

**140mm WALL FRAMING
19mm CAVITY
BRICK VENEER (70mm)**

AMBIANCE™

Inline Window Systems

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DETAILS WITH CLADDING ABOVE JOINERY HEAD

F1	FLASHINGS
A1-G-65	FIXED-LITE WINDOW
A2-G-65	AWNING OPEN OUT WINDOW
A3-G-65	OPEN-IN / TILT & TURN WINDOW
A4-G-65	SLIDING WINDOW
B1-G-65	TIMBER FLOOR NON REBATED - FULL HEIGHT FIXED-LITE
C1-G-65	TIMBER MID-FLOOR SEMI REBATED - FULL HEIGHT FIXED-LITE
D1-G-65	CONCRETE MID-FLOOR NON REBATED - FULL HEIGHT FIXED-LITE
E1-G-65	CONCRETE GND FLOOR NON REBATED - FULL HEIGHT FIXED-LITE
E2-G-65	CONCRETE GND FLOOR NON REBATED - HINGED DOOR OPEN OUT
E3-G-65	CONCRETE GND FLOOR NON REBATED - HINGED DOOR OPEN IN
E4-G-65	CONCRETE GND FLOOR NON REBATED - SLIDING DOOR
E5-G-65	CONCRETE GND FLOOR NON REBATED - STACKER DOOR
E6-G-65	CONCRETE GND FLOOR NON REBATED - LOW PROFILE HINGED DOOR OPEN OUT
E7-G-65	CONCRETE GND FLOOR FULLY REBATED - LOW PROFILE HINGED DOOR OPEN IN
F2-G-65	CONCRETE GND FLOOR FULLY REBATED - HINGED DOOR OPEN OUT
F3-G-65	CONCRETE GND FLOOR FULLY REBATED - HINGED DOOR OPEN IN
F4-G-65	CONCRETE GND FLOOR FULLY REBATED - SLIDING DOOR
F5-G-65	CONCRETE GND FLOOR FULLY REBATED - STACKER DOOR
F6-G-65	CONCRETE GND FLOOR FULLY REBATED - LOW PROFILE HINGED DOOR OPEN OUT
F7-G-65	CONCRETE GND FLOOR FULLY REBATED - LOW PROFILE HINGED DOOR OPEN IN
G2-G-65	TIMBER GND FLOOR FULLY REBATED - HINGED DOOR OPEN OUT
G3-G-65	TIMBER GND FLOOR FULLY REBATED - HINGED DOOR OPEN IN
G4-G-65	TIMBER GND FLOOR FULLY REBATED - SLIDING DOOR
G5-G-65	TIMBER GND FLOOR FULLY REBATED - STACKER DOOR
G6-G-65	TIMBER GND FLOOR FULLY REBATED - LOW PROFILE HINGED DOOR OPEN OUT
G7-G-65	TIMBER GND FLOOR FULLY REBATED - LOW PROFILE HINGED DOOR OPEN IN

DETAILS WITH STEEL LINTEL & BRICKS ABOVE JOINERY HEAD

A1-G-65L	FIXED-LITE WINDOW
A2-G-65L	AWNING OPEN OUT WINDOW
A3-G-65L	OPEN-IN / TILT & TURN WINDOW
A4-G-65L	SLIDING WINDOW
B1-G-65L	TIMBER FLOOR NON REBATED - FULL HEIGHT FIXED-LITE
C1-G-65L	TIMBER MID-FLOOR SEMI REBATED - FULL HEIGHT FIXED-LITE
D1-G-65L	CONCRETE MID-FLOOR NON REBATED - FULL HEIGHT FIXED-LITE
E1-G-65L	CONCRETE GND FLOOR NON REBATED - FULL HEIGHT FIXED-LITE
E2-G-65L	CONCRETE GND FLOOR NON REBATED - HINGED DOOR OPEN OUT
E3-G-65L	CONCRETE GND FLOOR NON REBATED - HINGED DOOR OPEN IN
E4-G-65L	CONCRETE GND FLOOR NON REBATED - SLIDING DOOR
E5-G-65L	CONCRETE GND FLOOR NON REBATED - STACKER DOOR
E6-G-65L	CONCRETE GND FLOOR NON REBATED - LOW PROFILE HINGED DOOR OPEN OUT
E7-G-65L	CONCRETE GND FLOOR FULLY REBATED - LOW PROFILE HINGED DOOR OPEN IN
F2-G-65L	CONCRETE GND FLOOR FULLY REBATED - HINGED DOOR OPEN OUT
F3-G-65L	CONCRETE GND FLOOR FULLY REBATED - HINGED DOOR OPEN IN
F4-G-65L	CONCRETE GND FLOOR FULLY REBATED - SLIDING DOOR
F5-G-65L	CONCRETE GND FLOOR FULLY REBATED - STACKER DOOR
F6-G-65L	CONCRETE GND FLOOR FULLY REBATED - LOW PROFILE HINGED DOOR OPEN OUT
F7-G-65L	CONCRETE GND FLOOR FULLY REBATED - LOW PROFILE HINGED DOOR OPEN IN
G2-G-65L	TIMBER GND FLOOR FULLY REBATED - HINGED DOOR OPEN OUT
G3-G-65L	TIMBER GND FLOOR FULLY REBATED - HINGED DOOR OPEN IN
G4-G-65L	TIMBER GND FLOOR FULLY REBATED - SLIDING DOOR
G5-G-65L	TIMBER GND FLOOR FULLY REBATED - STACKER DOOR
G6-G-65L	TIMBER GND FLOOR FULLY REBATED - LOW PROFILE HINGED DOOR OPEN OUT
G7-G-65L	TIMBER GND FLOOR FULLY REBATED - LOW PROFILE HINGED DOOR OPEN IN



interactive assembly
instructions available

<http://wksp.nz/sg-wfl-w70>



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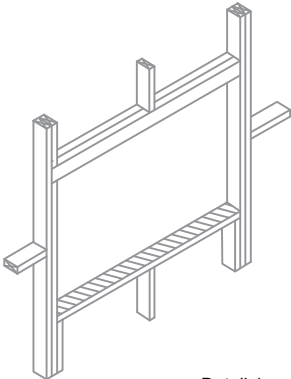
Opening Preparation

The preparation of the wall opening prior to the installation of the window or door is essentially the same regardless of cladding option. The following offers a step by step guide to the process.

Step P1 – Preliminary Check

Before proceeding with the installation and preparation of the wall underlay, the installer should examine and confirm that the sill trimmer is essentially level, straight and free of twist. It is particularly important that it is well secured and does not slope toward the interior of the building. If necessary, the sill trimmer should be planed to ensure it does not exhibit any of the above conditions.

The sill trimmer must be designed to comply with NZS3604.



Detail 1

Note: Projects within the new Extra High wind zone require the use of a Rigid Underlay in addition to and underneath a flexible wall underlay, except as noted in the attached comment.

This needs to be considered when sizing the windows.

9.1.7.2 Rigid *wall underlays*, in association with *drained cavities* (including *direct fixed* corrugated profile metal) are required in Extra High *wind zones*. Refer to Table 3 and Table 23. Rigid *underlays* are also required to *external walls* of attached garages that are unlined. Refer Paragraphs 1.1.1 & 9.1.3.4 c).

Rigid *wall underlays* shall be in accordance with Table 23, and shall:

- a) Be minimum 7mm plywood, or 6mm fibre cement sheet
- b) Be installed with sheet edges fixed over solid framing
- c) Be over-fixed with a flexible *wall underlay* from Table 23 and installed as in Paragraph 9.1.7.1

COMMENT:
Some proprietary systems may not require the addition of a flexible *underlay*

Step P2 – Cut the Underlay

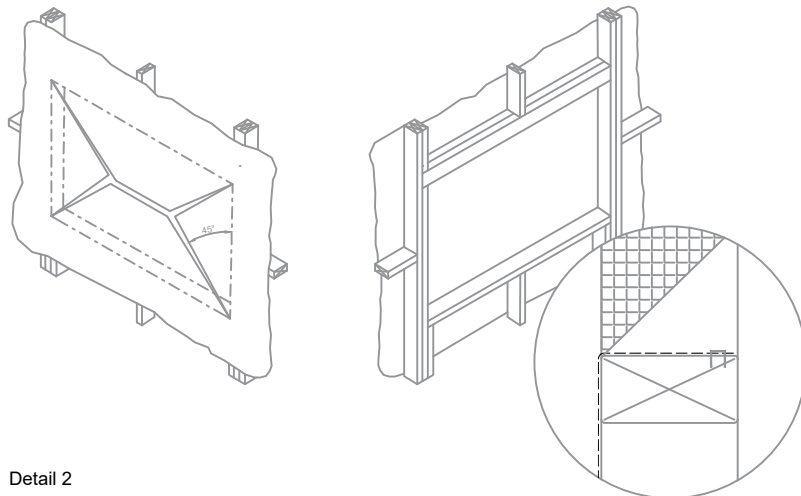
Clause 9.1.5 a) describes the application of a flexible wall underlay.

Amend 5 Aug 2011	9.1.5 Wall underlays to wall openings
	Prior to window or door installation:
Amend 5 Aug 2011	Flexible wall underlay shall be cut and dressed into all sides of openings as per Figure 72A and B,

To achieve this, follow these steps;

- Cut the building underlay at 45° away from each corner.
- Fold the flaps tightly into the opening and secure to the framing on all sides.
- Trim off excess underlay after fixing.

Note: Figures 72A & 72B do not show the inner extent of the flexible wall underlay. The industry trend has been to cut this off at the inner corner of the framing as wrapping around sometimes interferes with the internal linings. Ensure the underlay is fixed tightly to the framework.



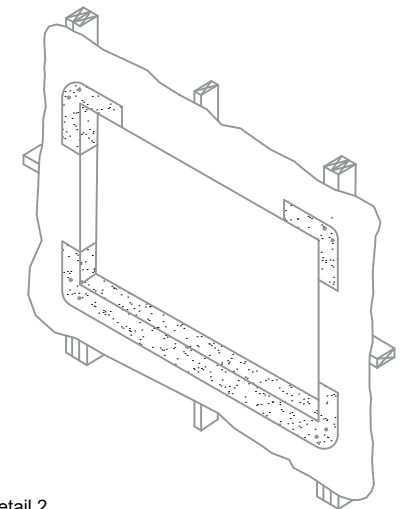
Detail 2

Step P3 – Flexible Flashing Tape

After ensuring the flashing tape to be used meets the criteria set out in Clause 9.1.5 b), follow these steps to satisfy the clause;

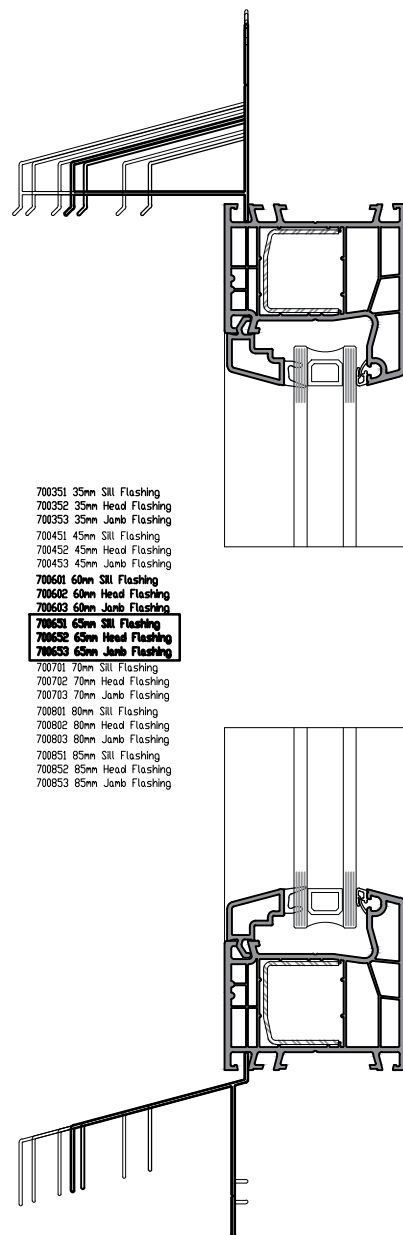
- Cut the flashing tape for the sill at least 200mm wider than the opening.
- Fit the tape, as described in the manufacturers literature, with the inner edge of the tape flush with the inside line of the framing, so that it extends a minimum of 100mm up each jamb ensuring timber framing is covered.
- Ensure the tape is securely adhered to the underlay on all surfaces and fits tightly into each of the corners.
- Cut two more pieces of tape at least 200mm long and fit into each of the upper corners as described above ensuring timber framing is covered.

Amend 5 Aug 2011	b) Flexible flashing tape shall be applied to head and sill framing as shown in Figures 72A and 72B. Flexible flashing tape shall:
Amend 5 Aug 2011	i) Comply with parts 3.2 and 4 of ICBO Acceptance Criteria AC148, and
Amend 5 Aug 2011	ii) be compatible with the wall underlay
	COMMENT:
Amend 5 Aug 2011	Dressing the wall underlay around the framing timber and providing a flexible air seal limits airflow around the window reveal.
	The flexible flashing tape keeps any water that does get past the cladding, or through the joinery, from direct contact with the timber.



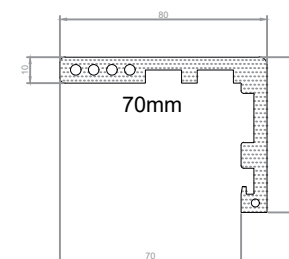
Detail 2

Note: Ensure all exposed timber is covered, particularly in the corners. This may mean the tape has to extend further than nominated.

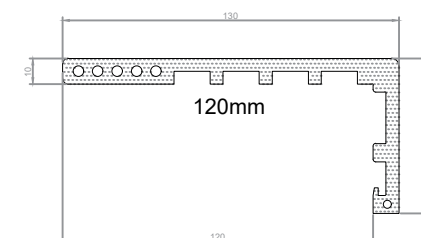


700351 35mm Sill Flashing
 700352 35mm Head Flashing
 700353 35mm Jamb Flashing
 700451 45mm Sill Flashing
 700452 45mm Head Flashing
 700453 45mm Jamb Flashing
 700601 60mm Sill Flashing
 700602 60mm Head Flashing
 700603 60mm Jamb Flashing
 700651 65mm Sill Flashing
 700652 65mm Head Flashing
 700653 65mm Jamb Flashing
 700701 70mm Sill Flashing
 700702 70mm Head Flashing
 700703 70mm Jamb Flashing
 700801 80mm Sill Flashing
 700802 80mm Head Flashing
 700803 80mm Jamb Flashing
 700851 85mm Sill Flashing
 700852 85mm Head Flashing
 700853 85mm Jamb Flashing

FLASHING KITS	RECOMMENDED CLADDING DIMs	SOME TYPICAL APPLICATIONS
35mm	25 to 29mm	19 Cavity & 9mm Sheet -OR- 19 Cavity & Folded Metal Cladding
45mm	35 to 39mm	19 Cavity & 19mm Sheet -OR- 19 Cavity & Rusticated Weatherboard
60mm	50 to 54mm	19 Cavity & Bevel-Back Weatherboard -OR- 45 Cavity & 9mm Sheet
65mm	55 to 59mm	50 Cavity & 70 Brick -OR- 45 Cavity & Folded Metal Cladding
70mm	60 to 69mm	45 Cavity & 19mm Sheet -OR- 45 Cavity & Rusticated Weatherboard
80mm	70 to 74mm	19 Cavity & Bevel-Back Weatherboard with Facings
85mm	75 to 79mm	45 Cavity & Bevel-Back Weatherboard



STARKITRAVE - FAST
ARCHITRAVE & REVEAL SYSTEM



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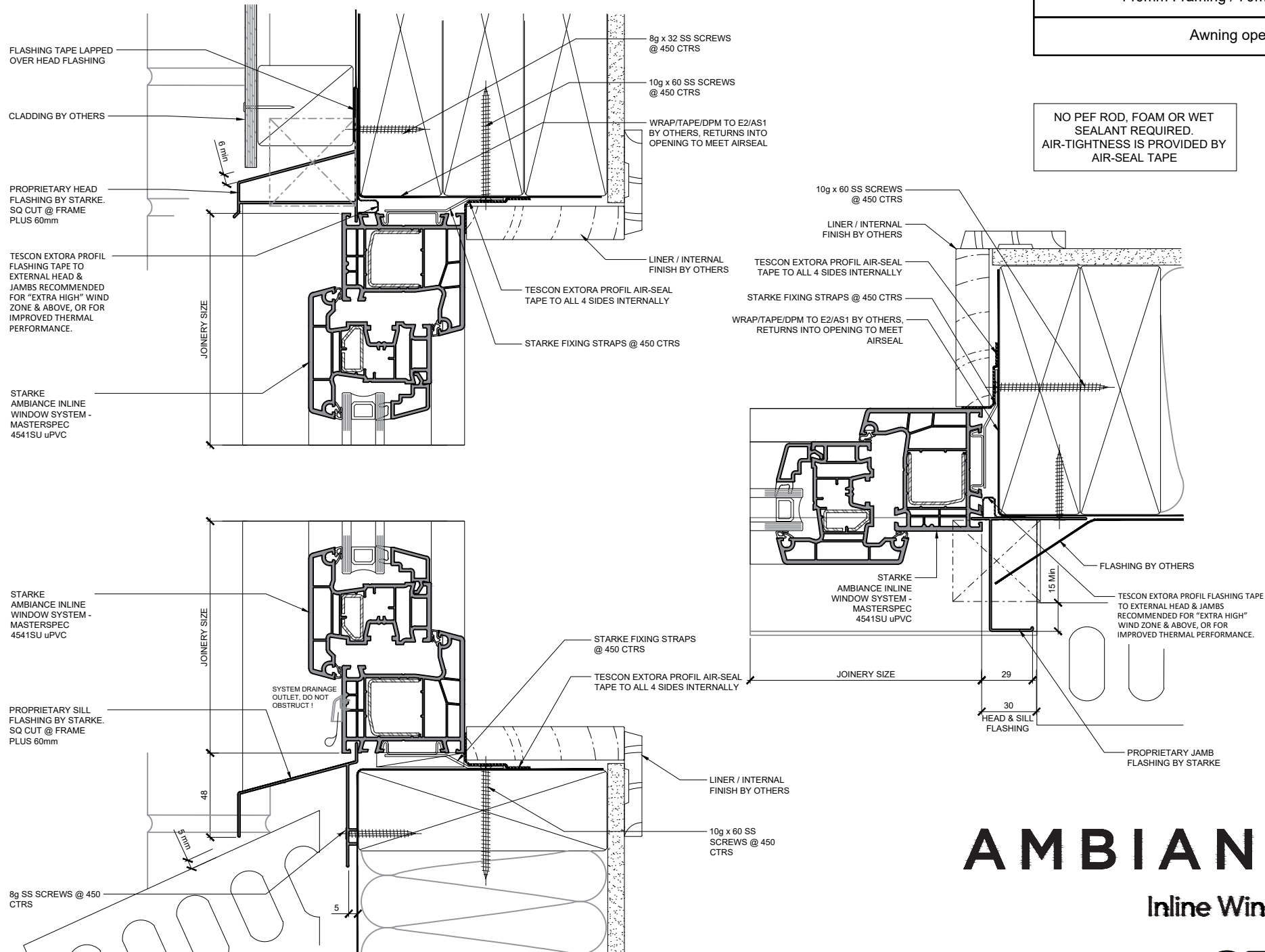
NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

5

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140mm Framing / 70mm Brick Veneer

Awning open out



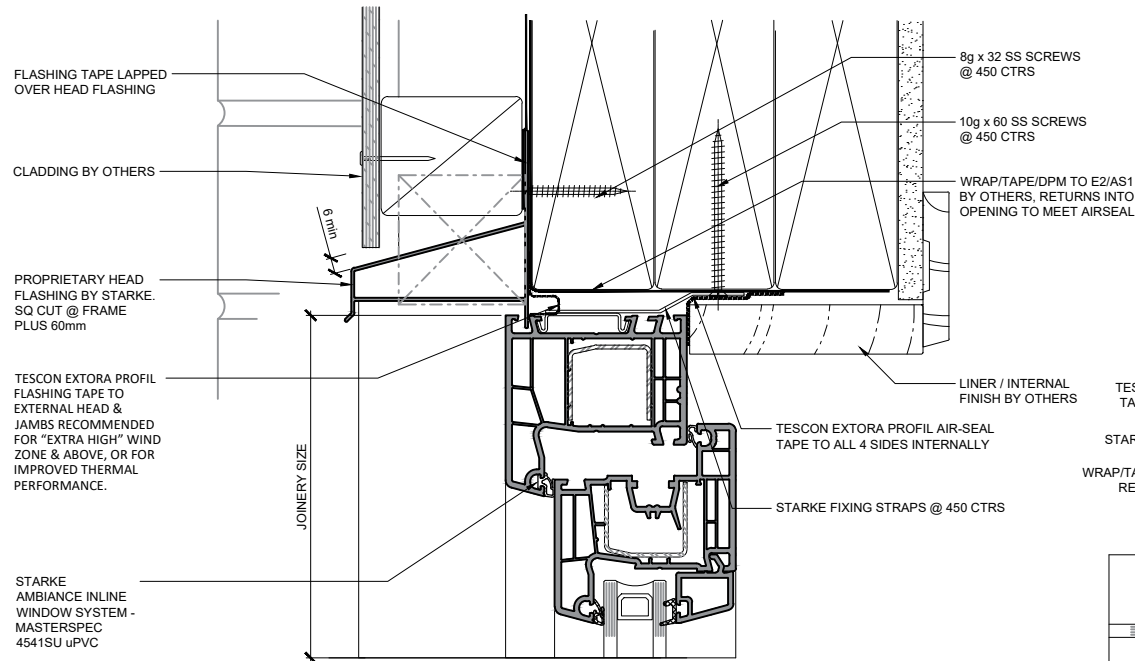
NO PEF ROD, FOAM OR WET SEALANT REQUIRED. AIR-TIGHTNESS IS PROVIDED BY AIR-SEAL TAPE

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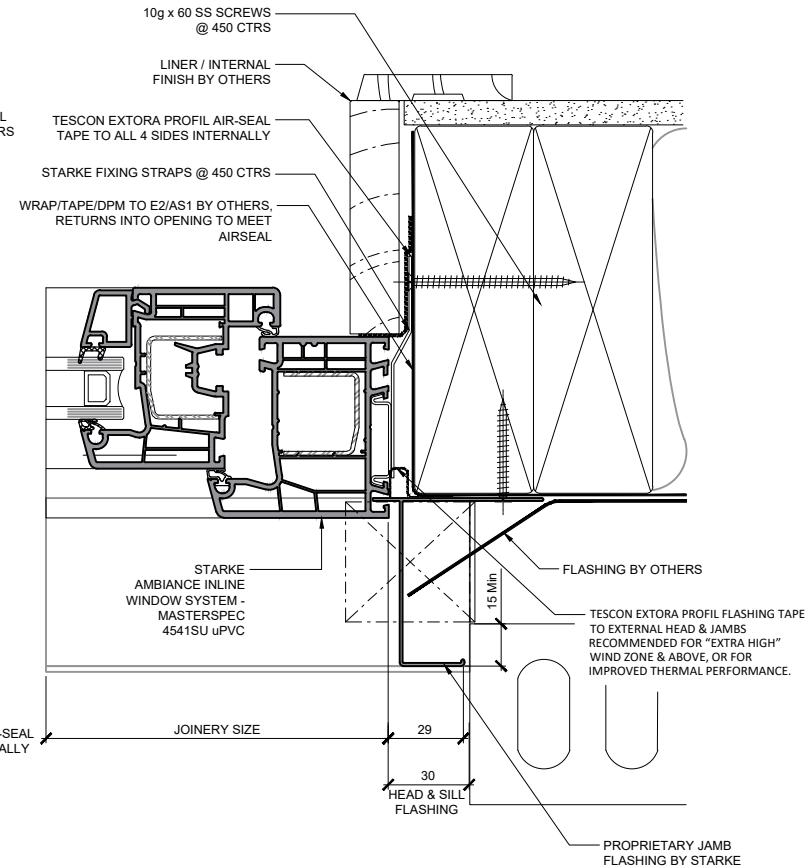
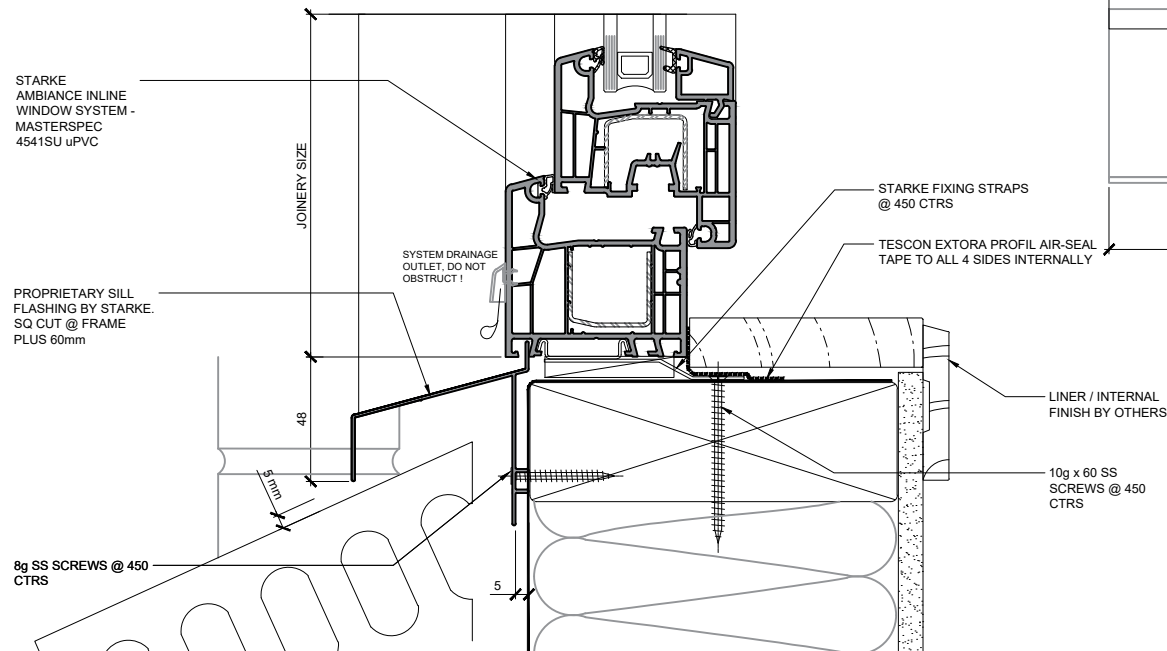
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140mm Framing / 70mm Brick Veneer

