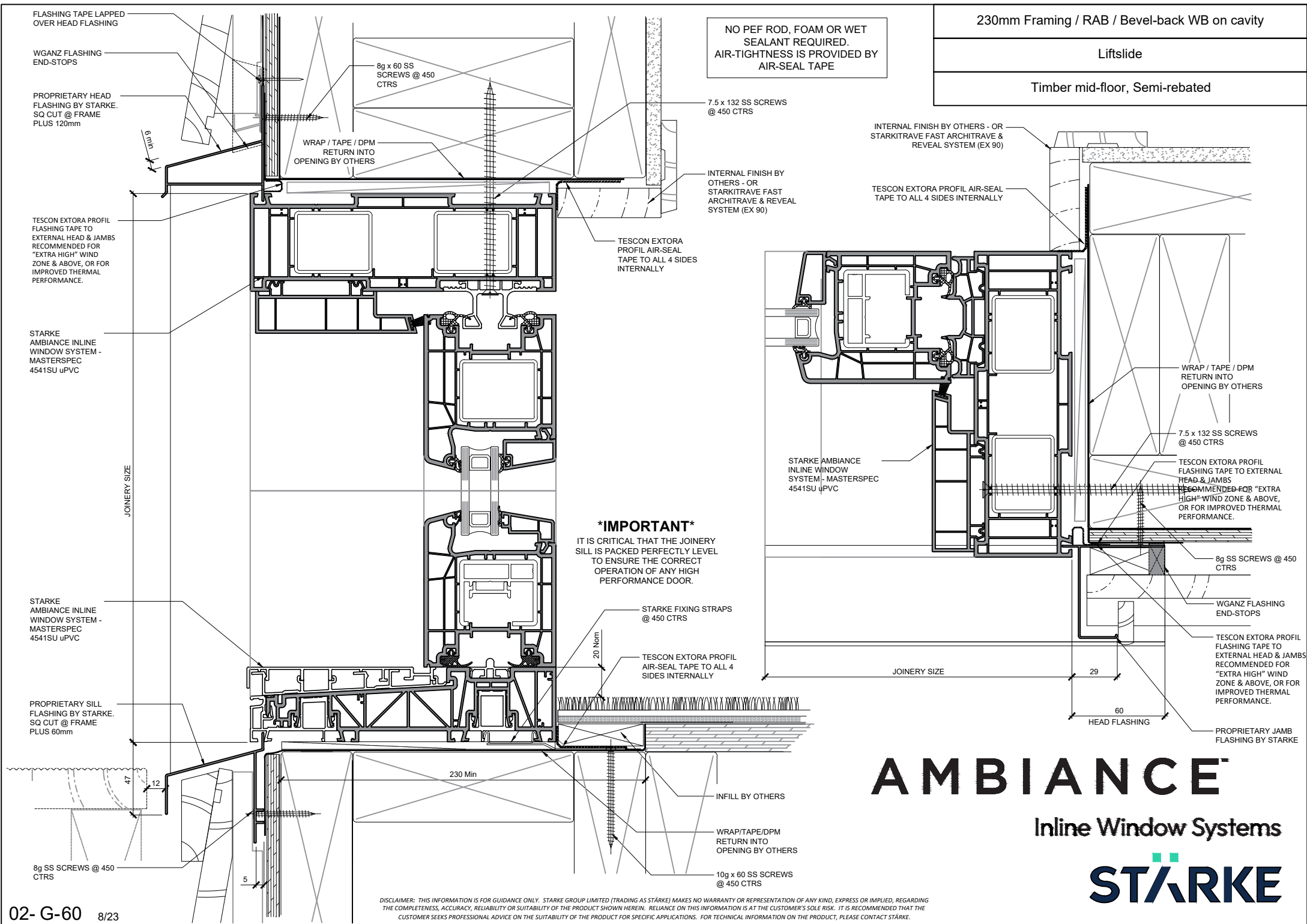
AMBIANCE

Inline Window Systems

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FLASHING TAPE LAPPED
OVER HEAD FLASHING

WGANZ FLASHING
END-STOPS

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 120mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD & JAMBS
RECOMMENDED FOR
"EXTRA HIGH" WIND
ZONE & ABOVE, OR FOR
IMPROVED THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

PROPRIETARY SILL
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

8g SS SCREWS @ 450
CTRS

JOINERY SIZE

47

12

5

8g x 60 SS
SCREWS @ 450
CTRS

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

7.5 x 132 SS SCREWS
@ 450 CTRS

INTERNAL FINISH BY
OTHERS - OR
STARKITRAVE FAST
ARCHITRAVE & REVEAL
SYSTEM (EX 90)

TESCON EXTORA
PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES
INTERNALLY

IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

LINER / INTERNAL
FINISH BY OTHERS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