Open In / Tilt & turn



NO PEF ROD, FOAM OR WET SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY AIR-SEAL TAPE



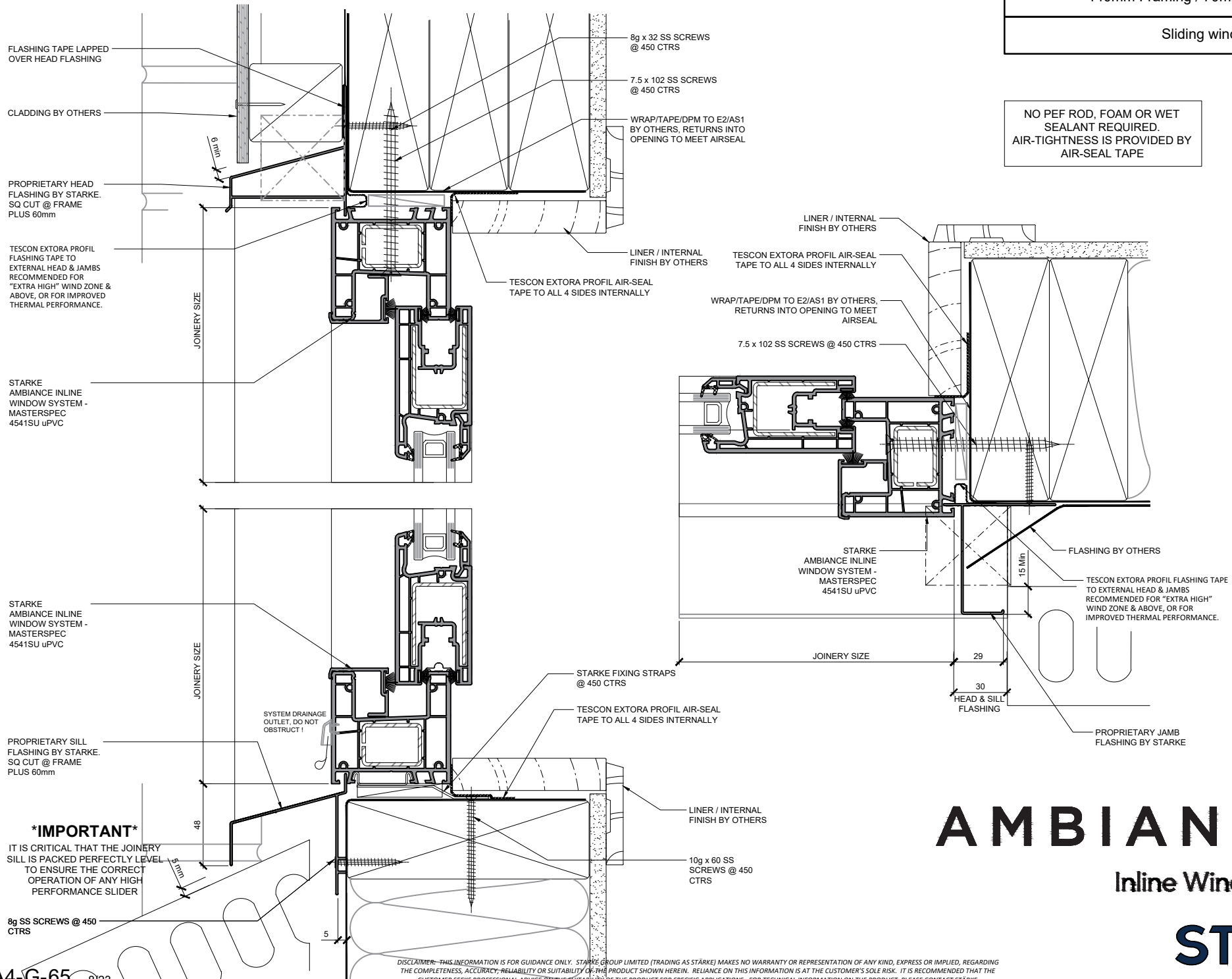
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140mm Framing / 70mm Brick Veneer

Sliding window

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE



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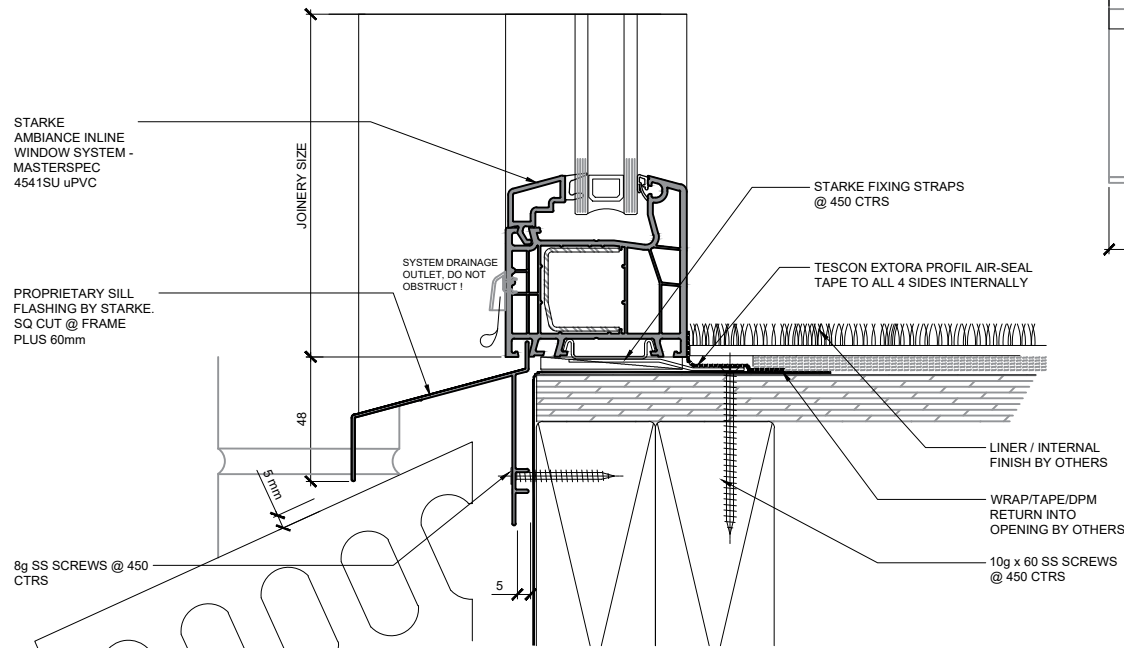
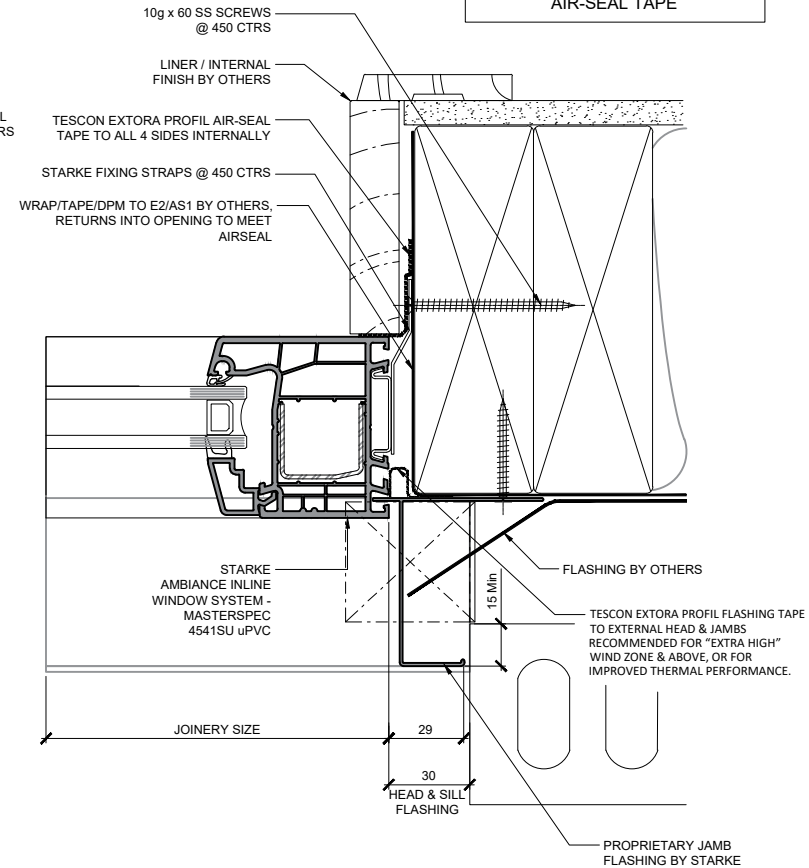
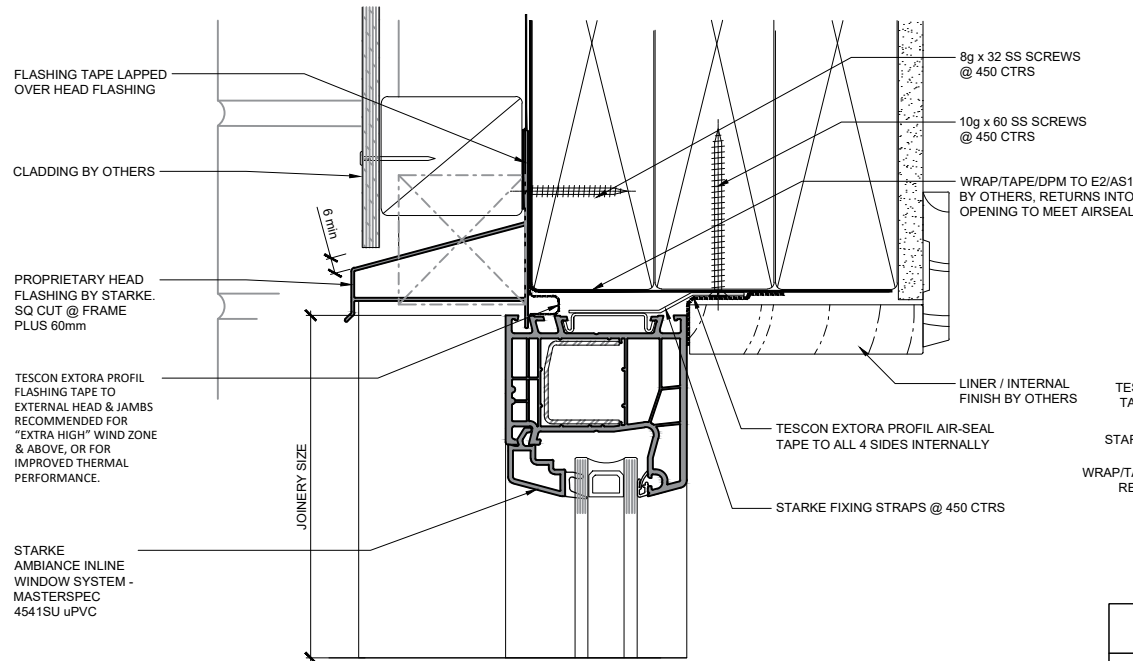
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140mm Framing / 70mm Brick Veneer

Full height Fixed-Lite

Timber mid-floor, Non-rebated

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE



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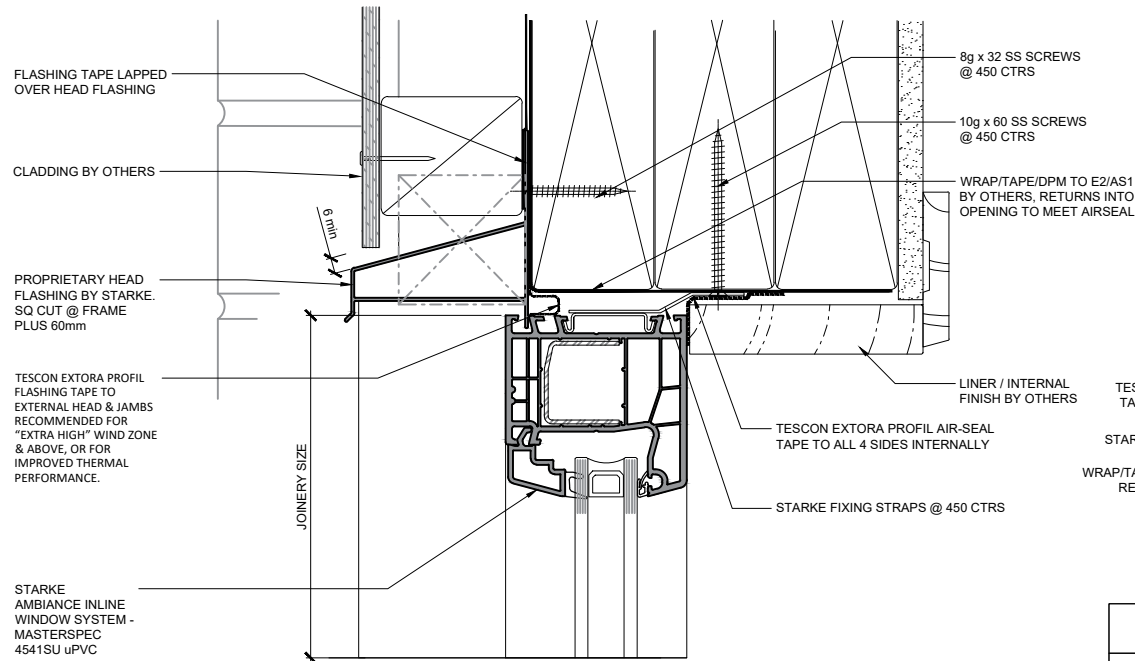
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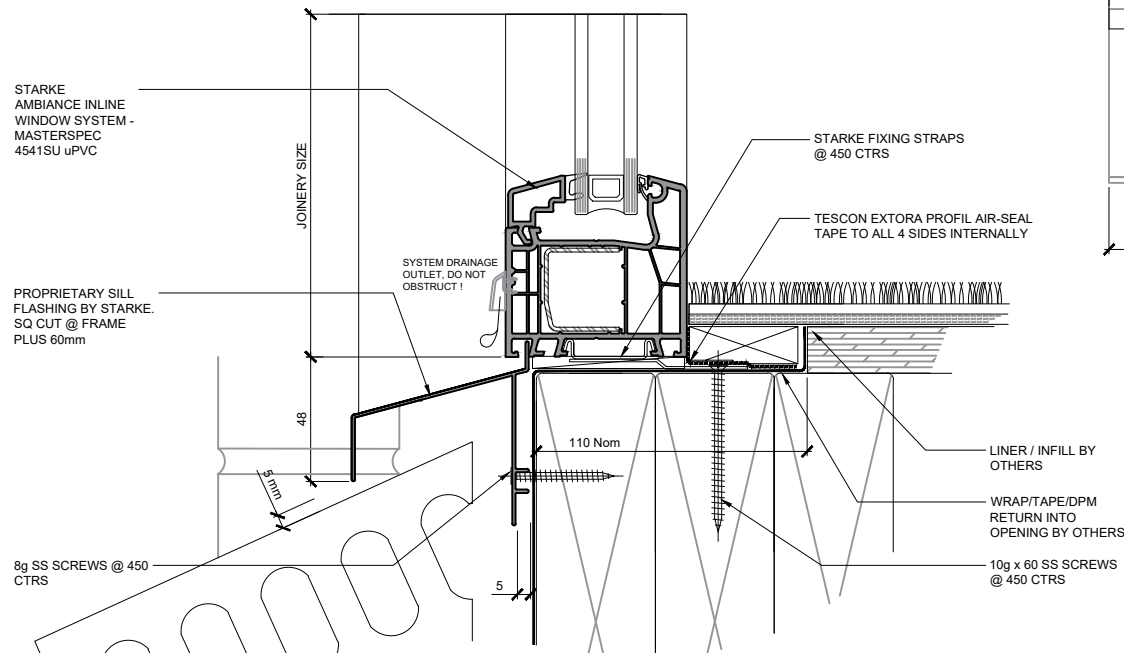
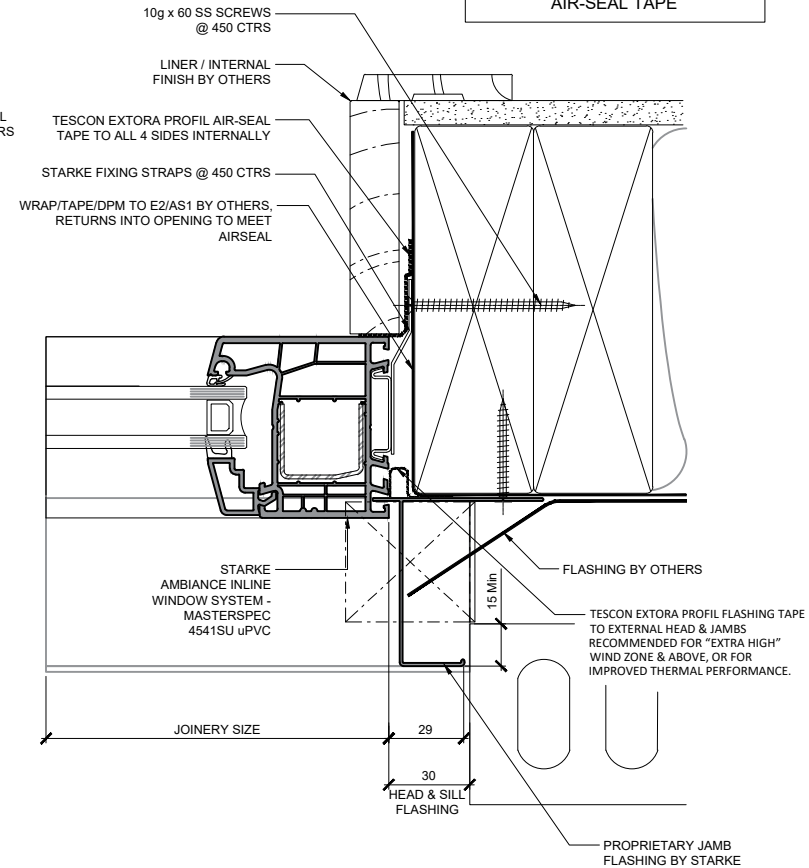
140mm Framing / 70mm Brick Veneer

Full height Fixed-Lite

Timber mid-floor, Semi-rebated



NO PEF ROD, FOAM OR WET SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY AIR-SEAL TAPE



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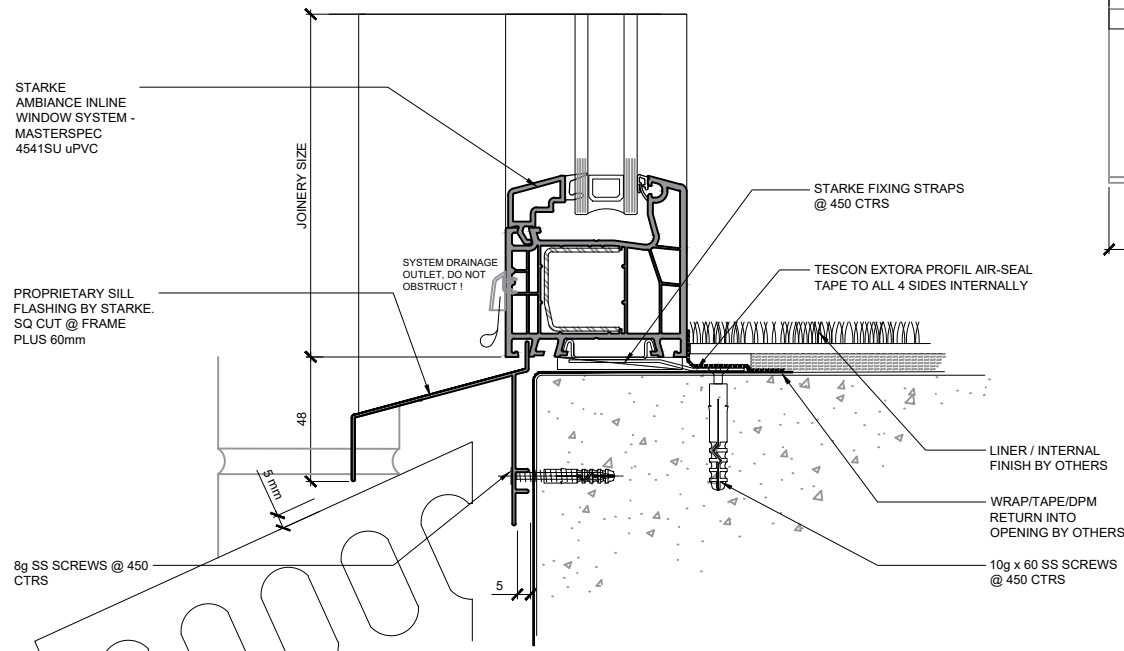
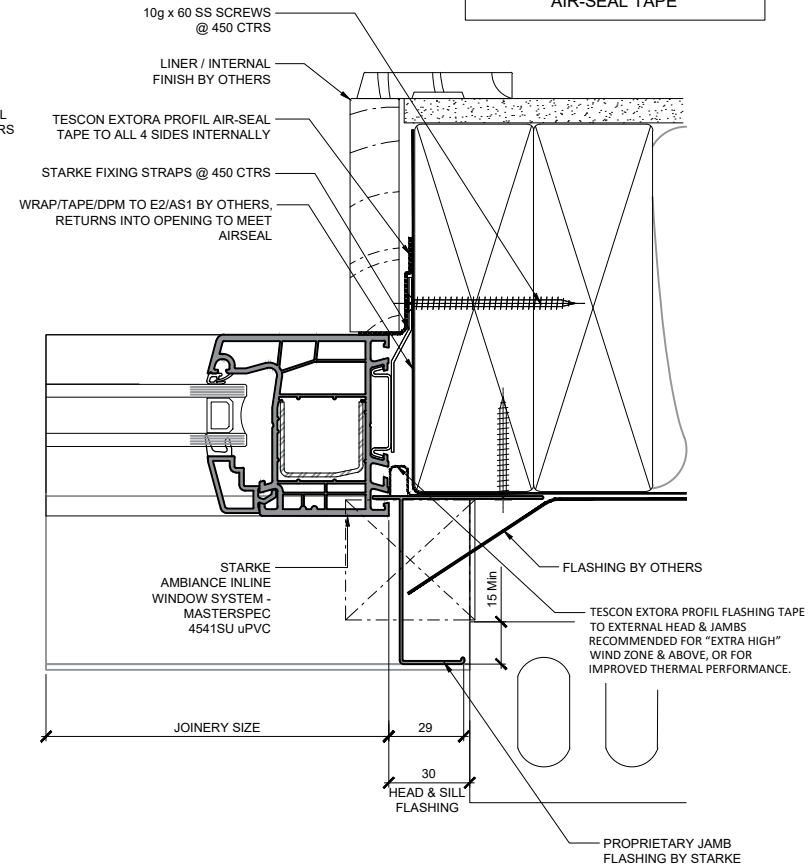
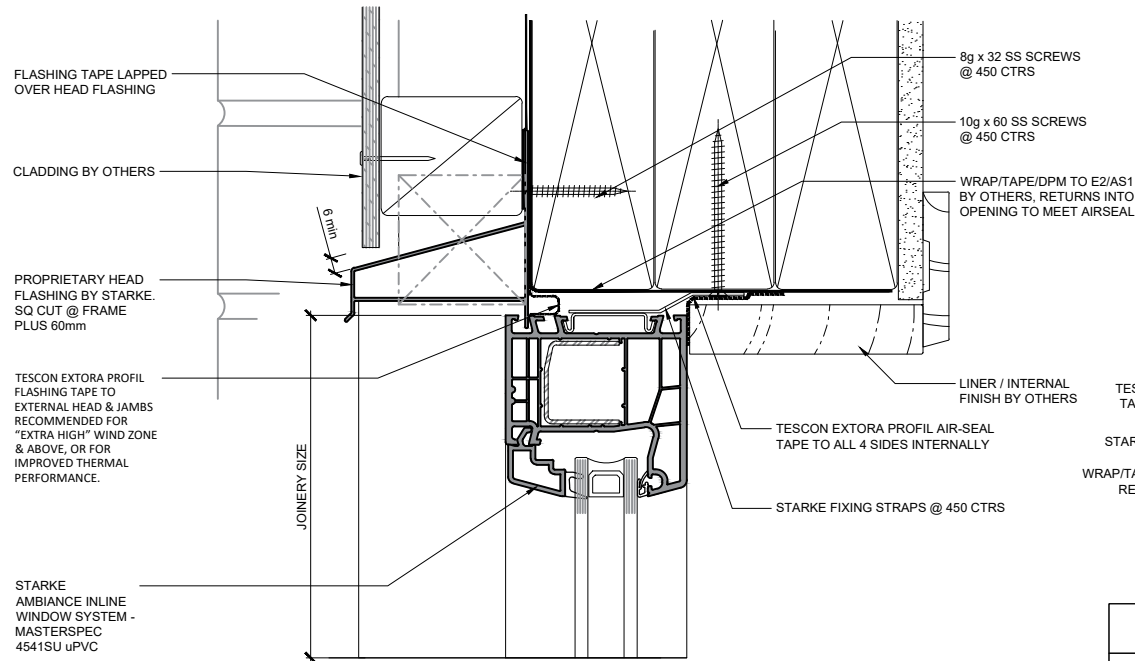
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140mm Framing / 70mm Brick Veneer

Full height Fixed-Lite

Concrete mid floor, Non-rebated

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE



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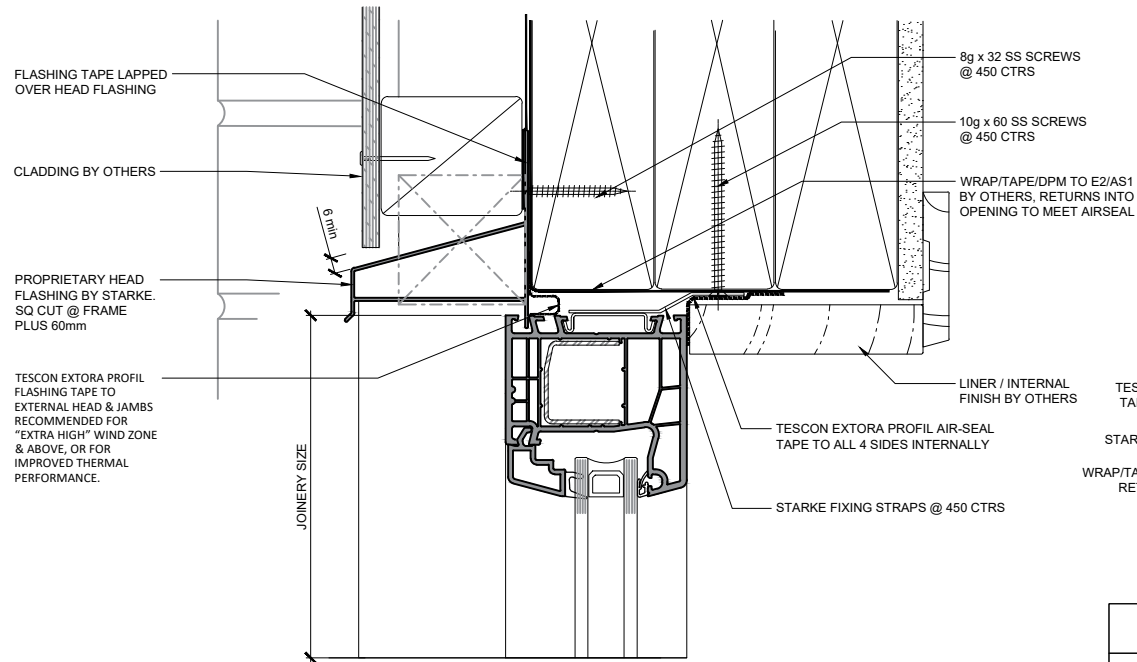
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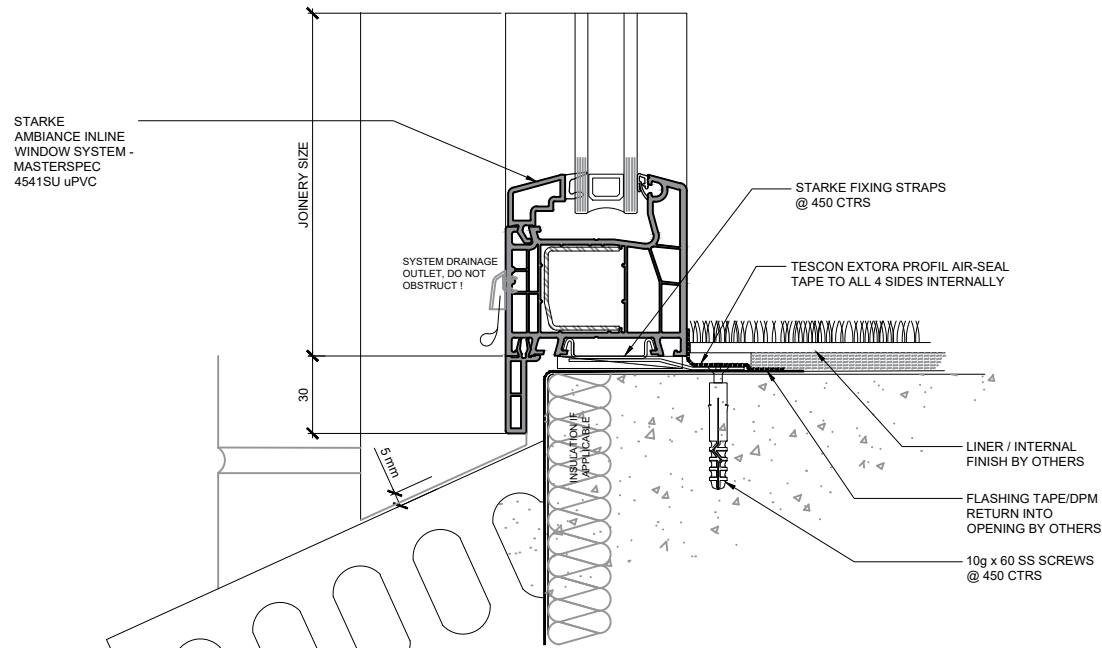
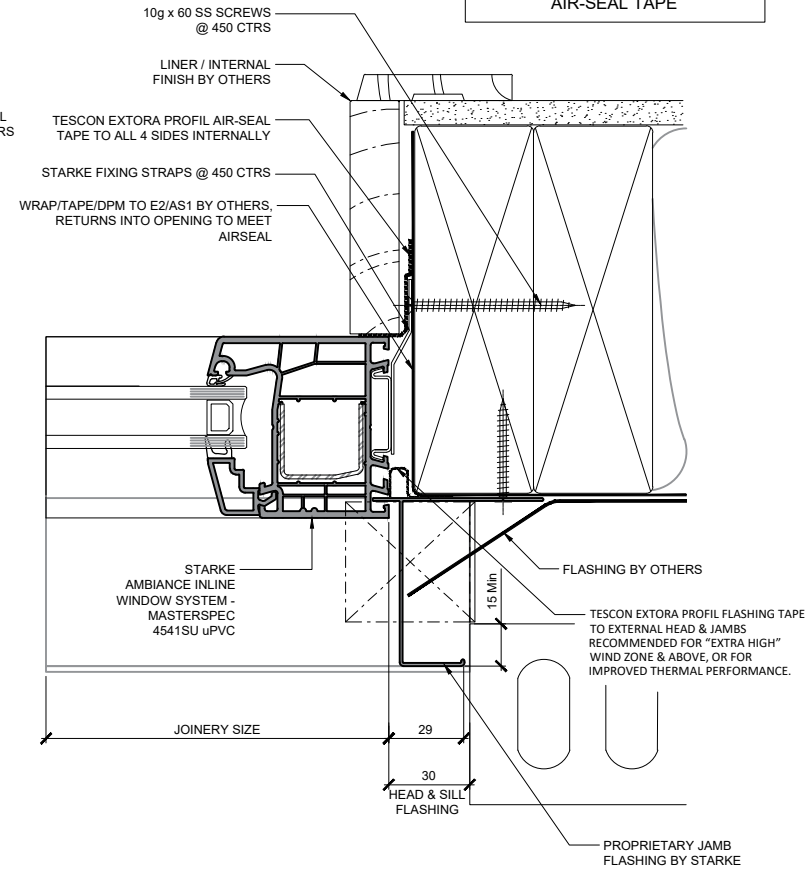
140mm Framing / 70mm Brick Veneer

Full height Fixed-Lite

Concrete ground floor, Non-rebated



NO PEF ROD, FOAM OR WET SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY AIR-SEAL TAPE



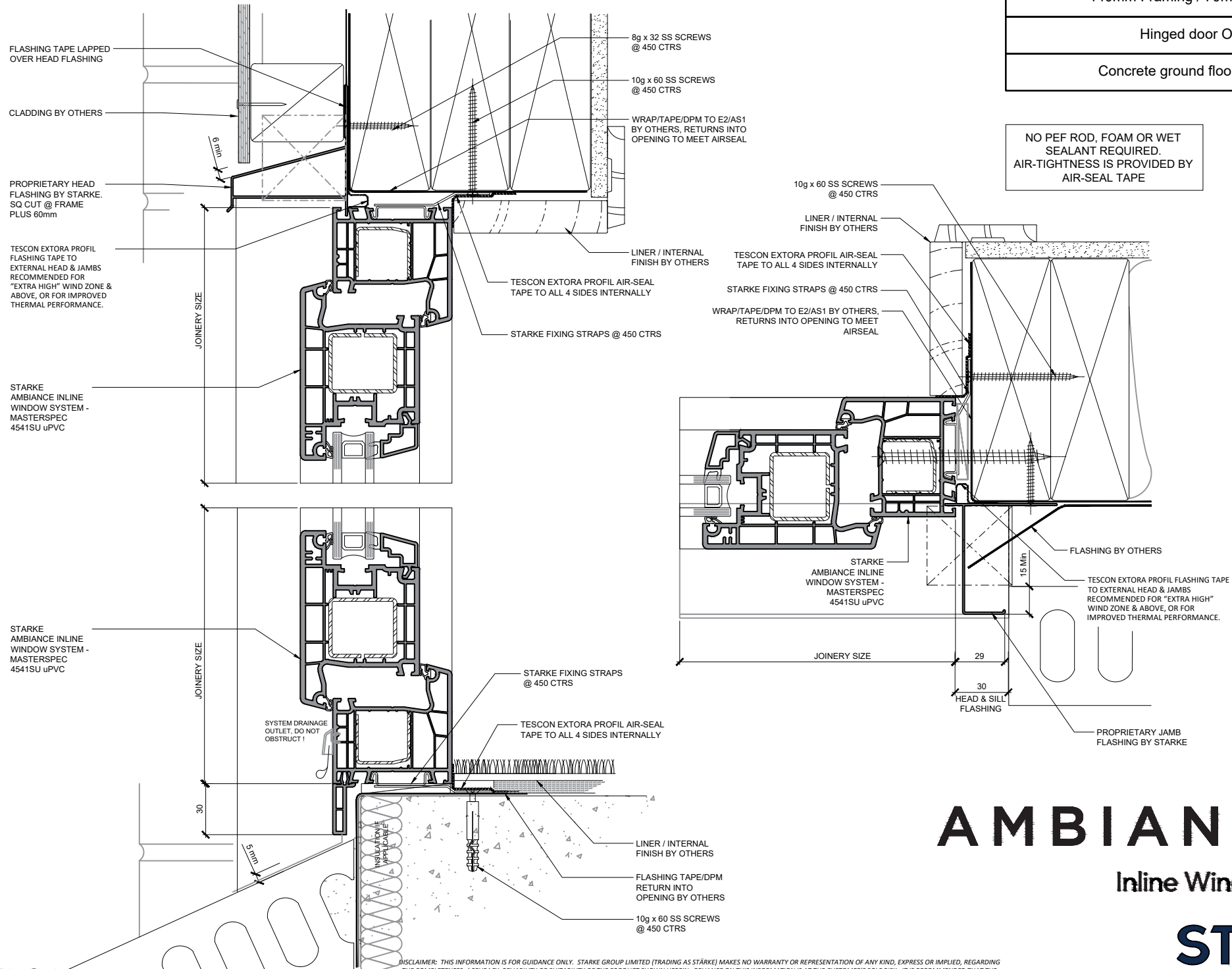
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140mm Framing / 70mm Brick Veneer

Hinged door Open out

Concrete ground floor, Non-rebated



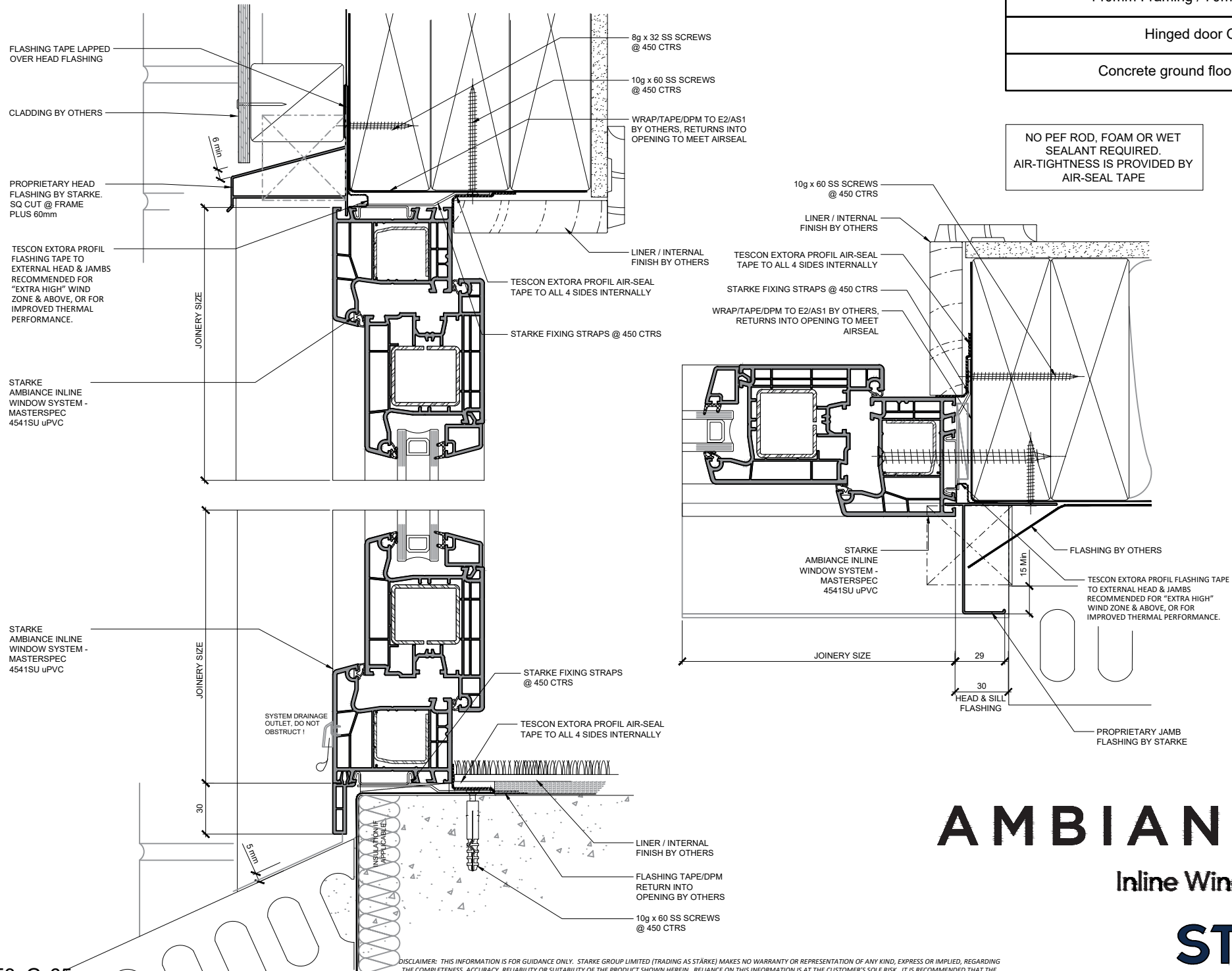
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140mm Framing / 70mm Brick Veneer

Hinged door Open in

Concrete ground floor, Non-rebated



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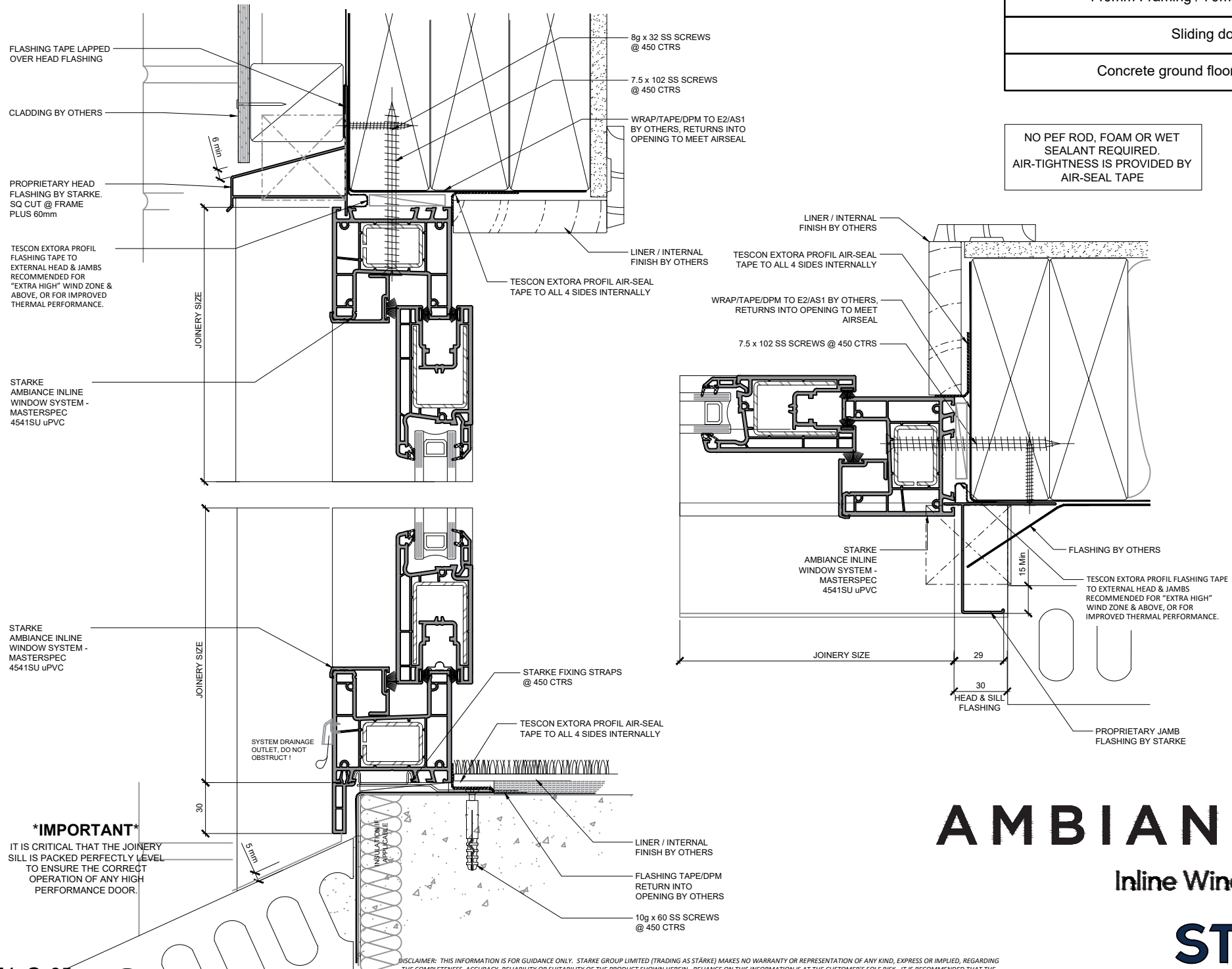
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140mm Framing / 70mm Brick Veneer

Sliding door

Concrete ground floor, Non-rebated

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

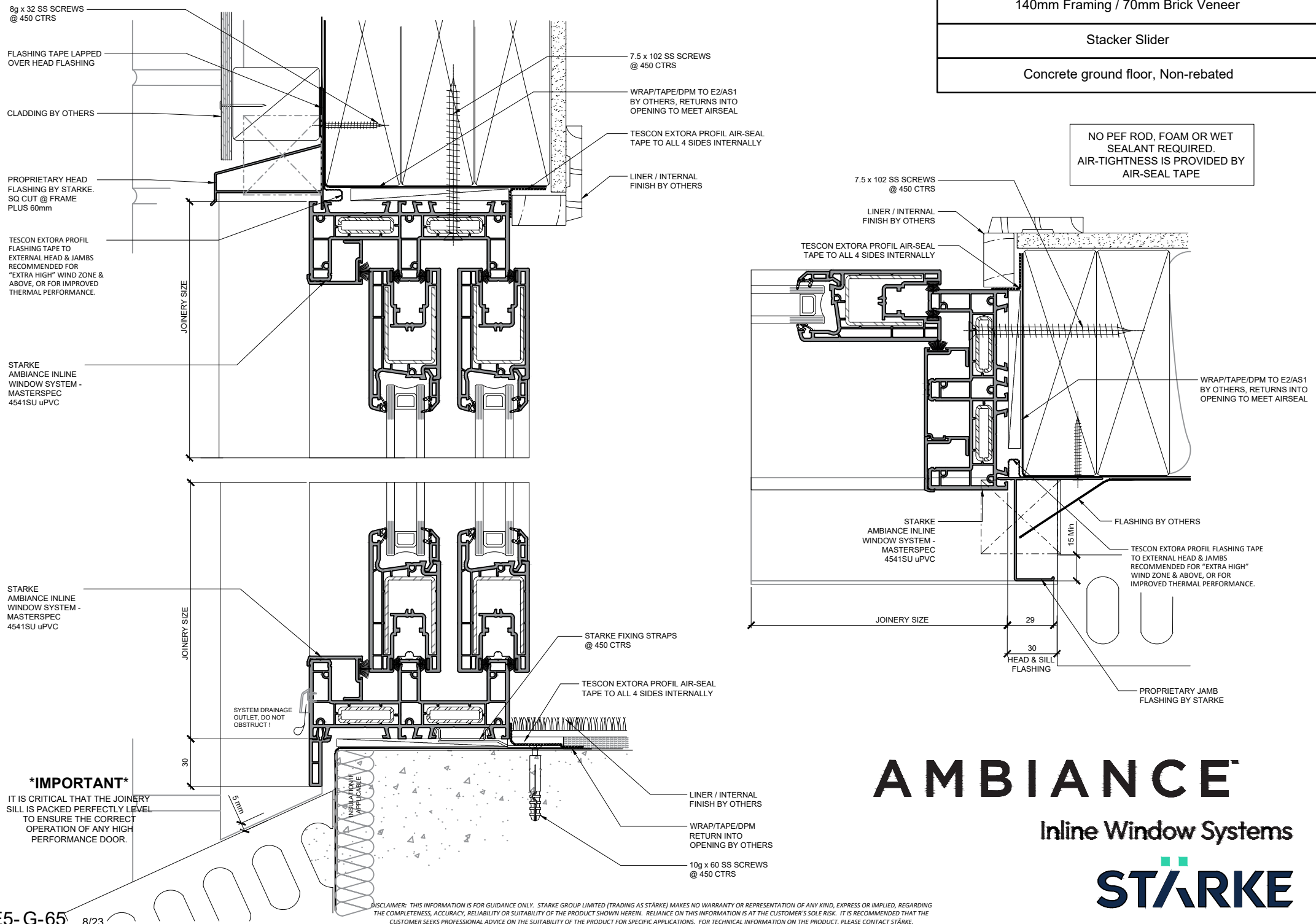


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140mm Framing / 70mm Brick Veneer