230mm Framing / RAB / Bevel-back WB on cavity

Liftslide

Concrete mid floor, Non-rebated

INTERNAL FINISH BY OTHERS - OR
STARKITRAVE FAST ARCHITRAVE &
REVEAL SYSTEM (EX 90)

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE AMBIANCE
INLINE WINDOW SYSTEM - MASTERSPEC
4541SU uPVC

JOINERY SIZE

29

60
HEAD FLASHING

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

7.5 x 132 SS SCREWS
@ 450 CTRS

TESCON EXTORA PROFIL
FLASHING TAPE TO EXTERNAL
HEAD & JAMBS
RECOMMENDED FOR "EXTRA
HIGH" WIND ZONE & ABOVE,
OR FOR IMPROVED THERMAL
PERFORMANCE.

8g SS SCREWS @ 450
CTRS

WGANZ FLASHING
END-STOPS

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD & JAMBS
RECOMMENDED FOR "EXTRA
HIGH" WIND ZONE & ABOVE,
OR FOR IMPROVED THERMAL
PERFORMANCE.

PROPRIETARY JAMB
FLASHING BY STARKE

AMBIANCE

Inline Window Systems

STÄRKE

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FLASHING TAPE LAPPED
OVER HEAD FLASHING

WGANZ FLASHING
END-STOPS

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 120mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD & JAMBS
RECOMMENDED FOR
"EXTRA HIGH" WIND
ZONE & ABOVE, OR FOR
IMPROVED THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

JOINERY SIZE

30

5 Min

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

8g x 60 SS
SCREWS @ 450
CTRS

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

7.5 x 132 SS SCREWS
@ 450 CTRS

INTERNAL FINISH BY
OTHERS - OR
STARKITRAVE FAST
ARCHITRAVE & REVEAL
SYSTEM (EX 90)

TESCON EXTORA
PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES
INTERNALLY

IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

STARKE FIXING STRAPS
@ 450 CTRS

LINER / INTERNAL
FINISH BY OTHERS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

230mm Framing / RAB / Bevel-back WB on cavity

Liftslide

Concrete ground floor, Non-rebated

INTERNAL FINISH BY OTHERS - OR
STARKITRAVE FAST ARCHITRAVE &
REVEAL SYSTEM (EX 90)

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE AMBIANCE
INLINE WINDOW SYSTEM - MASTERSPEC
4541SU uPVC

JOINERY SIZE

29

60
HEAD FLASHING

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

7.5 x 132 SS SCREWS
@ 450 CTRS

TESCON EXTORA PROFIL
FLASHING TAPE TO EXTERNAL
HEAD & JAMBS
RECOMMENDED FOR "EXTRA
HIGH" WIND ZONE & ABOVE,
OR FOR IMPROVED THERMAL
PERFORMANCE.

8g SS SCREWS @ 450
CTRS

WGANZ FLASHING
END-STOPS

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD & JAMBS
RECOMMENDED FOR
"EXTRA HIGH" WIND
ZONE & ABOVE, OR FOR
IMPROVED THERMAL
PERFORMANCE.