Stacker Slider

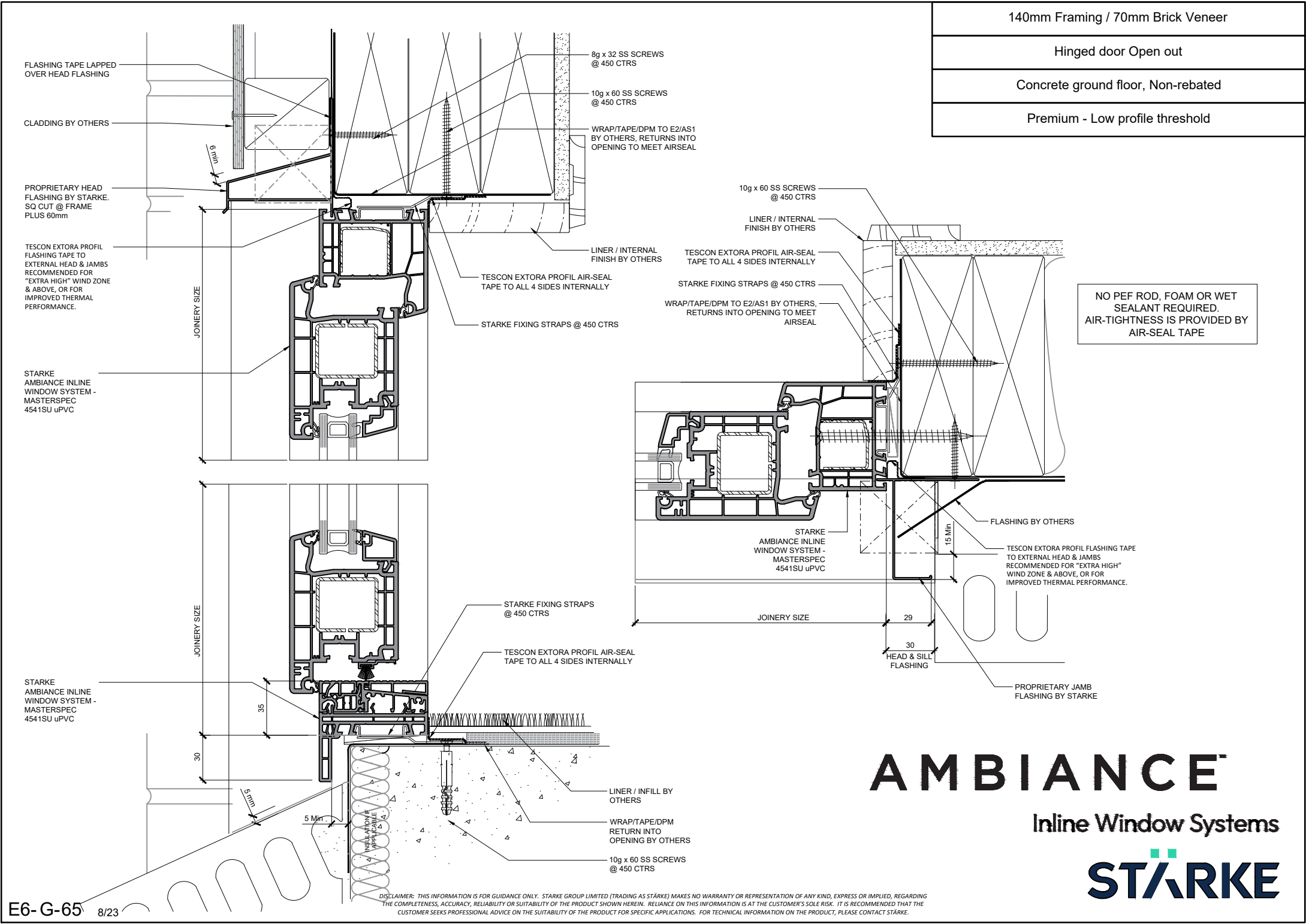
Concrete ground floor, Non-rebated



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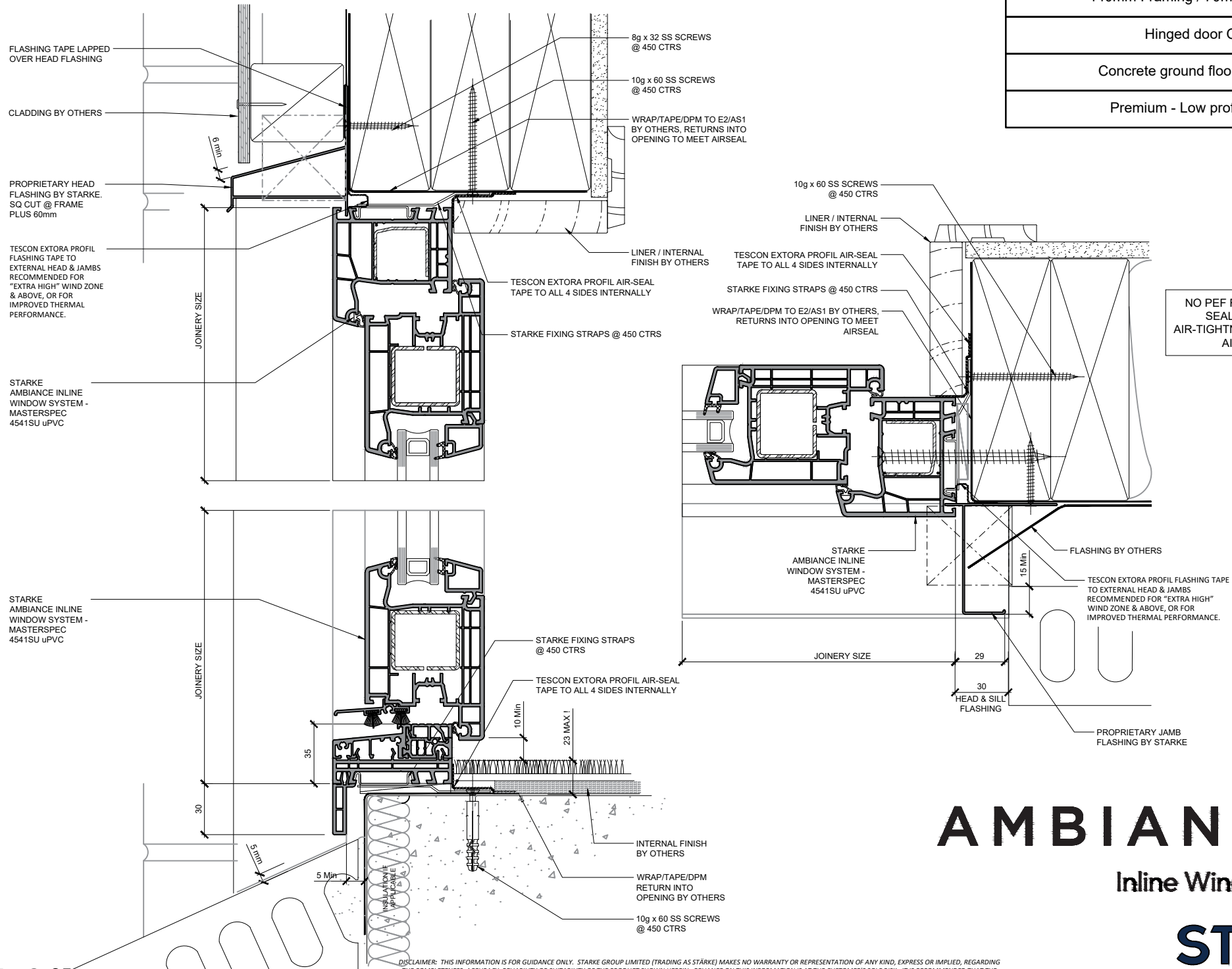
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140mm Framing / 70mm Brick Veneer

Hinged door Open in

Concrete ground floor, Non-rebated

Premium - Low profile threshold



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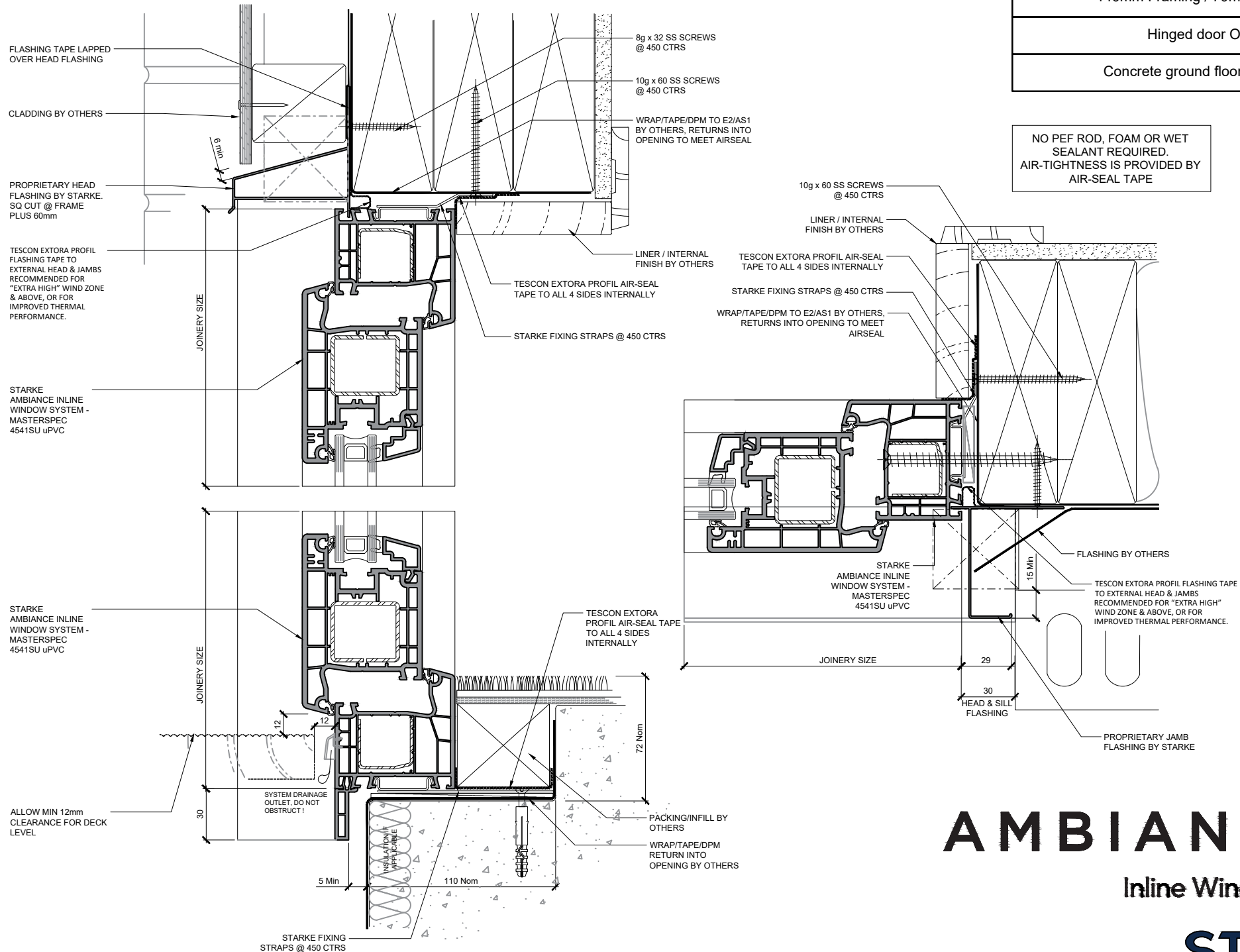
Inline Window Systems

STARKE

140mm Framing / 70mm Brick Veneer

Hinged door Open out

Concrete ground floor, Fully-rebated



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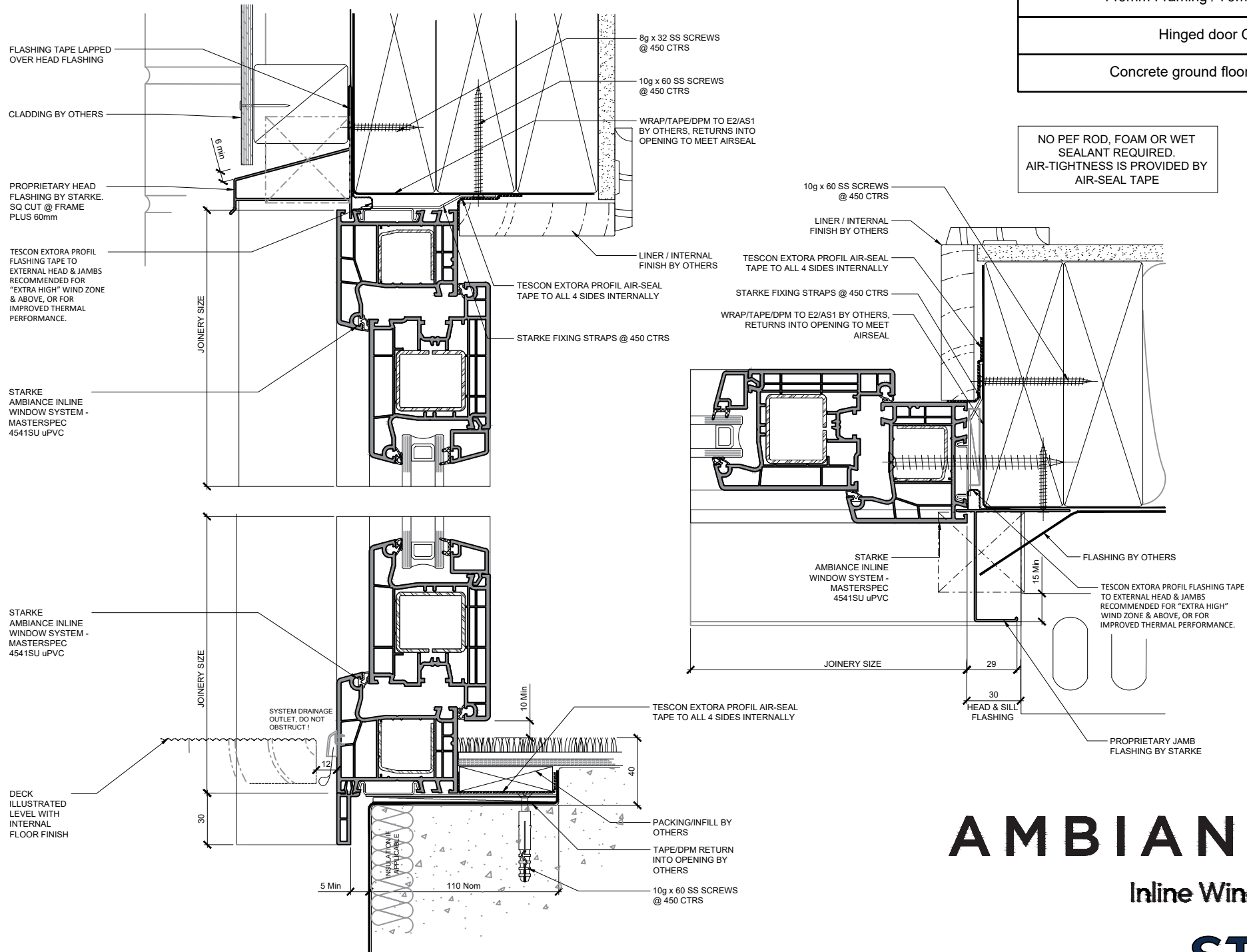
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140mm Framing / 70mm Brick Veneer

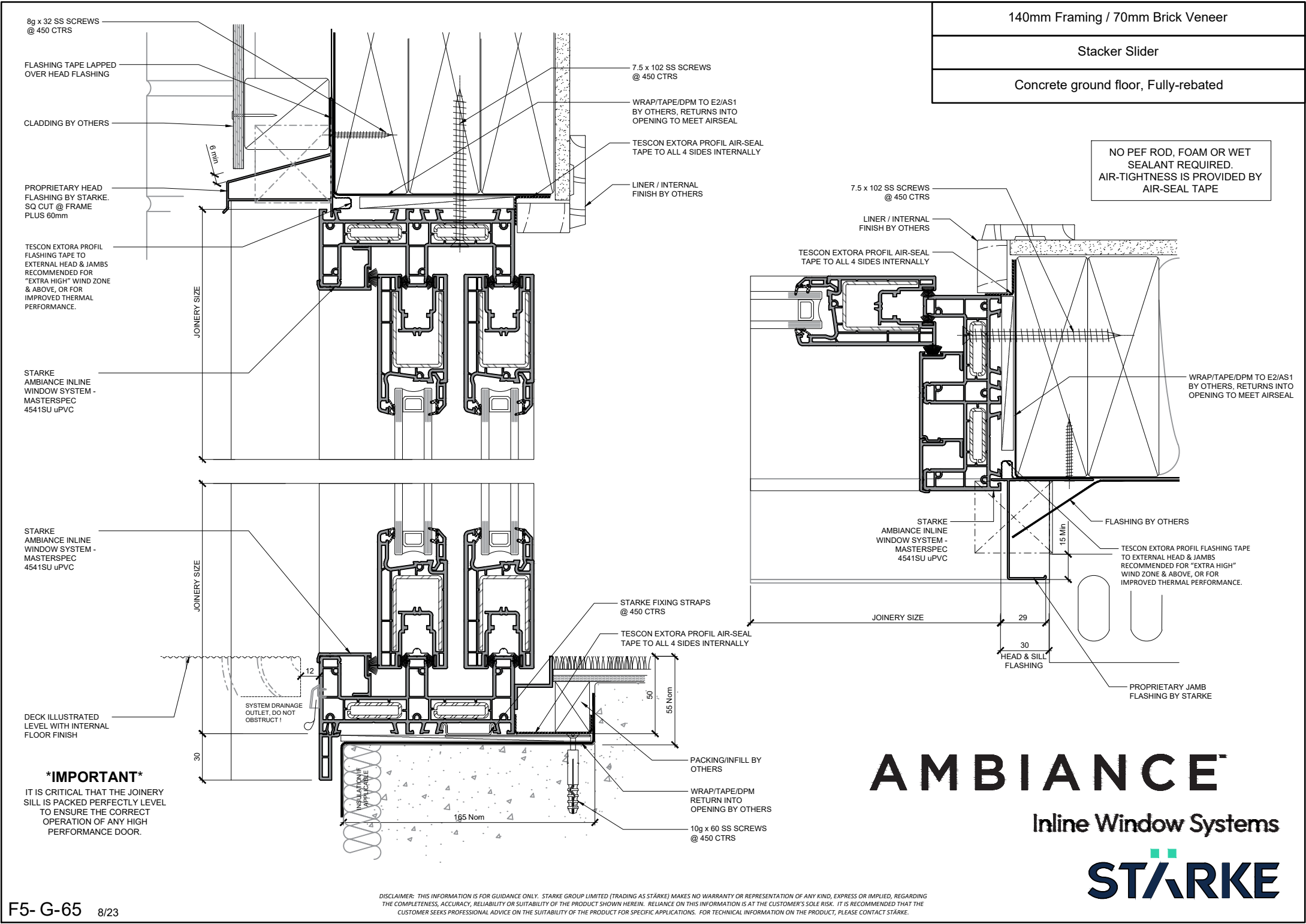
Hinged door Open in

Concrete ground floor, Fully-rebated

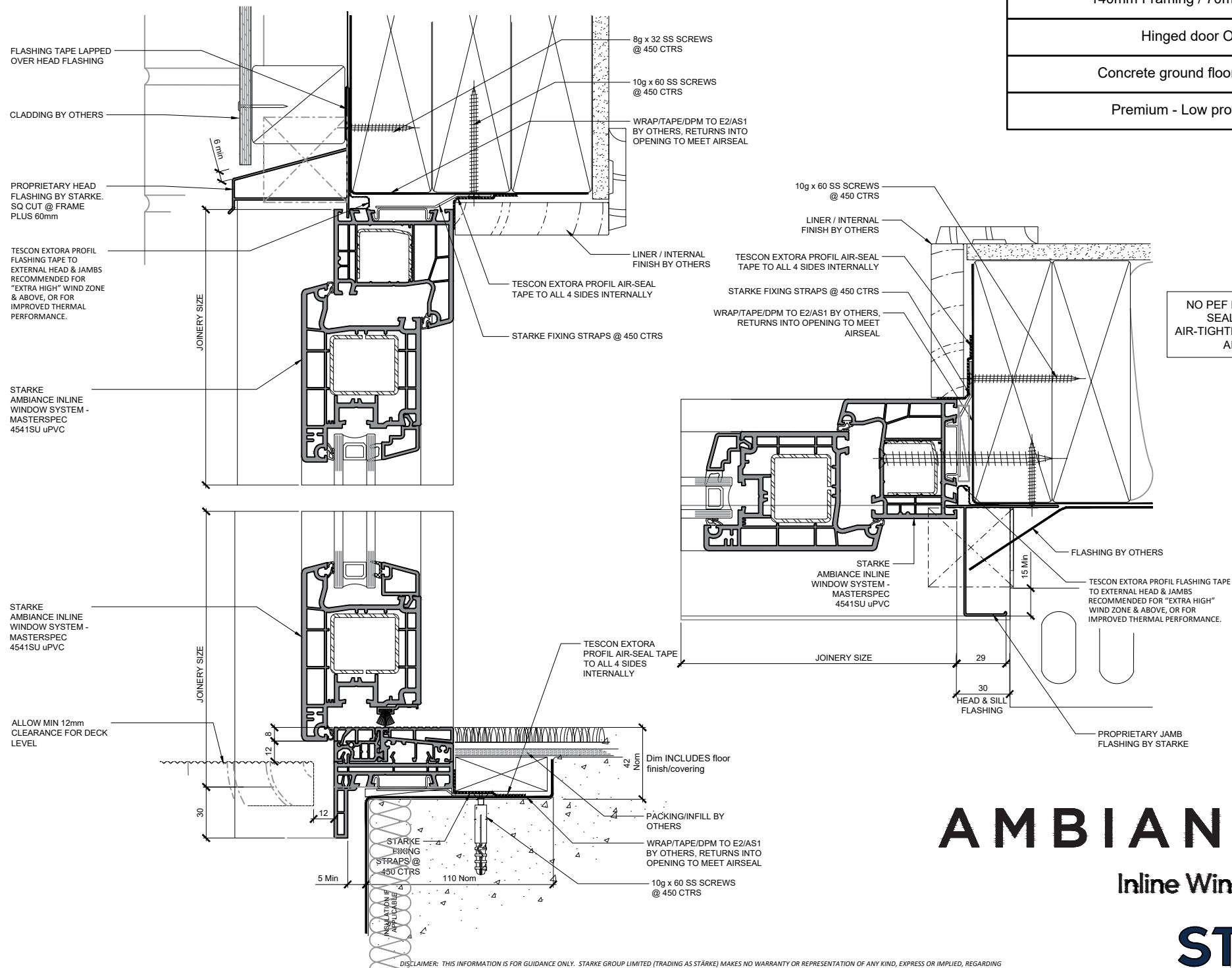


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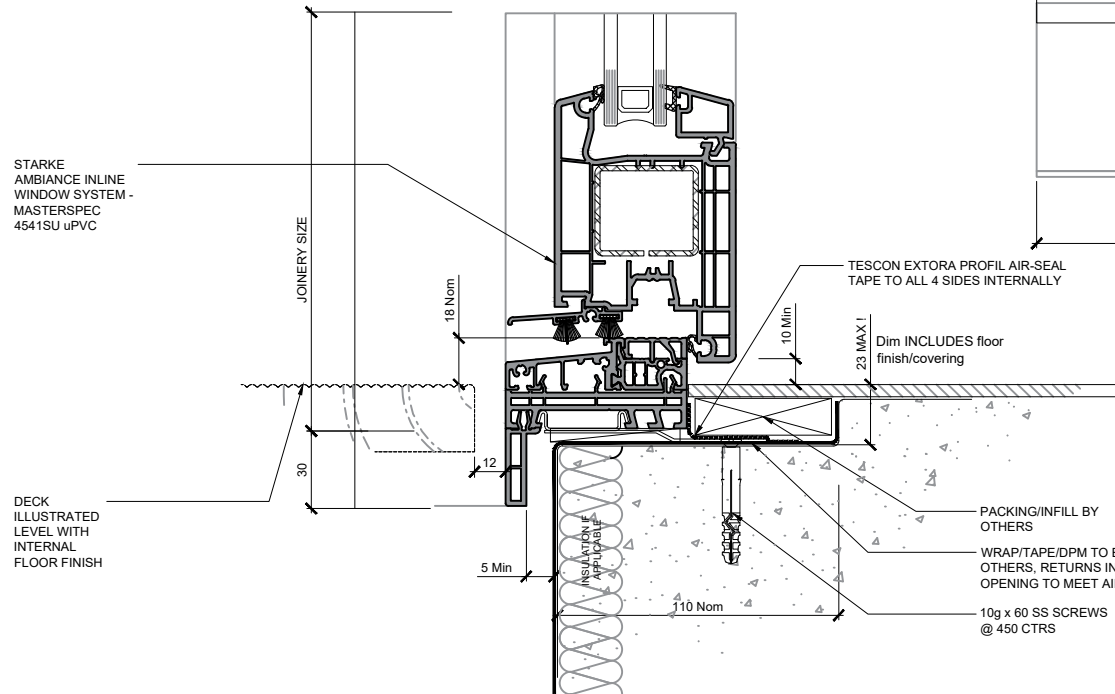
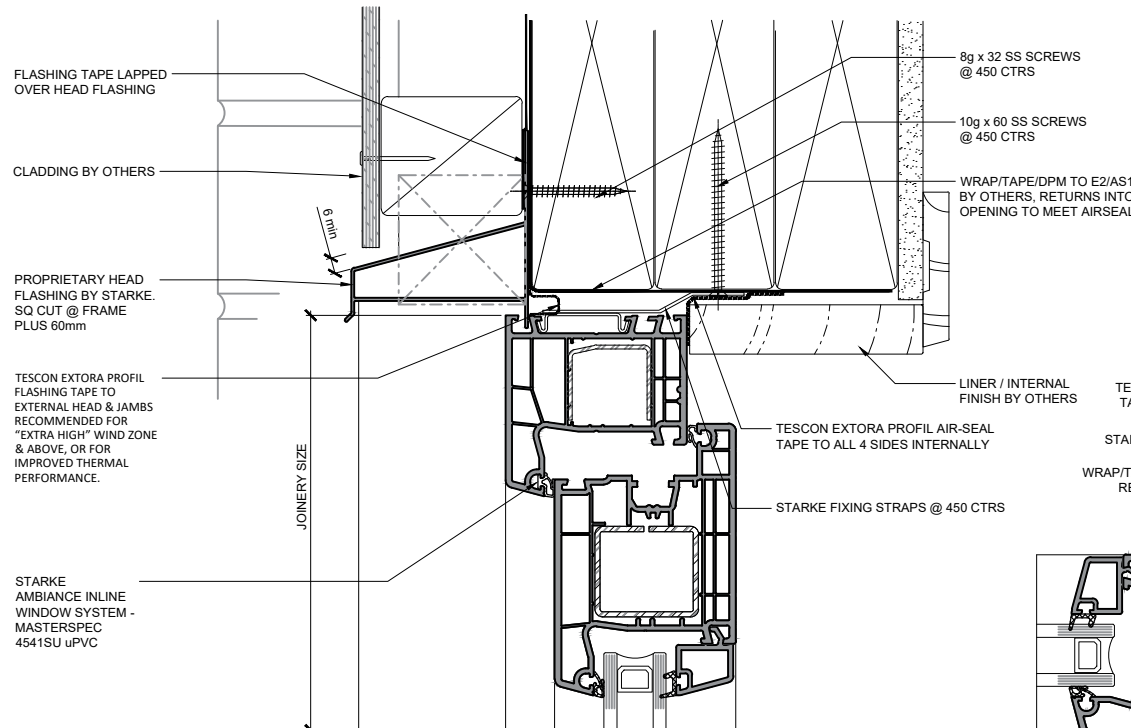
STARKE



140mm Framing / 70mm Brick Veneer
Hinged door Open out
Concrete ground floor, Fully-rebated
Premium - Low profile threshold



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140mm Framing / 70mm Brick Veneer

Hinged door Open in

Concrete ground floor, Fully-rebated

Premium - Low profile threshold

NO PEF ROD, FOAM OR WET SEALANT REQUIRED. AIR-TIGHTNESS IS PROVIDED BY AIR-SEAL TAPE

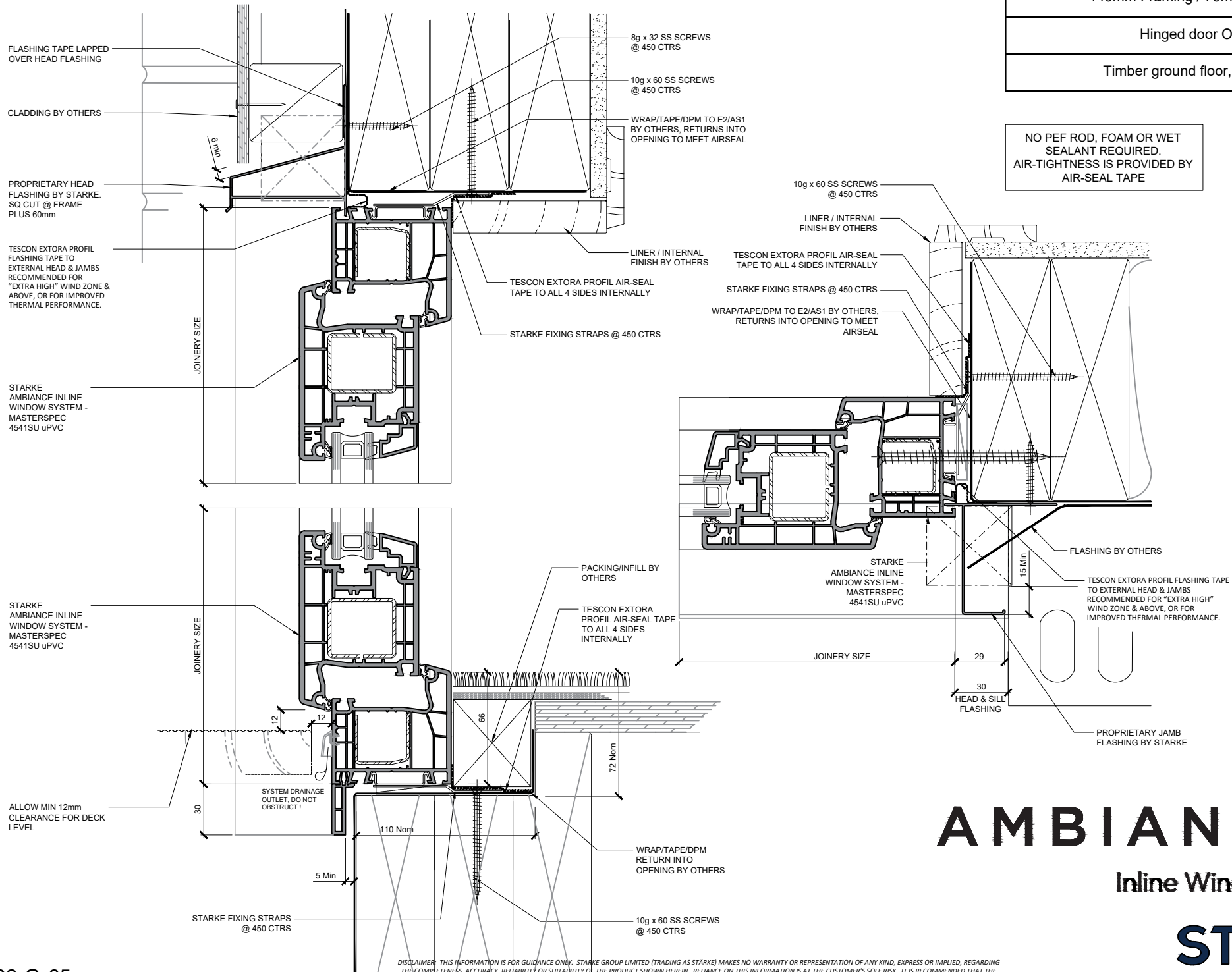
AMBIANCE
Inline Window Systems
STÄRKE

140mm Framing / 70mm Brick Veneer

Hinged door Open out

Timber ground floor, Fully-rebated

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE



AMBIANCE
Inline Window Systems

STARKE

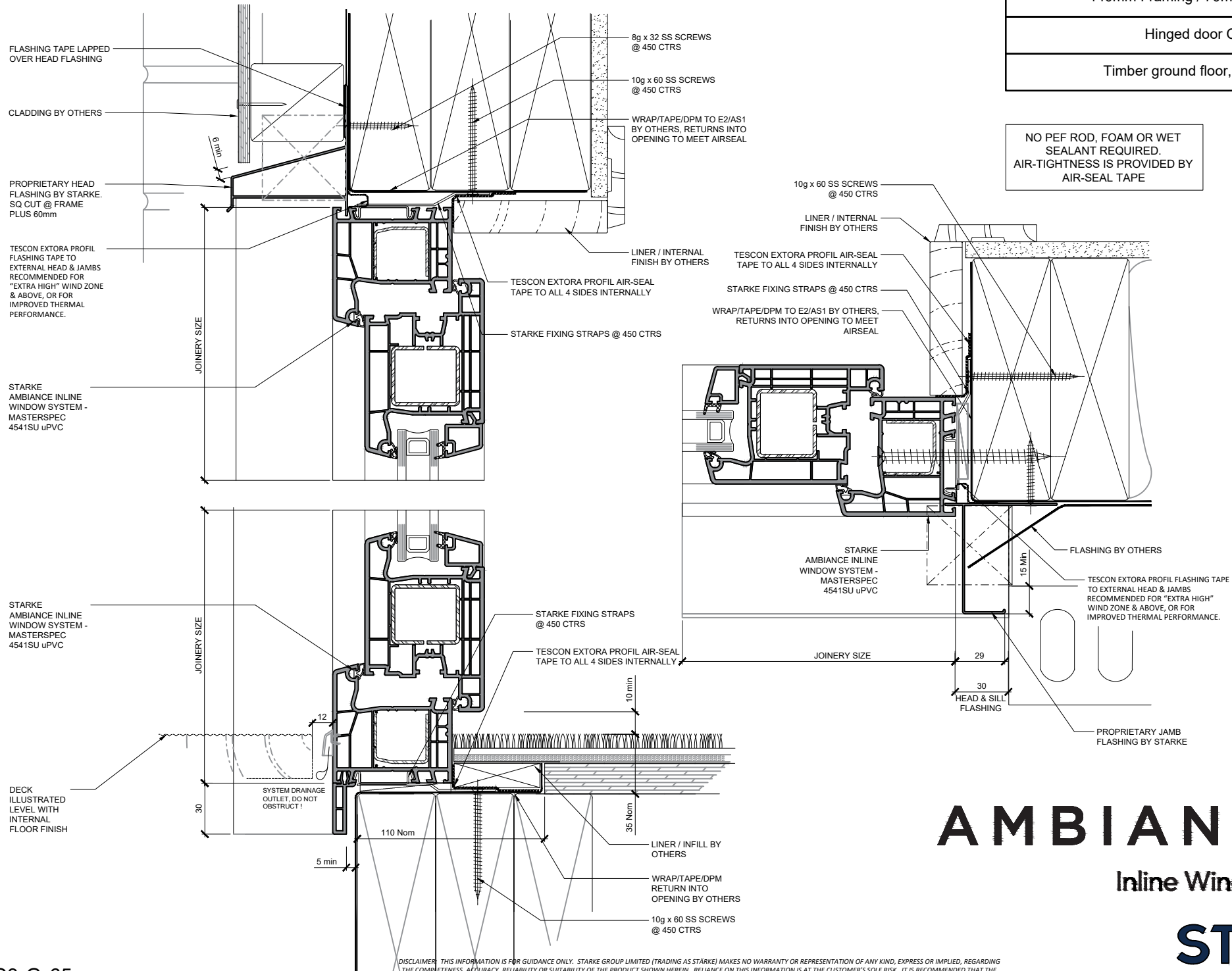
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140mm Framing / 70mm Brick Veneer

Hinged door Open in

Timber ground floor, Fully-rebated

NO PEF ROD, FOAM OR WET SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY AIR-SEAL TAPE



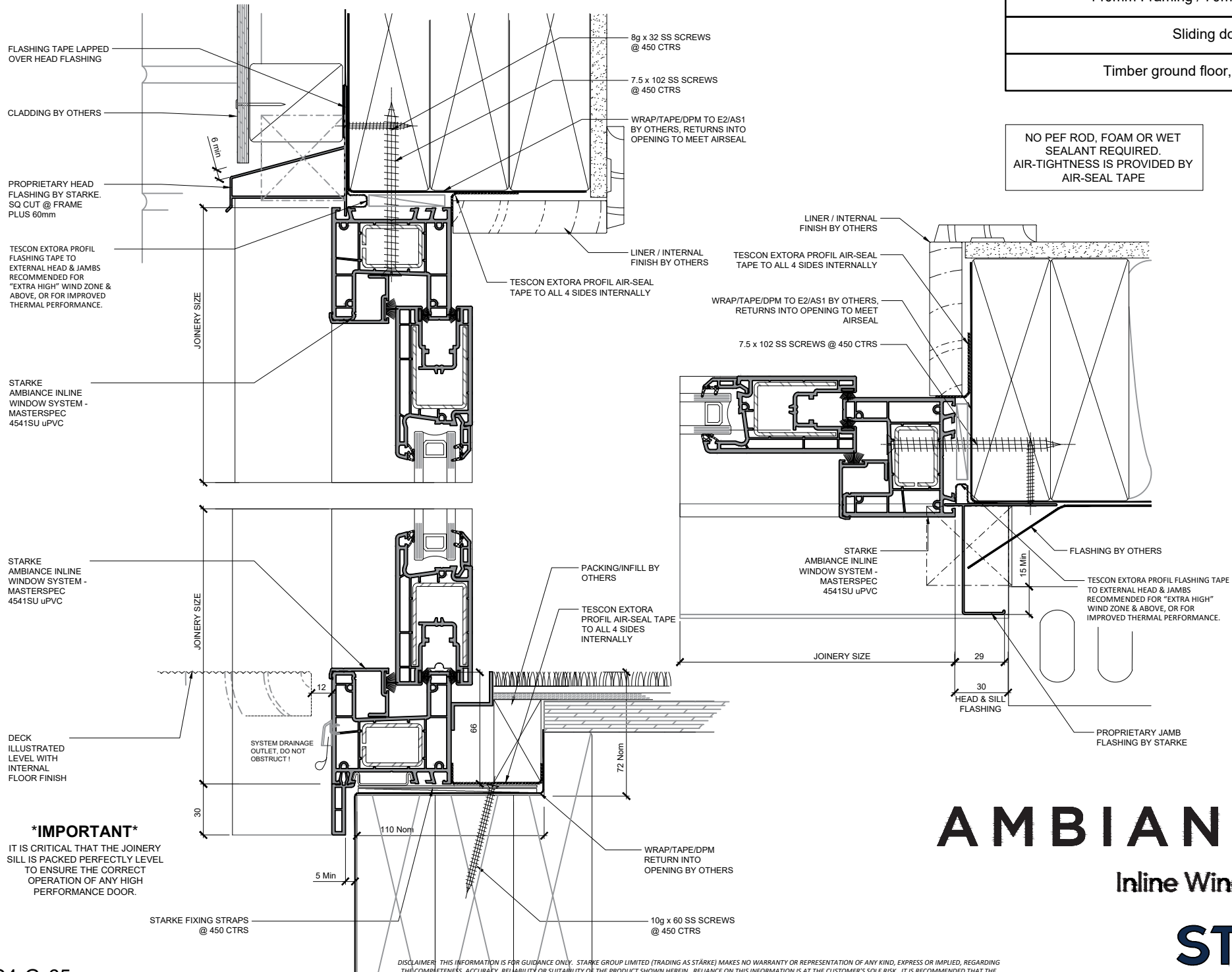
AMBIANCE
Inline Window Systems
STARKE

140mm Framing / 70mm Brick Veneer

Sliding door

Timber ground floor, Fully-rebated

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE



IMPORTANT

IT IS CRITICAL THAT THE JOINERY SILL IS PACKED PERFECTLY LEVEL TO ENSURE THE CORRECT OPERATION OF ANY HIGH PERFORMANCE DOOR.

AMBIANCE

Inline Window Systems

STARKE

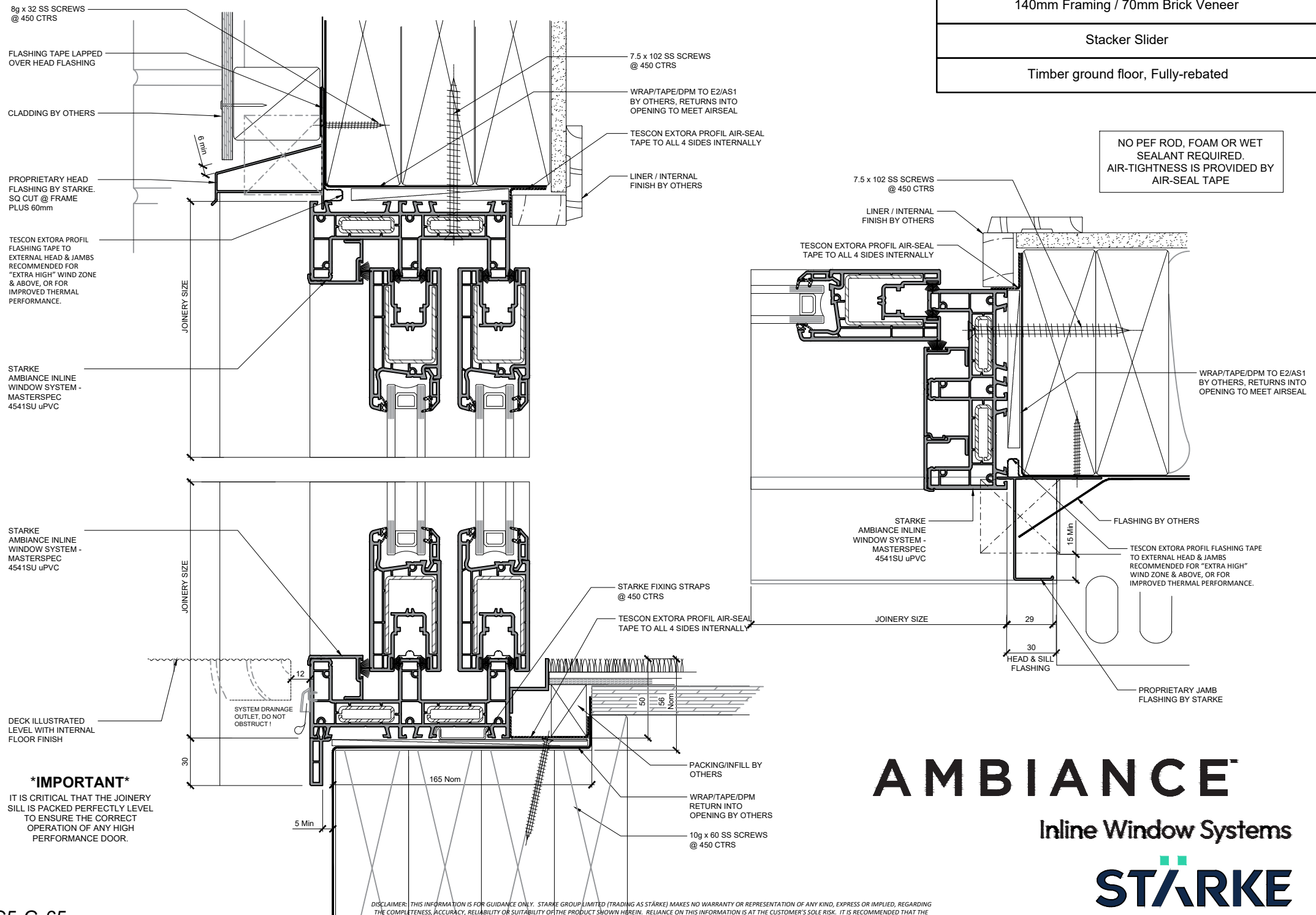
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140mm Framing / 70mm Brick Veneer

Stacker Slider

Timber ground floor, Fully-rebated

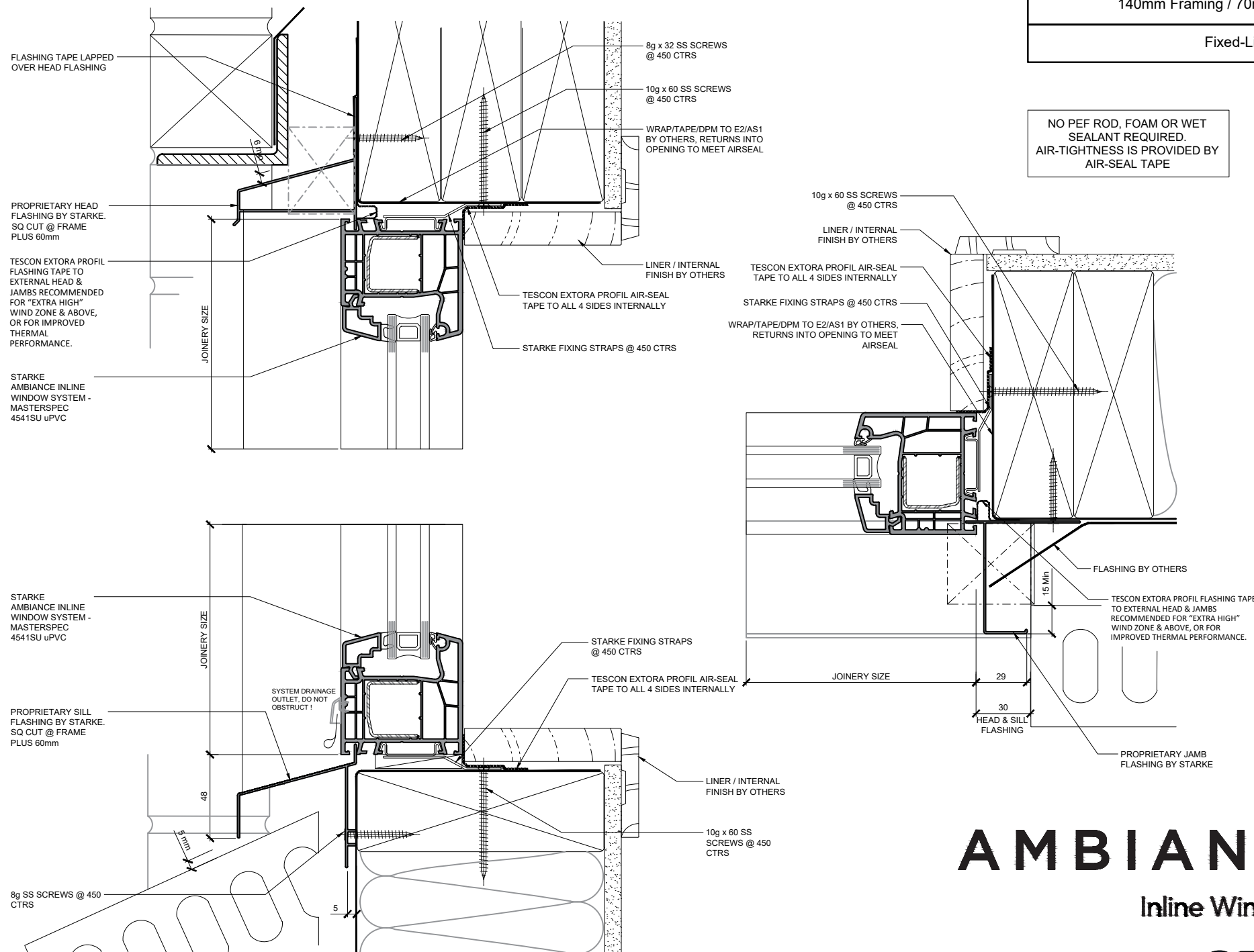
NO PEF ROD, FOAM OR WET SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY AIR-SEAL TAPE