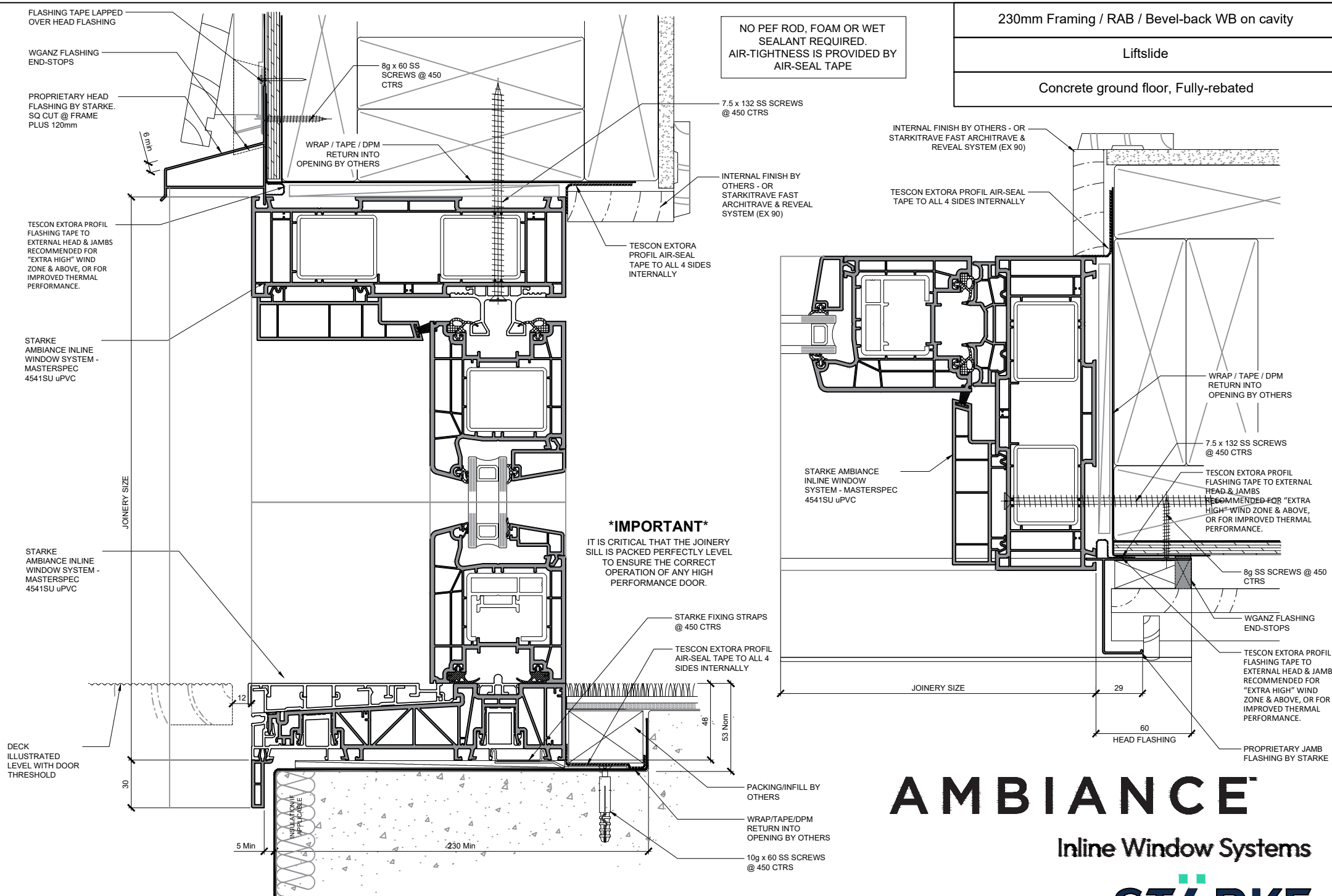
PROPRIETARY JAMB
FLASHING BY STARKE

AMBIANCE

Inline Window Systems

STÄRKE

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AMBIANCE

Inline Window Systems

STÄRKE

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FLASHING TAPE LAPPED
OVER HEAD FLASHING

WGANZ FLASHING
END-STOPS

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 120mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD & JAMBS
RECOMMENDED FOR
"EXTRA HIGH" WIND
ZONE & ABOVE, OR FOR
IMPROVED THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

DECK
ILLUSTRATED
LEVEL WITH DOOR
THRESHOLD

JOINERY SIZE

30

5 Min

8g x 60 SS
SCREWS @ 450
CTRS

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

7.5 x 132 SS SCREWS
@ 450 CTRS

INTERNAL FINISH BY
OTHERS - OR
STARKITRAVE FAST
ARCHITRAVE & REVEAL
SYSTEM (EX 90)

TESCON EXTORA
PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES
INTERNALLY

IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL
AIR-SEAL TAPE TO ALL 4
SIDES INTERNALLY

PACKING/INFILL BY
OTHERS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

230mm Framing / RAB / Bevel-back WB on cavity

Liftslide

Timber ground floor, Fully-rebated

INTERNAL FINISH BY OTHERS - OR
STARKITRAVE FAST ARCHITRAVE &
REVEAL SYSTEM (EX 90)

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE AMBIANCE
INLINE WINDOW SYSTEM - MASTERSPEC
4541SU uPVC

JOINERY SIZE

29

HEAD FLASHING

60

WRAP / TAPE / DPM
RETURN INTO
OPENING BY OTHERS

7.5 x 132 SS SCREWS
@ 450 CTRS

TESCON EXTORA PROFIL
FLASHING TAPE TO EXTERNAL
HEAD & JAMBS
RECOMMENDED FOR "EXTRA
HIGH" WIND ZONE & ABOVE,
OR FOR IMPROVED THERMAL
PERFORMANCE.

8g SS SCREWS @ 450
CTRS

WGANZ FLASHING
END-STOPS

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD & JAMBS
RECOMMENDED FOR
"EXTRA HIGH" WIND
ZONE & ABOVE, OR FOR
IMPROVED THERMAL
PERFORMANCE.