AMBIANCE
Inline Window Systems
STÄRKE

140mm Framing / 70mm Brick Veneer

Fixed-Lite



NO PEF ROD, FOAM OR WET SEALANT REQUIRED. AIR-TIGHTNESS IS PROVIDED BY AIR-SEAL TAPE

AMBIANCE

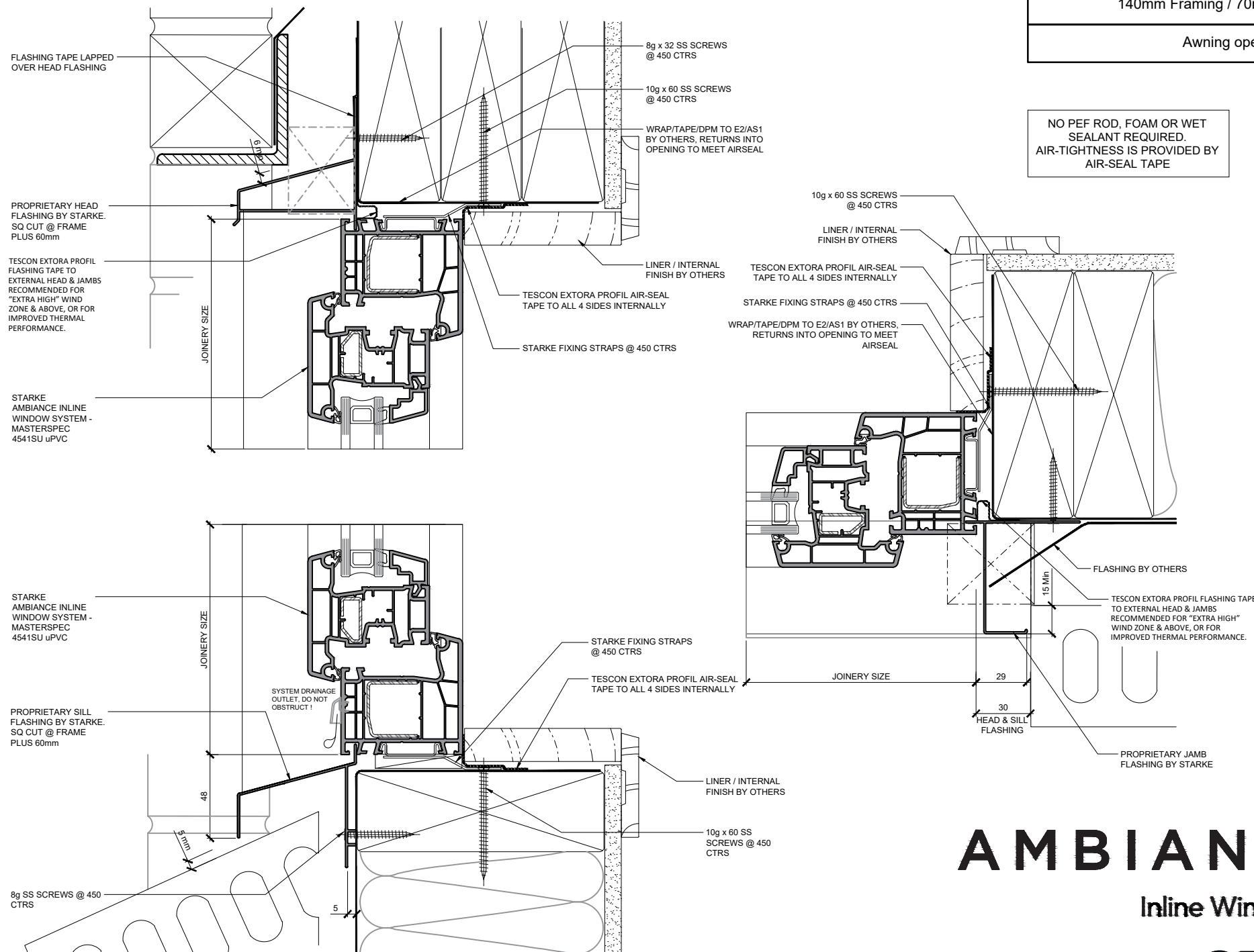
Inline Window Systems

STÄRKE

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140mm Framing / 70mm Brick Veneer

Awning open out



AMBIANCE

Inline Window Systems

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140mm Framing / 70mm Brick Veneer

Open In / Tilt & turn

FLASHING TAPE LAPPED
OVER HEAD FLASHING

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD & JAMBS
RECOMMENDED FOR
"EXTRA HIGH" WIND
ZONE & ABOVE, OR FOR
IMPROVED THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

8g x 32 SS SCREWS
@ 450 CTRS

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM TO E2/AS1
BY OTHERS, RETURNS INTO
OPENING TO MEET AIRSEAL

LINER / INTERNAL
FINISH BY OTHERS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE FIXING STRAPS @ 450 CTRS

10g x 60 SS SCREWS
@ 450 CTRS

LINER / INTERNAL
FINISH BY OTHERS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE FIXING STRAPS @ 450 CTRS

WRAP/TAPE/DPM TO E2/AS1 BY OTHERS.
RETURNS INTO OPENING TO MEET
AIRSEAL

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

PROPRIETARY SILL
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

8g SS SCREWS @ 450
CTRS

SYSTEM DRAINAGE
OUTLET. DO NOT
OBSTRUCT!

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

LINER / INTERNAL
FINISH BY OTHERS

10g x 60 SS
SCREWS @ 450
CTRS

FLASHING BY OTHERS

TESCON EXTORA PROFIL FLASHING TAPE
TO EXTERNAL HEAD & JAMBS
RECOMMENDED FOR "EXTRA HIGH"
WIND ZONE & ABOVE, OR FOR
IMPROVED THERMAL PERFORMANCE.

PROPRIETARY JAMB
FLASHING BY STARKE

AMBIANCE

Inline Window Systems

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140mm Framing / 70mm Brick Veneer

Sliding window

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

FLASHING TAPE LAPPED
OVER HEAD FLASHING

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD &
JAMBS RECOMMENDED
FOR "EXTRA HIGH"
WIND ZONE & ABOVE,
OR FOR IMPROVED
THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

JOINERY SIZE

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

JOINERY SIZE

PROPRIETARY SILL
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE SLIDER

8g SS SCREWS @ 450
CTRS

8g x 32 SS SCREWS
@ 450 CTRS

7.5 x 102 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM TO E2/AS1
BY OTHERS, RETURNS INTO
OPENING TO MEET AIRSEAL

LINER / INTERNAL
FINISH BY OTHERS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

WRAP/TAPE/DPM TO E2/AS1 BY OTHERS.
RETURNS INTO OPENING TO MEET
AIRSEAL

7.5 x 102 SS SCREWS @ 450 CTRS

LINER / INTERNAL
FINISH BY OTHERS

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

FLASHING BY OTHERS

TESCON EXTORA PROFIL FLASHING TAPE
TO EXTERNAL HEAD & JAMBS
RECOMMENDED FOR "EXTRA HIGH"
WIND ZONE & ABOVE, OR FOR
IMPROVED THERMAL PERFORMANCE.

PROPRIETARY JAMB
FLASHING BY STARKE

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

LINER / INTERNAL
FINISH BY OTHERS

10g x 60 SS
SCREWS @ 450
CTRS

AMBIANCE

Inline Window Systems

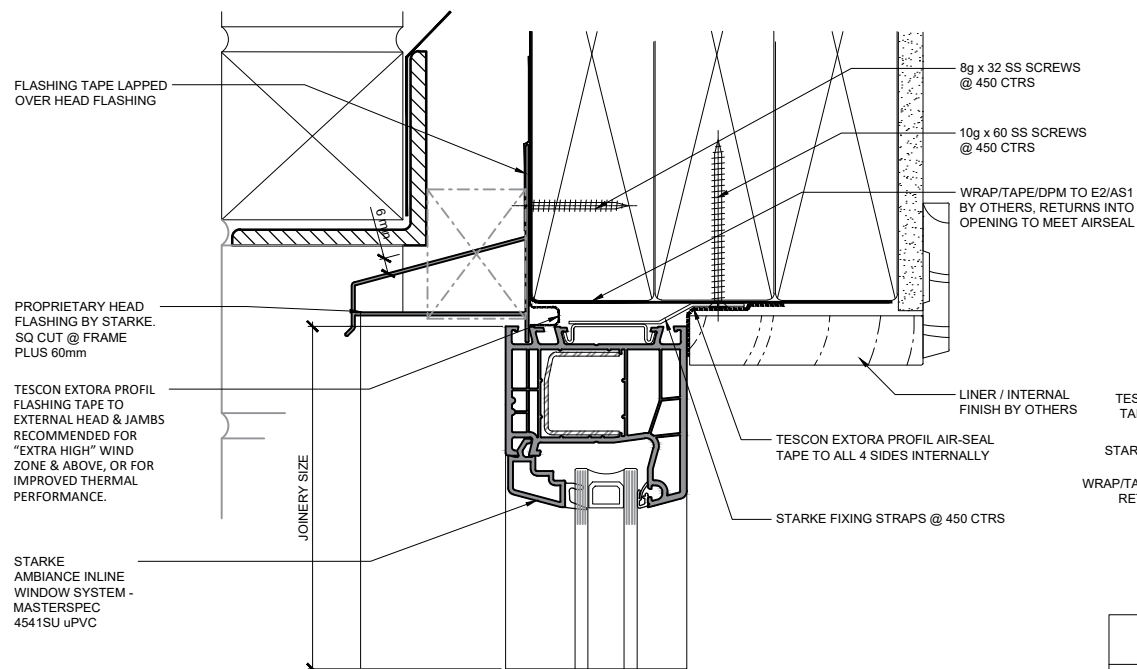
STARKE

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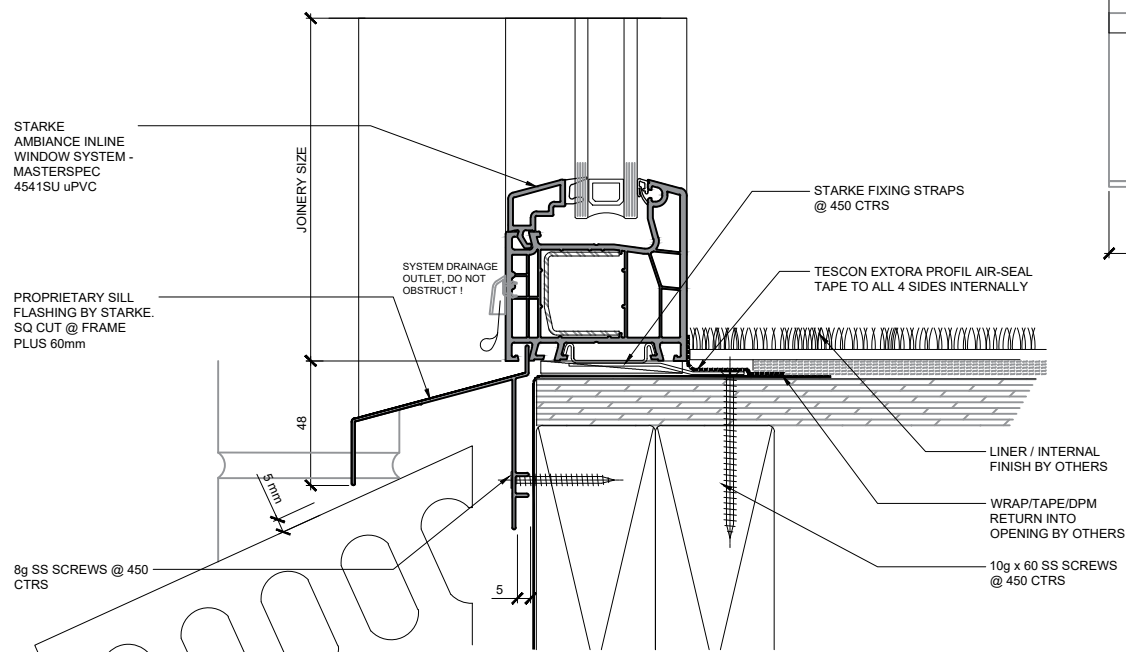
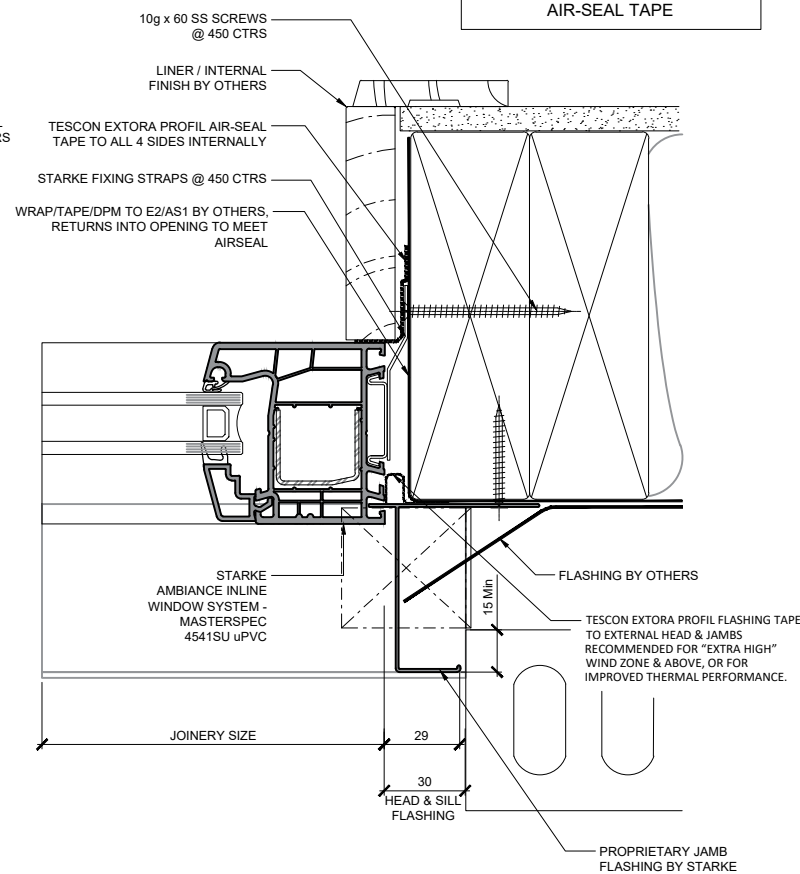
140mm Framing / 70mm Brick Veneer

Full height Fixed-Lite

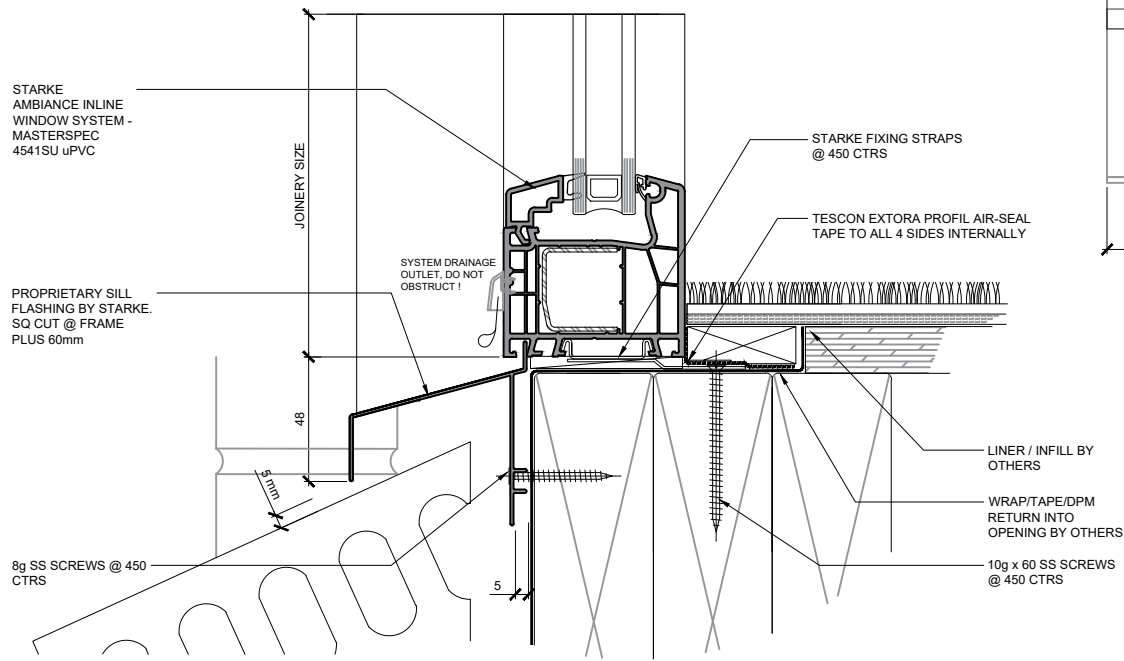
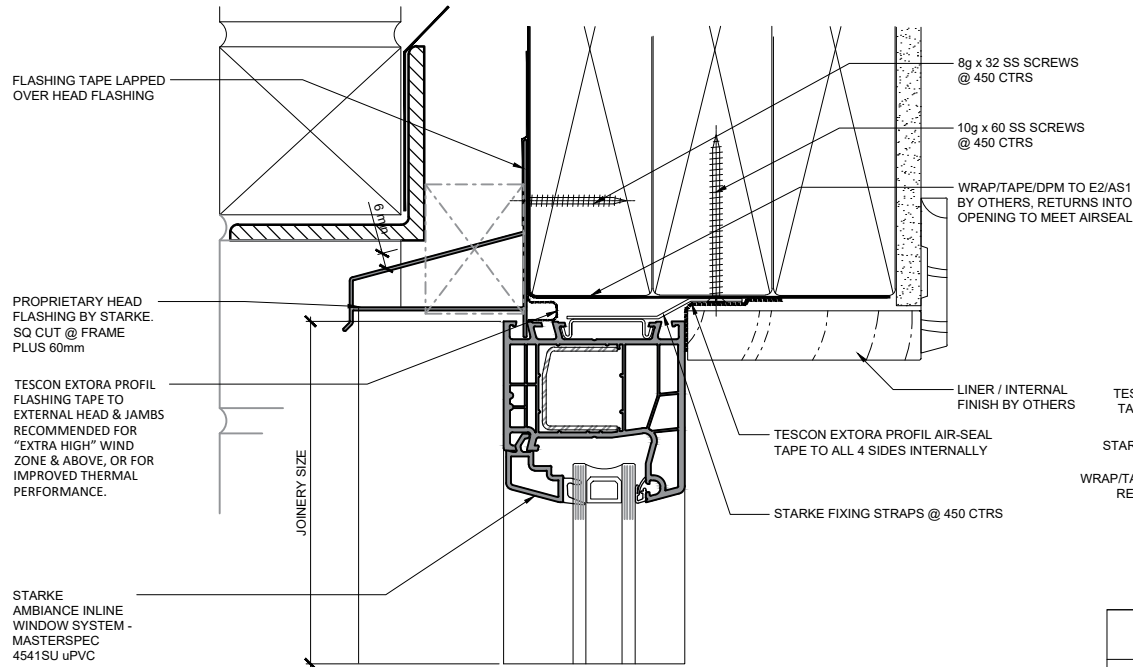
Timber mid-floor, Non-rebated



NO PEF ROD, FOAM OR WET SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY AIR-SEAL TAPE

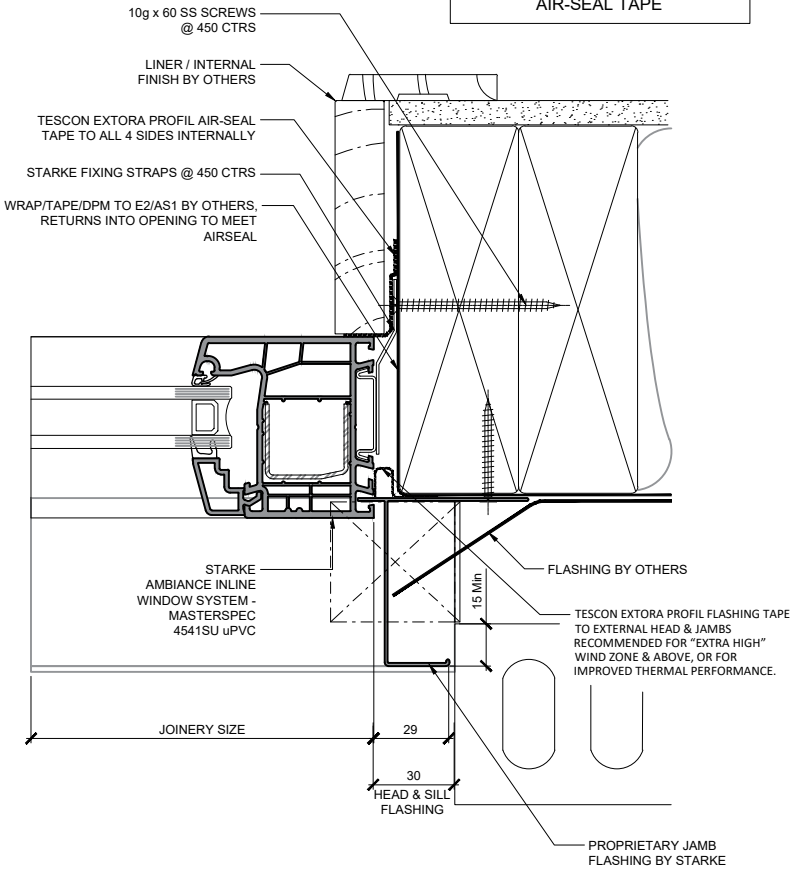


AMBIANCE
Inline Window Systems
STÄRKE



140mm Framing / 70mm Brick Veneer
Full height Fixed-Lite
Timber mid-floor, Semi-rebated

NO PEF ROD, FOAM OR WET SEALANT REQUIRED. AIR-TIGHTNESS IS PROVIDED BY AIR-SEAL TAPE

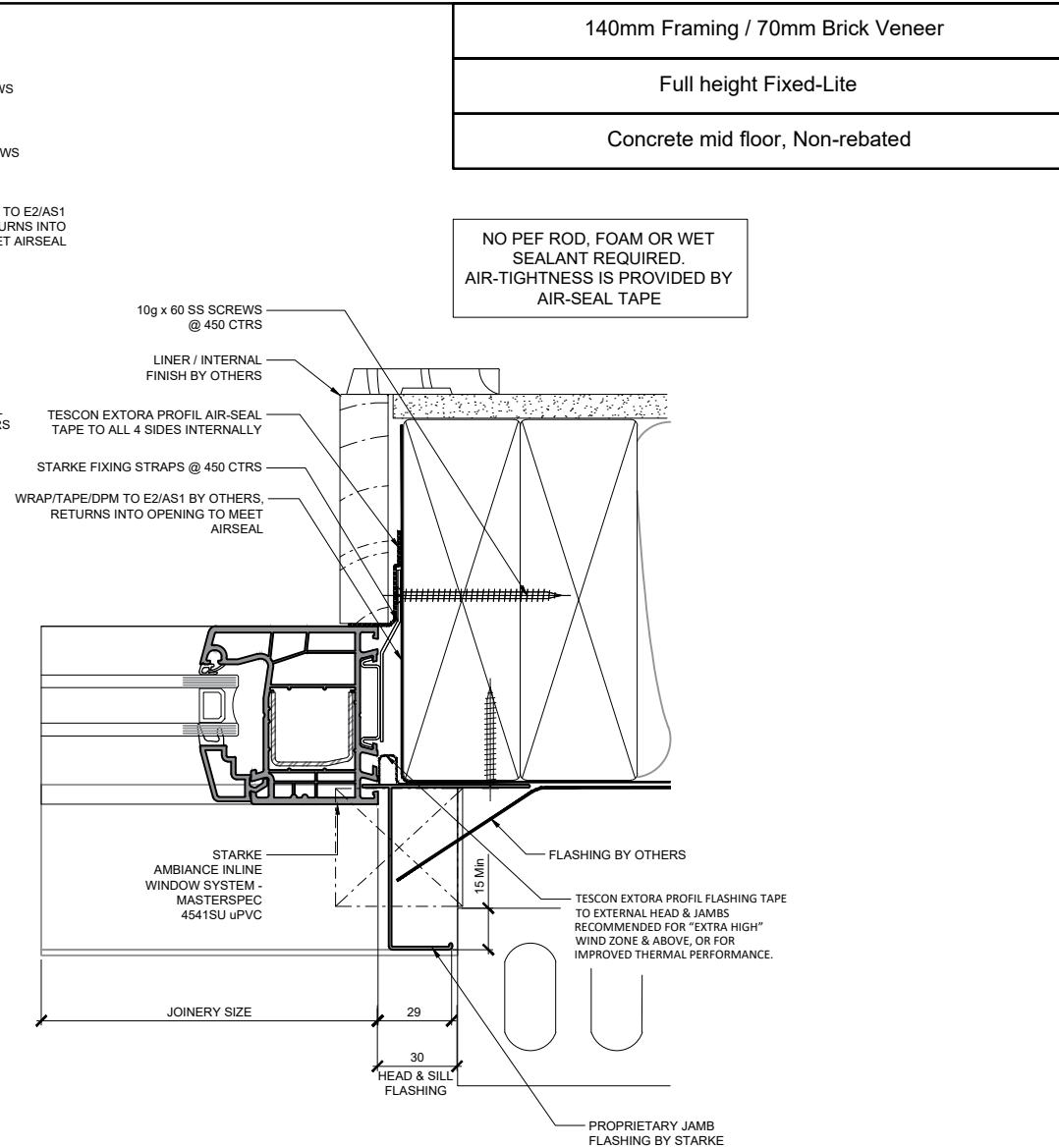
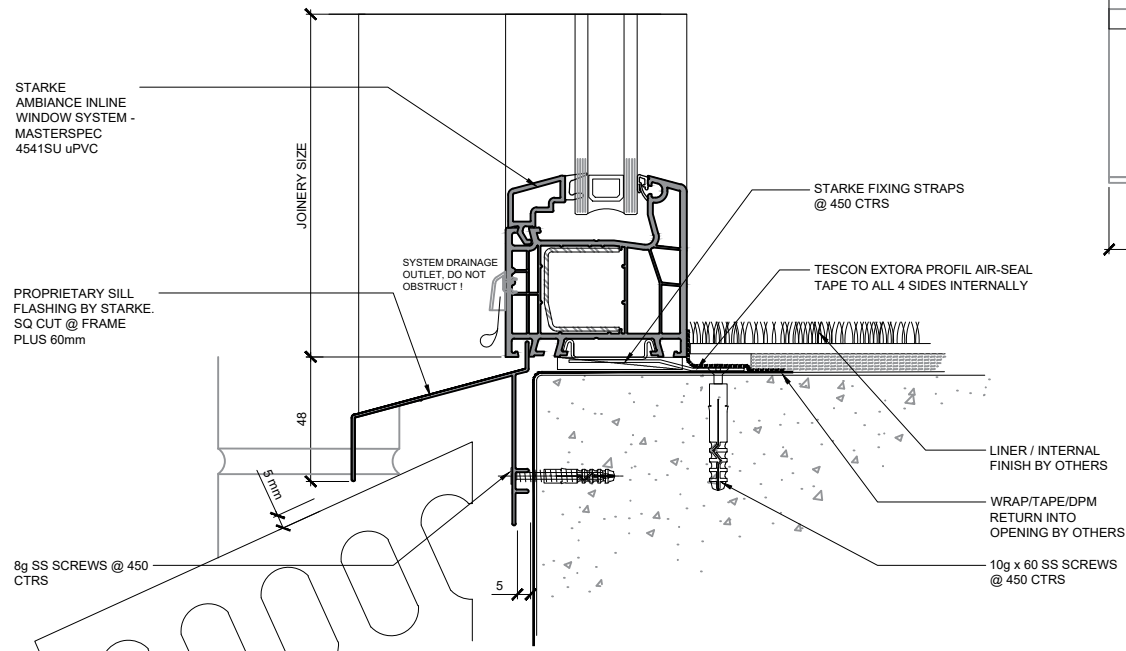
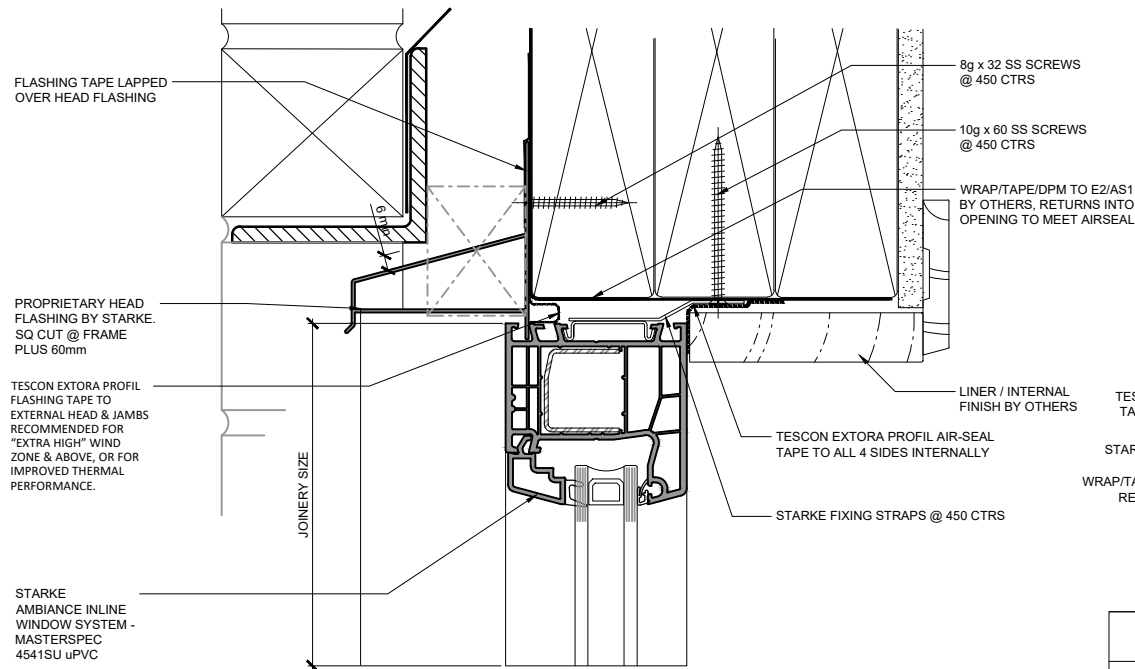


AMBIANCE

Inline Window Systems

STÄRKE

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140mm Framing / 70mm Brick Veneer
Full height Fixed-Lite
Concrete mid floor, Non-rebated

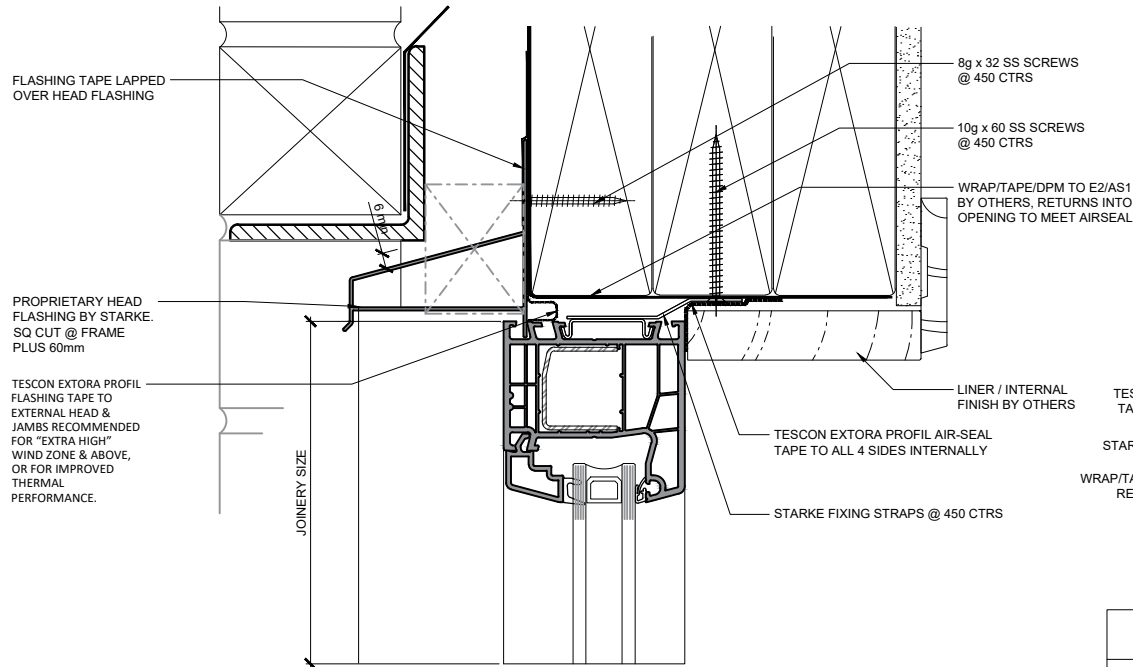
NO PEF ROD, FOAM OR WET SEALANT REQUIRED. AIR-TIGHTNESS IS PROVIDED BY AIR-SEAL TAPE

AMBIANCE

Inline Window Systems

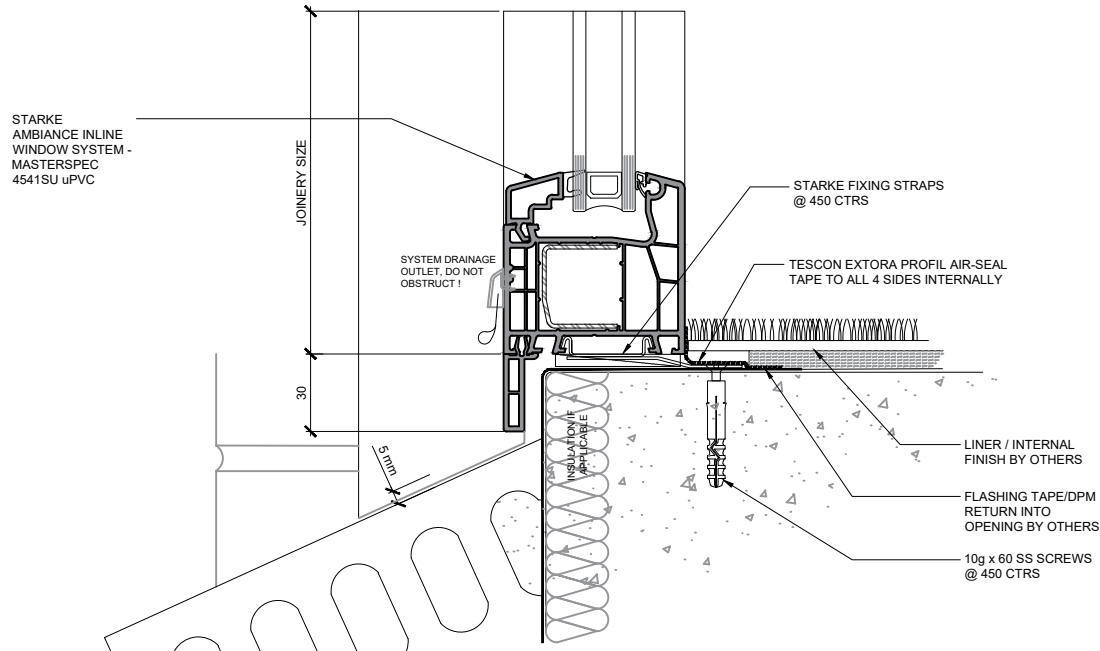
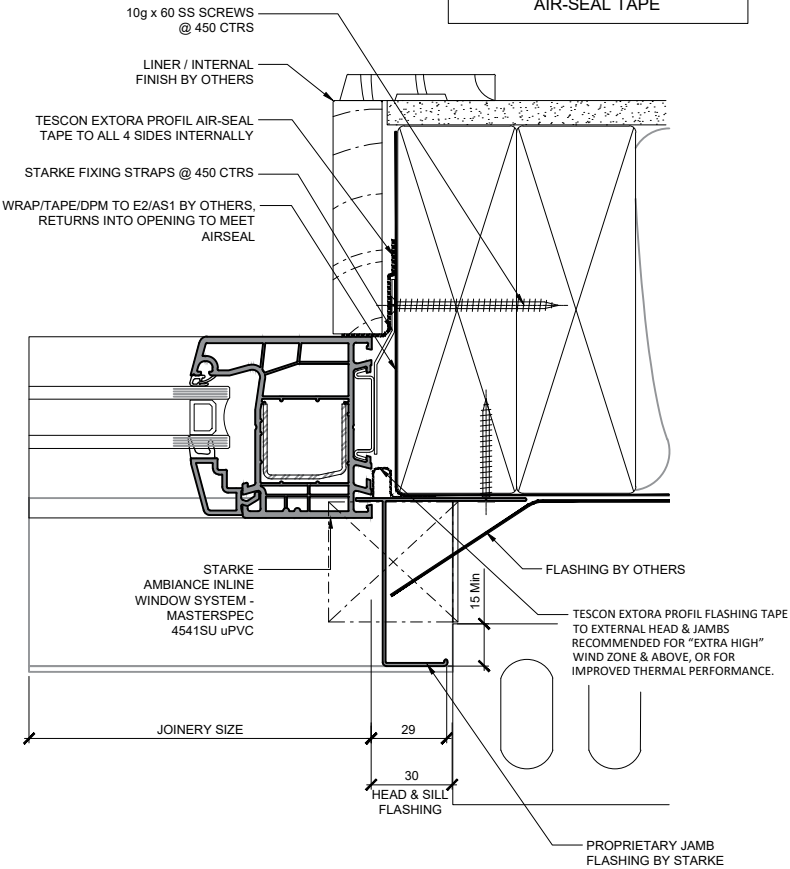
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140mm Framing / 70mm Brick Veneer
Full height Fixed-Lite
Concrete ground floor, Non-rebated

NO PEF ROD, FOAM OR WET SEALANT REQUIRED. AIR-TIGHTNESS IS PROVIDED BY AIR-SEAL TAPE



AMBIANCE[®]

Inline Window Systems

STÄRKE

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140mm Framing / 70mm Brick Veneer

Hinged door Open out

Concrete ground floor, Non-rebated

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

FLASHING TAPE LAPPED
OVER HEAD FLASHING

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD &
JAMBS RECOMMENDED
FOR "EXTRA HIGH"
WIND ZONE & ABOVE,
OR FOR IMPROVED
THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

8g x 32 SS SCREWS
@ 450 CTRS

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM TO E2/AS1
BY OTHERS, RETURNS INTO
OPENING TO MEET AIRSEAL

LINER / INTERNAL
FINISH BY OTHERS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE FIXING STRAPS @ 450 CTRS

10g x 60 SS SCREWS
@ 450 CTRS

LINER / INTERNAL
FINISH BY OTHERS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE FIXING STRAPS @ 450 CTRS

WRAP/TAPE/DPM TO E2/AS1 BY OTHERS.
RETURNS INTO OPENING TO MEET
AIRSEAL

FLASHING BY OTHERS

TESCON EXTORA PROFIL FLASHING TAPE
TO EXTERNAL HEAD & JAMBS
RECOMMENDED FOR "EXTRA HIGH"
WIND ZONE & ABOVE, OR FOR
IMPROVED THERMAL PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

JOINERY SIZE

29

30
HEAD & SILL
FLASHING

PROPRIETARY JAMB
FLASHING BY STARKE

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

JOINERY SIZE

30

5 mm

SYSTEM DRAINAGE
OUTLET, DO NOT
OBSTRUCT!

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

LINER / INTERNAL
FINISH BY OTHERS

FLASHING TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

AMBIANCE

Inline Window Systems

STARKE

140mm Framing / 70mm Brick Veneer

Hinged door Open in

Concrete ground floor, Non-rebated

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

FLASHING TAPE LAPPED
OVER HEAD FLASHING

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD &
JAMBS RECOMMENDED
FOR "EXTRA HIGH"
WIND ZONE & ABOVE,
OR FOR IMPROVED
THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

JOINERY SIZE

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

JOINERY SIZE

SYSTEM DRAINAGE
OUTLET, DO NOT
OBSTRUCT!

5 mm

8g x 32 SS SCREWS
@ 450 CTRS

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM TO E2/AS1
BY OTHERS, RETURNS INTO
OPENING TO MEET AIRSEAL

LINER / INTERNAL
FINISH BY OTHERS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE FIXING STRAPS @ 450 CTRS

10g x 60 SS SCREWS
@ 450 CTRS

LINER / INTERNAL
FINISH BY OTHERS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE FIXING STRAPS @ 450 CTRS

WRAP/TAPE/DPM TO E2/AS1 BY OTHERS,
RETURNS INTO OPENING TO MEET
AIRSEAL

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

FLASHING BY OTHERS

TESCON EXTORA PROFIL FLASHING TAPE
TO EXTERNAL HEAD & JAMBS
RECOMMENDED FOR "EXTRA HIGH"
WIND ZONE & ABOVE, OR FOR
IMPROVED THERMAL PERFORMANCE.

15 Min

29

30
HEAD & SILL
FLASHING

PROPRIETARY JAMB
FLASHING BY STARKE

JOINERY SIZE

AMBIANCE

Inline Window Systems

STÄRKE

140mm Framing / 70mm Brick Veneer

Sliding door

Concrete ground floor, Non-rebated

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

FLASHING TAPE LAPPED
OVER HEAD FLASHING

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD &
JAMBS RECOMMENDED
FOR "EXTRA HIGH"
WIND ZONE & ABOVE,
OR FOR IMPROVED
THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

8g x 32 SS SCREWS
@ 450 CTRS

7.5 x 102 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM TO E2/AS1
BY OTHERS, RETURNS INTO
OPENING TO MEET AIRSEAL

LINER / INTERNAL
FINISH BY OTHERS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

WRAP/TAPE/DPM TO E2/AS1 BY OTHERS,
RETURNS INTO OPENING TO MEET
AIRSEAL

7.5 x 102 SS SCREWS @ 450 CTRS

LINER / INTERNAL
FINISH BY OTHERS

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

FLASHING BY OTHERS

TESCON EXTORA PROFIL FLASHING TAPE
TO EXTERNAL HEAD & JAMBS
RECOMMENDED FOR "EXTRA HIGH"
WIND ZONE & ABOVE, OR FOR
IMPROVED THERMAL PERFORMANCE.

PROPRIETARY JAMB
FLASHING BY STARKE

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

SYSTEM DRAINAGE
OUTLET. DO NOT
OBSTRUCT !

LINER / INTERNAL
FINISH BY OTHERS

FLASHING TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

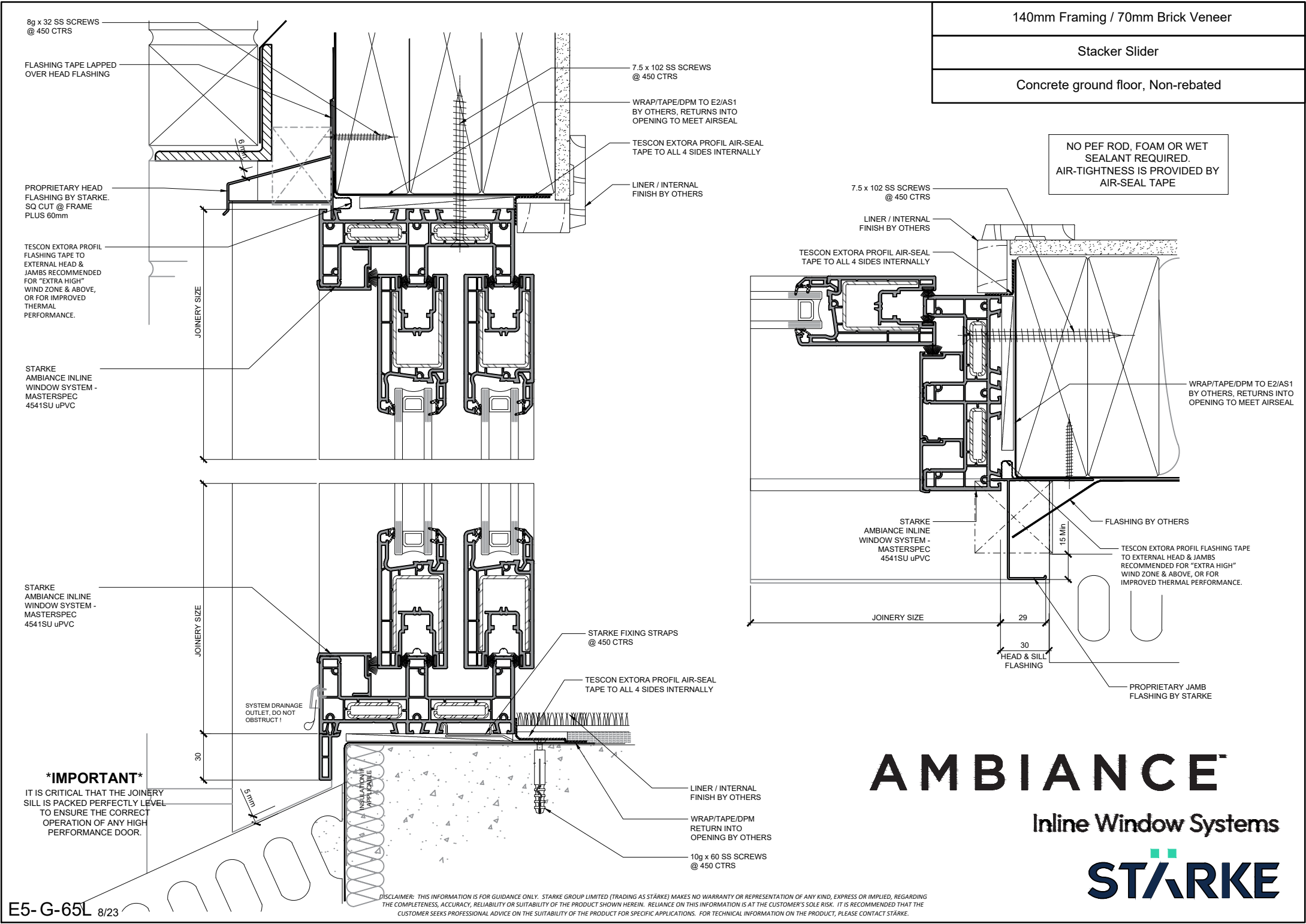
IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

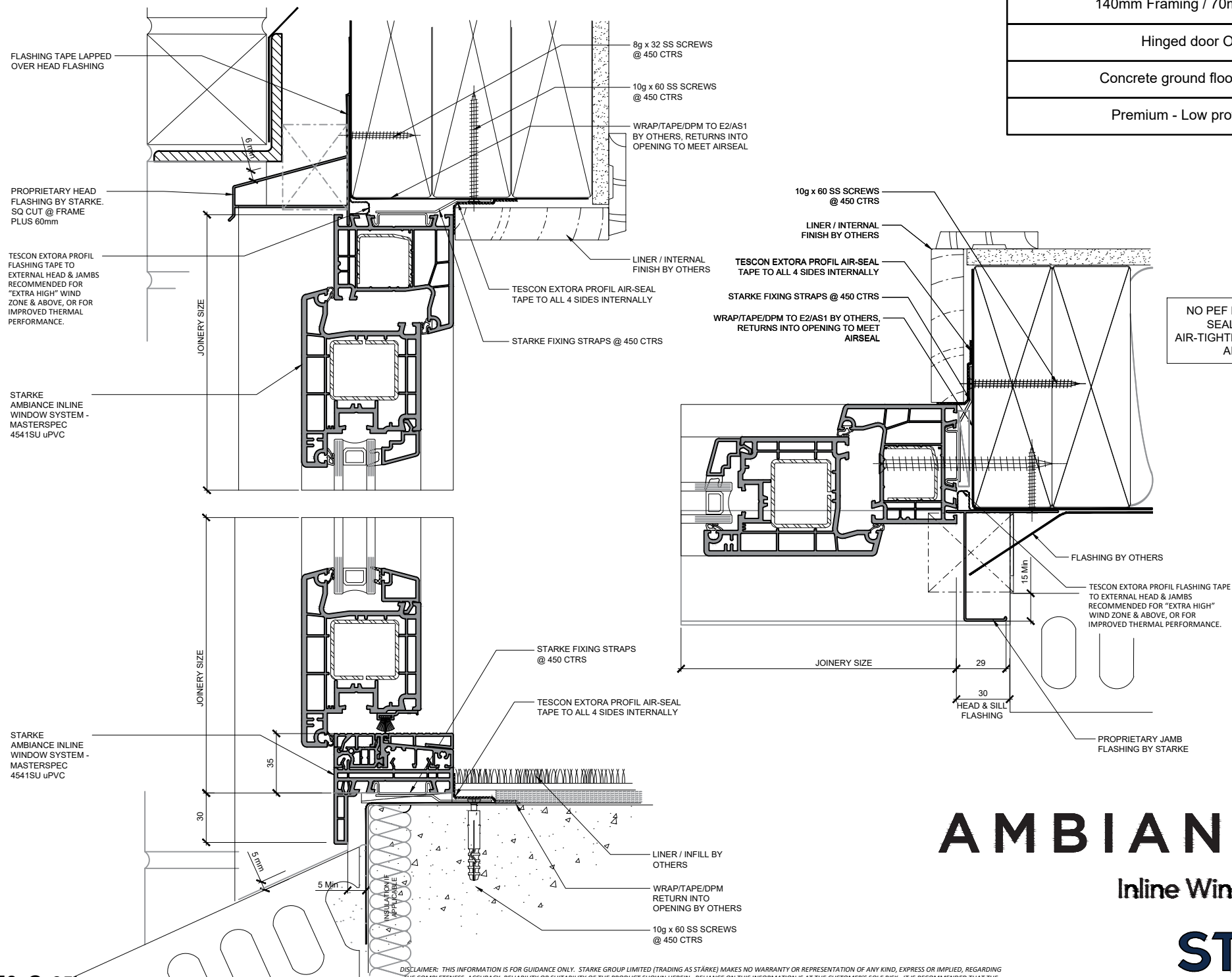
AMBIANCE

Inline Window Systems

STÄRKE



140mm Framing / 70mm Brick Veneer
Hinged door Open out
Concrete ground floor, Non-rebated
Premium - Low profile threshold