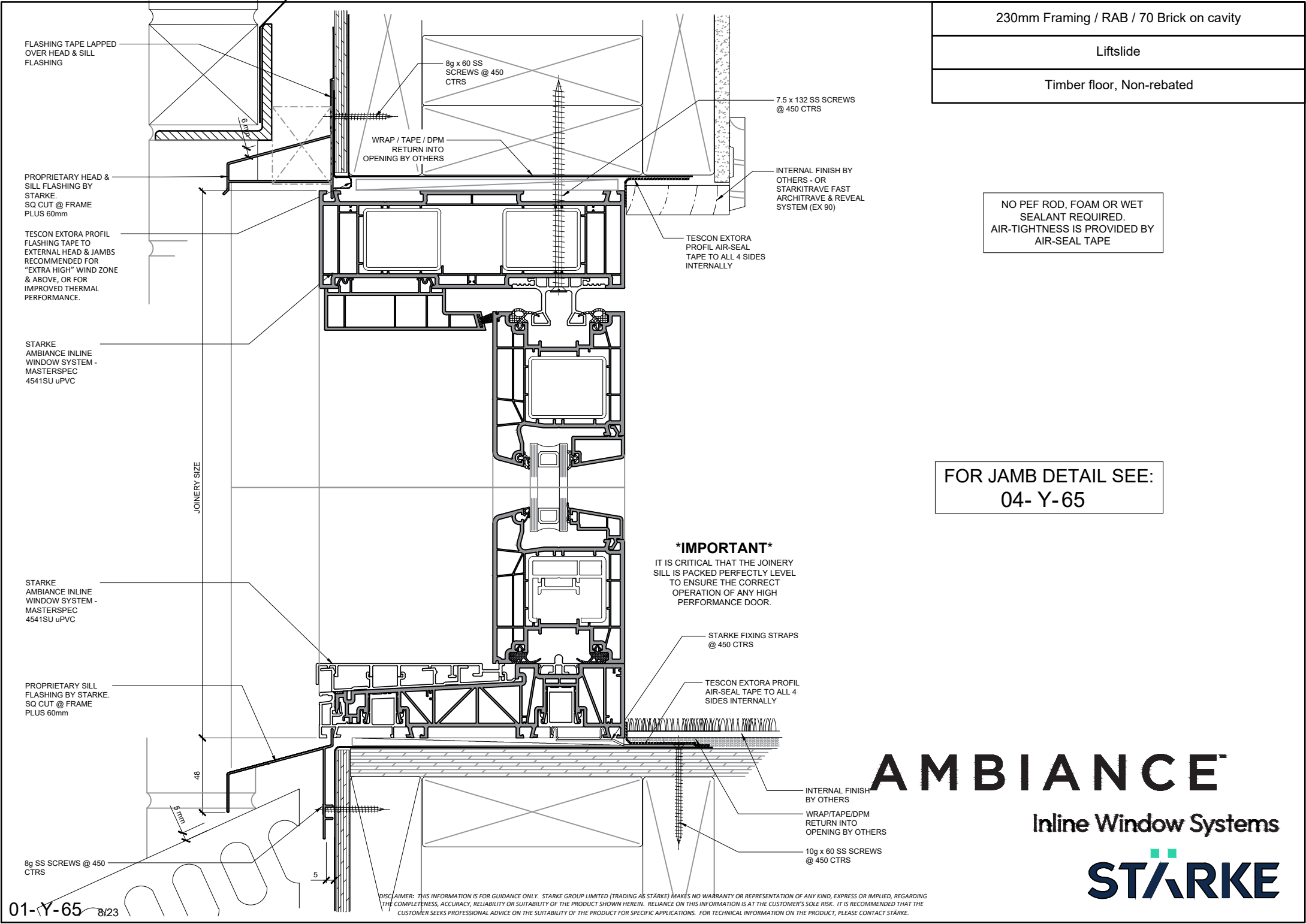
PROPRIETARY JAMB
FLASHING BY STARKE

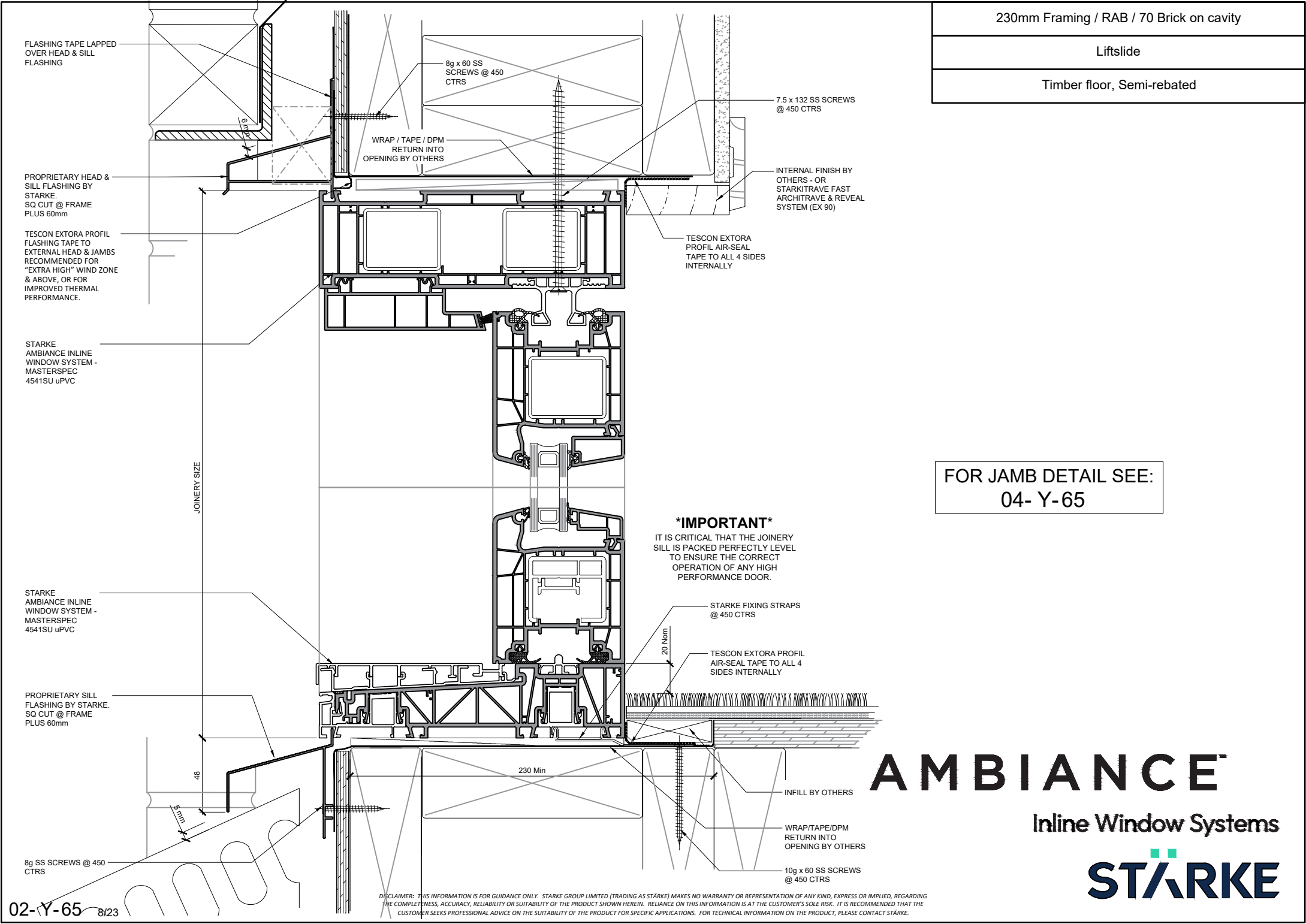
AMBIANCE

Inline Window Systems

STÄRKE

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230mm Framing / RAB / 70 Brick on cavity
Liftslide
Timber floor, Semi-rebated

FOR JAMB DETAIL SEE:
04- Y-65

IMPORTANT

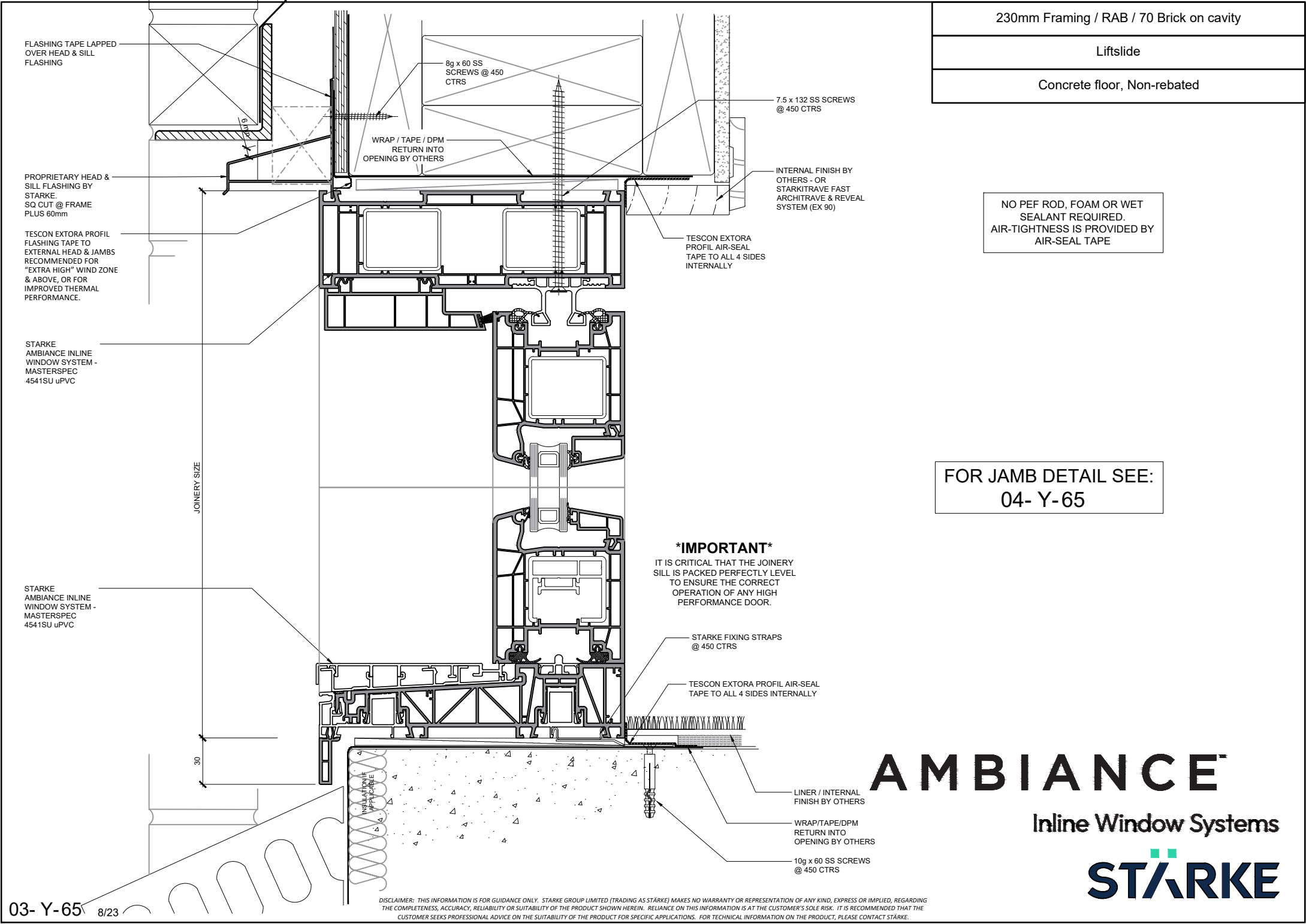
IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
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PERFORMANCE DOOR.

AMBIANCE

Inline Window Systems

STARKE

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230mm Framing / RAB / 70 Brick on cavity
Liftslide
Concrete floor, Non-rebated

NO PEF ROD, FOAM OR WET SEALANT REQUIRED. AIR-TIGHTNESS IS PROVIDED BY AIR-SEAL TAPE

FOR JAMB DETAIL SEE:
04- Y-65

IMPORTANT
IT IS CRITICAL THAT THE JOINERY SILL IS PACKED PERFECTLY LEVEL TO ENSURE THE CORRECT OPERATION OF ANY HIGH PERFORMANCE DOOR.

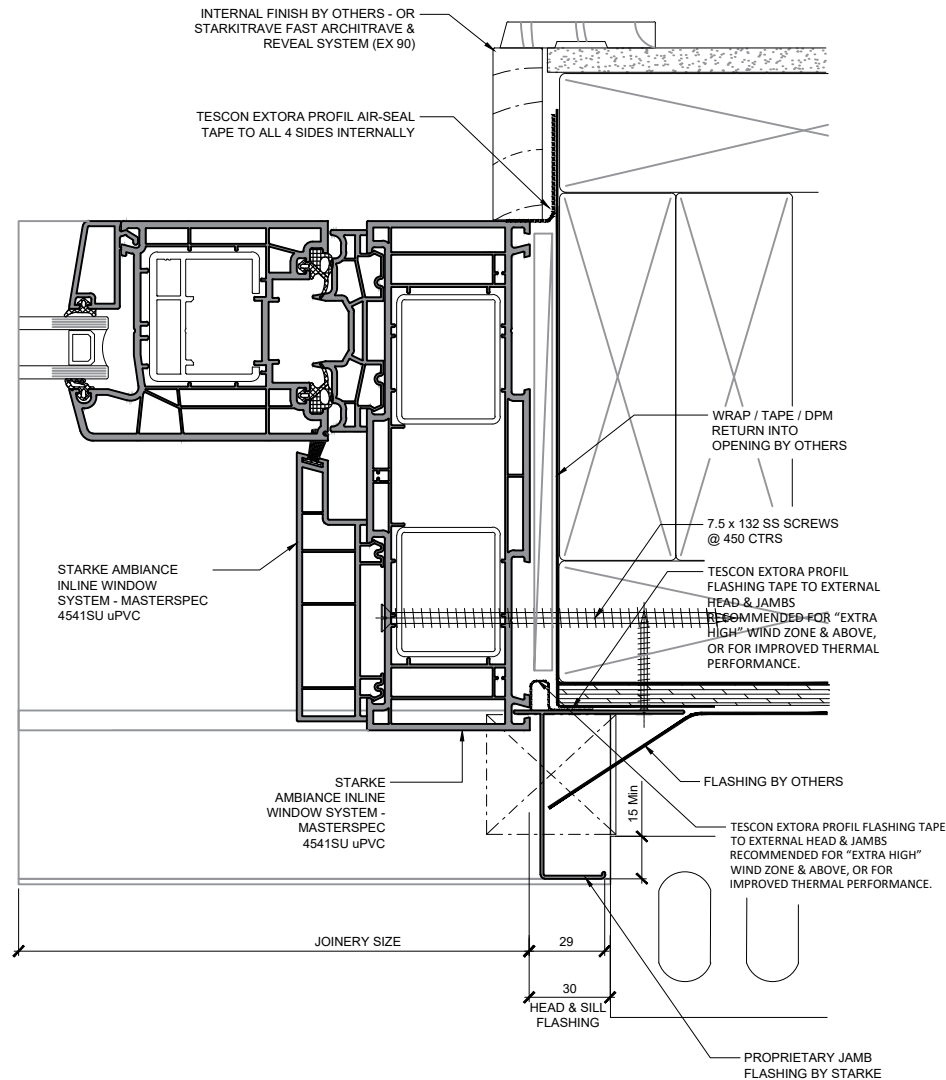
AMBIANCE
Inline Window Systems
STÄRKE

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230mm Framing / RAB / 70 Brick on cavity

Liftslide

Timber floor, Non-rebated

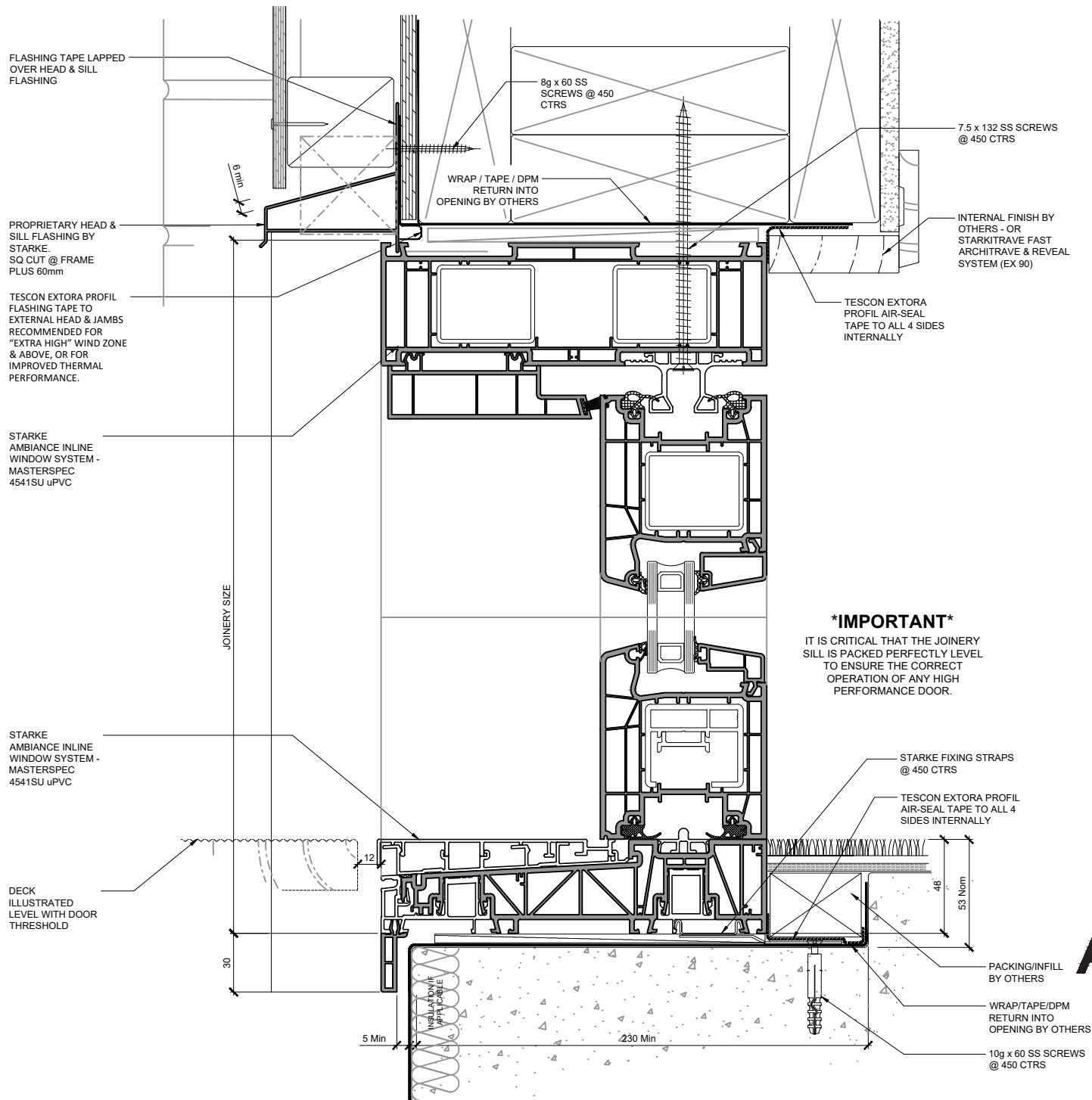


NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

AMBIANCE

Inline Window Systems

STÄRKE



230mm Framing / RAB / 70 Brick on cavity
Liftslide
Concrete ground floor, Fully-rebated

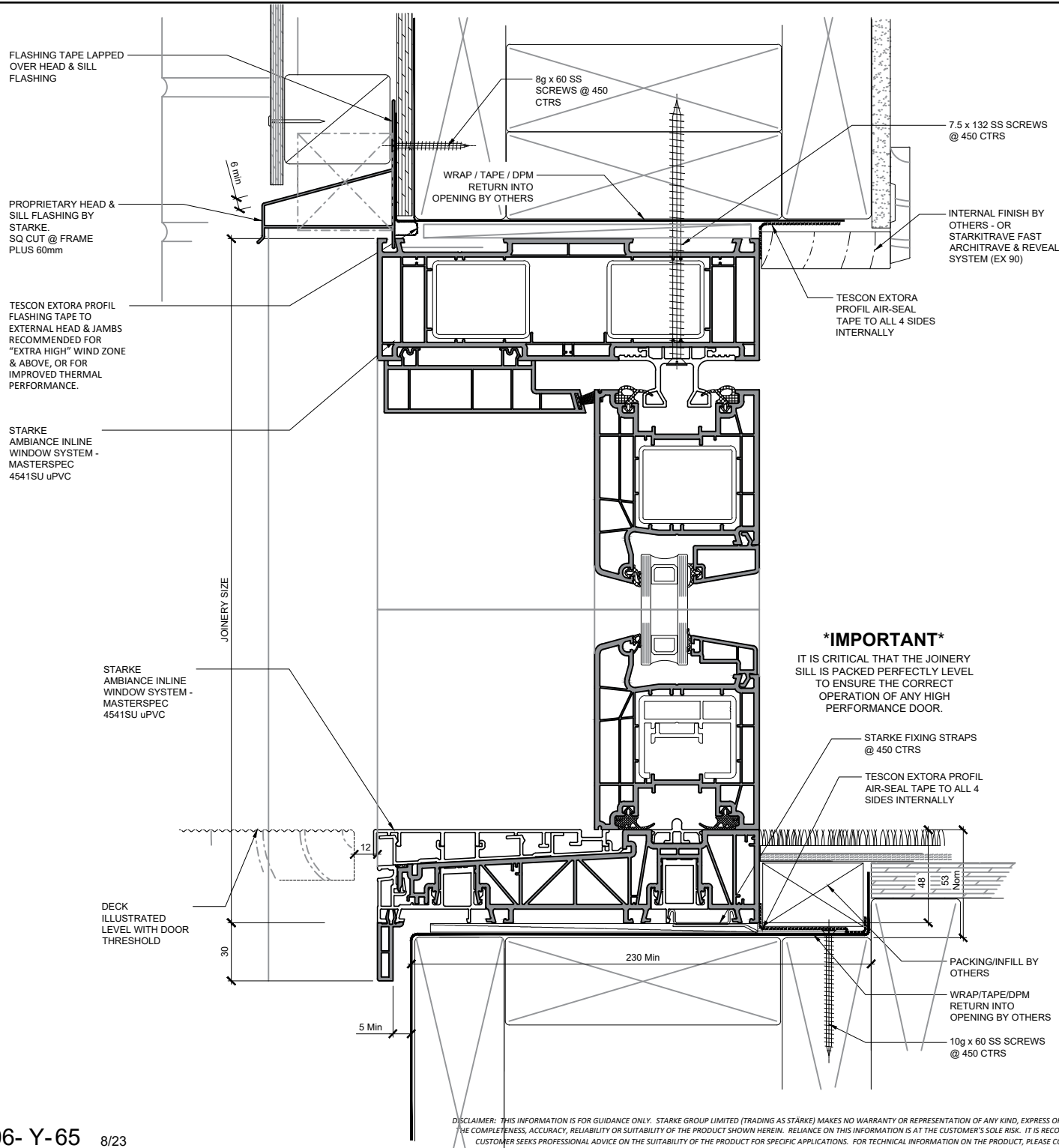
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AMBIANCE
Inline Window Systems
STARKE



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