140mm Framing / 70mm Brick Veneer

Hinged door Open in

Concrete ground floor, Non-rebated

Premium - Low profile threshold

FLASHING TAPE LAPPED
OVER HEAD FLASHING

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD & JAMBS
RECOMMENDED FOR
"EXTRA HIGH" WIND
ZONE & ABOVE, OR FOR
IMPROVED THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

8g x 32 SS SCREWS
@ 450 CTRS

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM TO E2/AS1
BY OTHERS, RETURNS INTO
OPENING TO MEET AIRSEAL

LINER / INTERNAL
FINISH BY OTHERS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE FIXING STRAPS @ 450 CTRS

10g x 60 SS SCREWS
@ 450 CTRS

LINER / INTERNAL
FINISH BY OTHERS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE FIXING STRAPS @ 450 CTRS
WRAP/TAPE/DPM TO E2/AS1 BY OTHERS.
RETURNS INTO OPENING TO MEET
AIRSEAL

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

INTERNAL FINISH
BY OTHERS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

FLASHING BY OTHERS

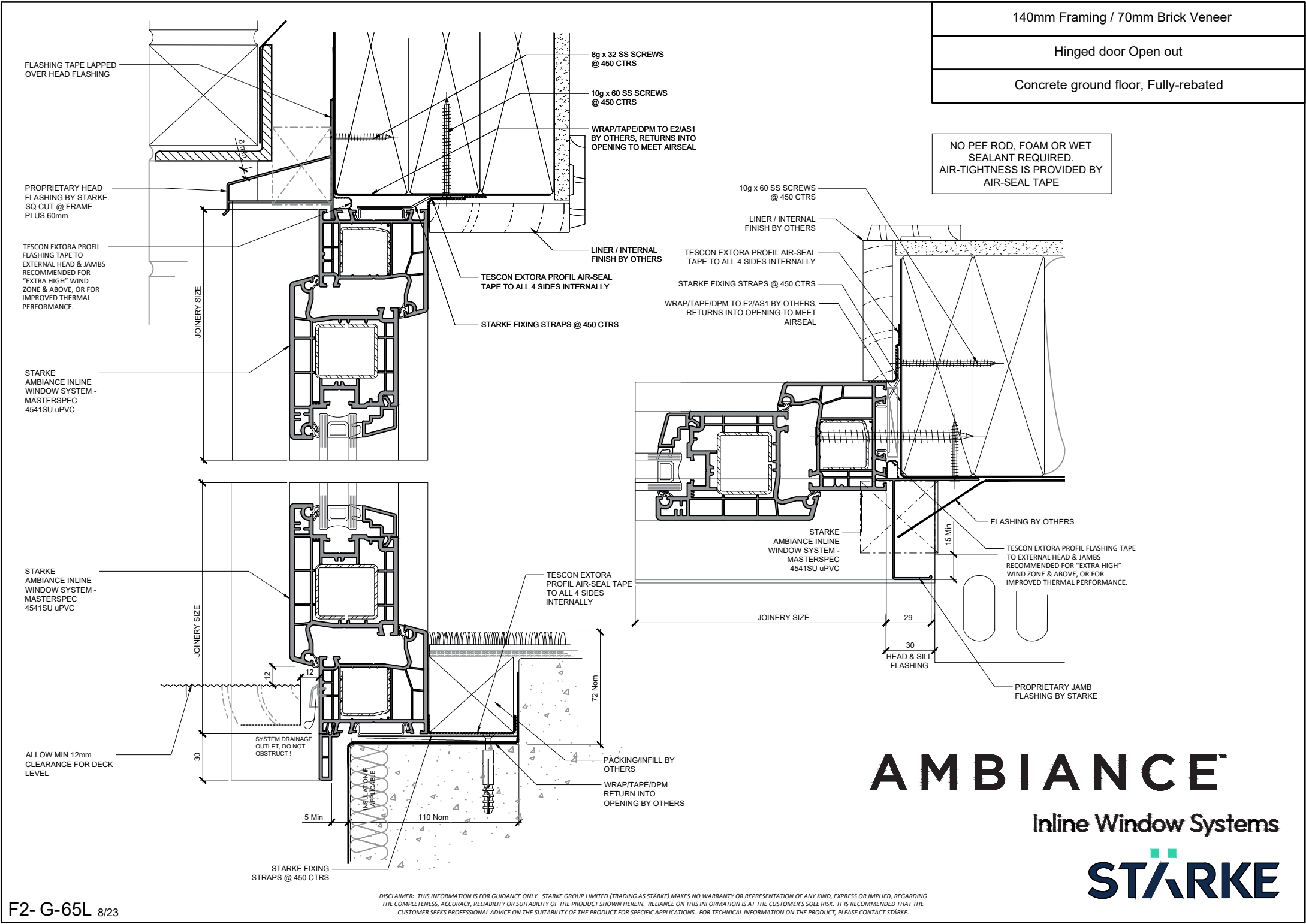
TESCON EXTORA PROFIL FLASHING TAPE
TO EXTERNAL HEAD & JAMBS
RECOMMENDED FOR "EXTRA HIGH"
WIND ZONE & ABOVE, OR FOR
IMPROVED THERMAL PERFORMANCE.

PROPRIETARY JAMB
FLASHING BY STARKE

AMBIANCE

Inline Window Systems

STARKE

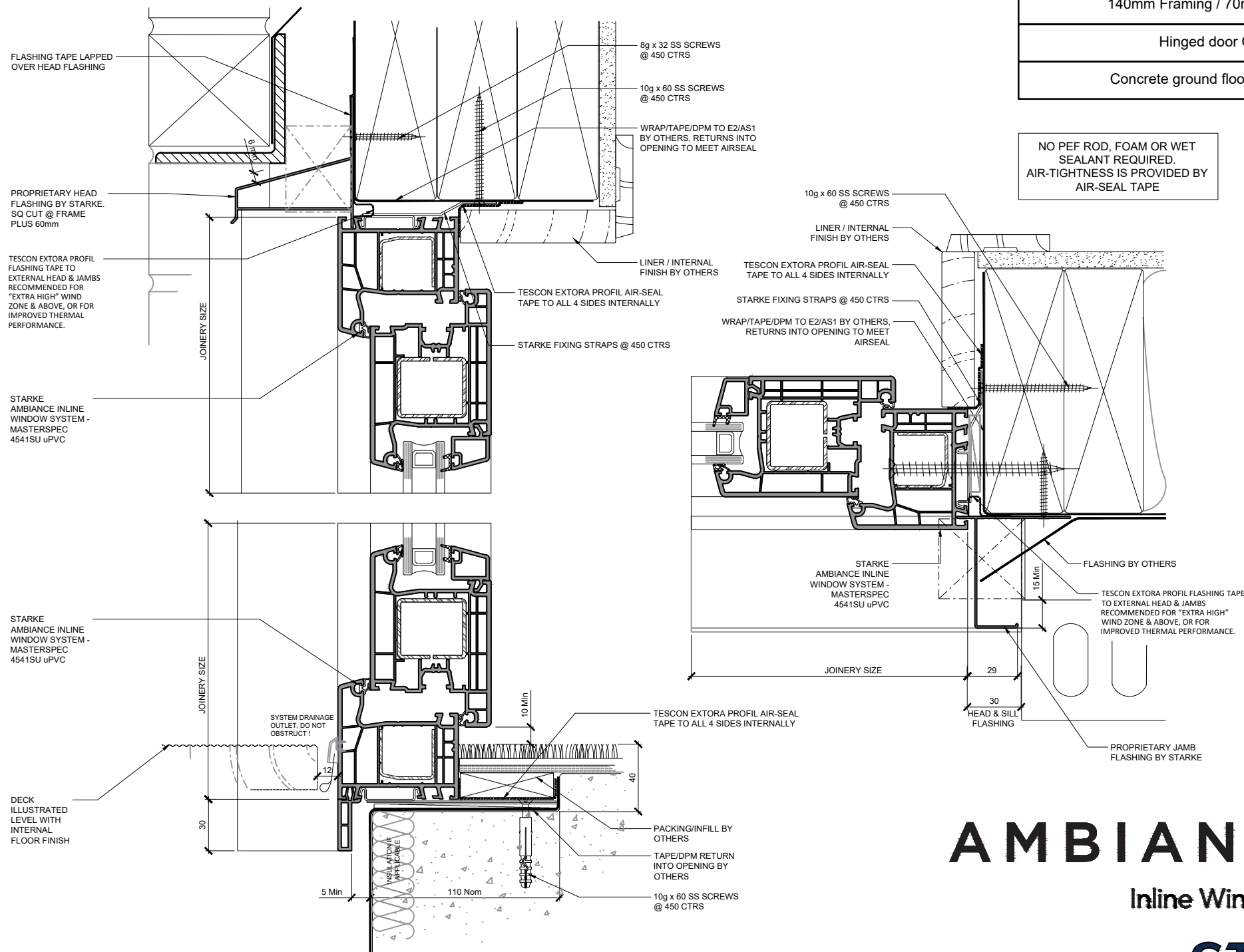


140mm Framing / 70mm Brick Veneer

Hinged door Open in

Concrete ground floor, Fully-rebated

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE



AMBIANCE

Inline Window Systems

STARKE

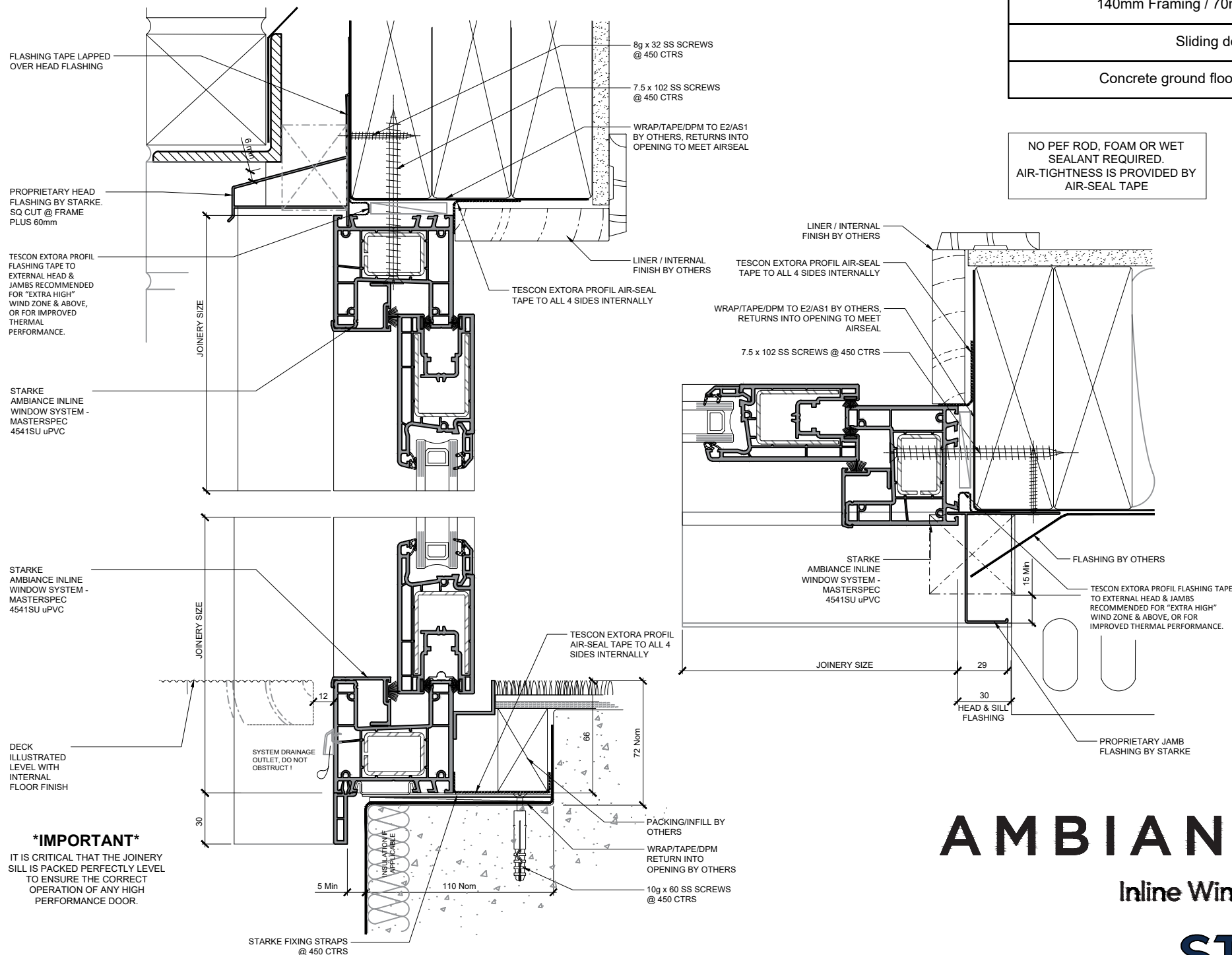
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140mm Framing / 70mm Brick Veneer

Sliding door

Concrete ground floor, Fully-rebated

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE



AMBIANCE

Inline Window Systems

STÄRKE

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8g x 32 SS SCREWS
@ 450 CTRS

FLASHING TAPE LAPPED
OVER HEAD FLASHING

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD & JAMBS
RECOMMENDED FOR
"EXTRA HIGH" WIND
ZONE & ABOVE, OR FOR
IMPROVED THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

DECK ILLUSTRATED
LEVEL WITH INTERNAL
FLOOR FINISH

IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

7.5 x 102 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM TO E2/AS1
BY OTHERS, RETURNS INTO
OPENING TO MEET AIRSEAL

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

LINER / INTERNAL
FINISH BY OTHERS

7.5 x 102 SS SCREWS
@ 450 CTRS

LINER / INTERNAL
FINISH BY OTHERS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

JOINERY SIZE

140mm Framing / 70mm Brick Veneer

Stacker Slider

Concrete ground floor, Fully-rebated

NO PEI ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

WRAP/TAPE/DPM TO E2/AS1
BY OTHERS, RETURNS INTO
OPENING TO MEET AIRSEAL

FLASHING BY OTHERS

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

TESCON EXTORA PROFIL FLASHING TAPE
TO EXTERNAL HEAD & JAMBS
RECOMMENDED FOR "EXTRA HIGH"
WIND ZONE & ABOVE, OR FOR
IMPROVED THERMAL PERFORMANCE.

15 Min

29

30

HEAD & SILL
FLASHING

PROPRIETARY JAMB
FLASHING BY STARKE

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

PACKING/INFILL BY
OTHERS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

AMBIANCE

Inline Window Systems

STARKE

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FLASHING TAPE LAPPED
OVER HEAD FLASHING

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD & JAMBS
RECOMMENDED FOR
"EXTRA HIGH" WIND
ZONE & ABOVE, OR FOR
IMPROVED THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

ALLOW MIN 12mm
CLEARANCE FOR DECK
LEVEL

JOINERY SIZE

JOINERY SIZE

12

12

5 Min

STARKE
FIXING
STRAPS @
450 CTRS

110 Nom

ISOLATION
APPLICABLE

42

42

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8g x 32 SS SCREWS
@ 450 CTRS

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM TO E2/AS1
BY OTHERS, RETURNS INTO
OPENING TO MEET AIRSEAL

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE FIXING STRAPS @ 450 CTRS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

Dim INCLUDES floor
finish/covering

PACKING/INFILL BY
OTHERS

WRAP/TAPE/DPM TO E2/AS1
BY OTHERS, RETURNS INTO
OPENING TO MEET AIRSEAL

10g x 60 SS SCREWS
@ 450 CTRS

10g x 60 SS SCREWS
@ 450 CTRS

LINER / INTERNAL
FINISH BY OTHERS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE FIXING STRAPS @ 450 CTRS

WRAP/TAPE/DPM TO E2/AS1 BY OTHERS.
RETURNS INTO OPENING TO MEET
AIRSEAL

JOINERY SIZE

FLASHING BY OTHERS

TESCON EXTORA PROFIL FLASHING TAPE
TO EXTERNAL HEAD & JAMBS
RECOMMENDED FOR "EXTRA HIGH"
WIND ZONE & ABOVE, OR FOR
IMPROVED THERMAL PERFORMANCE.

PROPRIETARY JAMB
FLASHING BY STARKE

140mm Framing / 70mm Brick Veneer

Hinged door Open out

Concrete ground floor, Fully-rebated

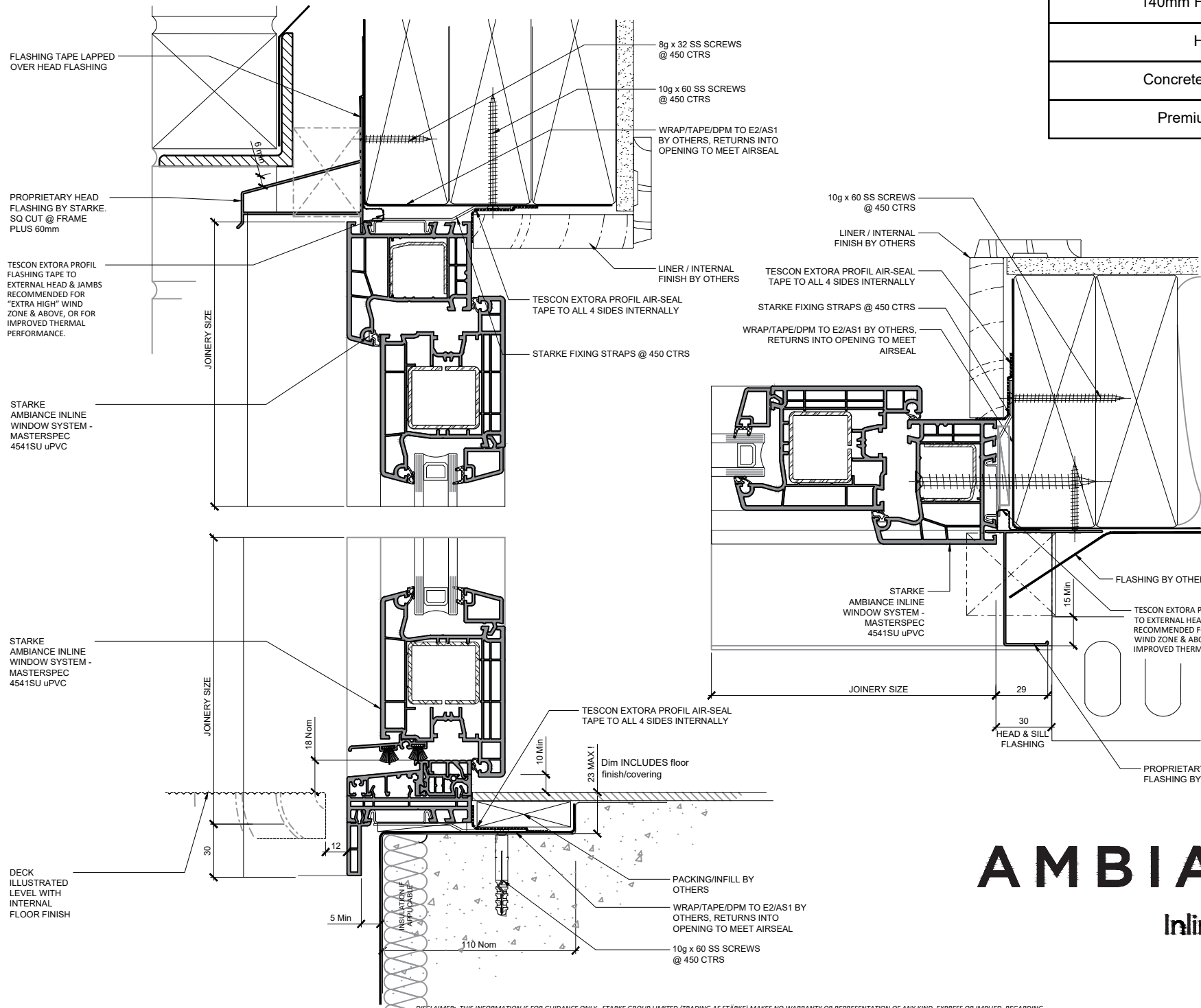
Premium - Low profile threshold

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

AMBIANCE

Inline Window Systems

STARKE



140mm Framing / 70mm Brick Veneer
Hinged door Open in
Concrete ground floor, Fully-rebated
Premium - Low profile threshold

NO PEF ROD, FOAM OR WET SEALANT REQUIRED. AIR-TIGHTNESS IS PROVIDED BY AIR-SEAL TAPE

AMBIANCE
 Inline Window Systems
STARKE

140mm Framing / 70mm Brick Veneer

Hinged door Open out

Timber ground floor, Fully-rebated

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

FLASHING TAPE LAPPED
OVER HEAD FLASHING

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD &
JAMBS RECOMMENDED
FOR "EXTRA HIGH"
WIND ZONE & ABOVE,
OR FOR IMPROVED
THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

8g x 32 SS SCREWS
@ 450 CTRS

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM TO E2/AS1
BY OTHERS, RETURNS INTO
OPENING TO MEET AIRSEAL

LINER / INTERNAL
FINISH BY OTHERS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE FIXING STRAPS @ 450 CTRS

10g x 60 SS SCREWS
@ 450 CTRS

LINER / INTERNAL
FINISH BY OTHERS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE FIXING STRAPS @ 450 CTRS

WRAP/TAPE/DPM TO E2/AS1 BY OTHERS,
RETURNS INTO OPENING TO MEET
AIRSEAL

FLASHING BY OTHERS

TESCON EXTORA PROFIL FLASHING TAPE
TO EXTERNAL HEAD & JAMBS
RECOMMENDED FOR "EXTRA HIGH"
WIND ZONE & ABOVE, OR FOR
IMPROVED THERMAL PERFORMANCE.

PROPRIETARY JAMB
FLASHING BY STARKE

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

ALLOW MIN 12mm
CLEARANCE FOR DECK
LEVEL

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

12

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

12

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

12

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

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72 Nom

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5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

12

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

12

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

12

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

12

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

12

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

12

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

12

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

12

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

12

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

12

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

12

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

12

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

12

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

12

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

12

30

5 Min

STARKE FIXING STRAPS
@ 450 CTRS

110 Nom

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

66

72 Nom

12

140mm Framing / 70mm Brick Veneer

Hinged door Open in

Timber ground floor, Fully-rebated

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

FLASHING TAPE LAPPED
OVER HEAD FLASHING

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD & JAMBS
RECOMMENDED FOR
"EXTRA HIGH" WIND
ZONE & ABOVE, OR FOR
IMPROVED THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

8g x 32 SS SCREWS
@ 450 CTRS

10g x 60 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM TO E2/AS1
BY OTHERS, RETURNS INTO
OPENING TO MEET AIRSEAL

LINER / INTERNAL
FINISH BY OTHERS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE FIXING STRAPS @ 450 CTRS

10g x 60 SS SCREWS
@ 450 CTRS

LINER / INTERNAL
FINISH BY OTHERS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

STARKE FIXING STRAPS @ 450 CTRS
WRAP/TAPE/DPM TO E2/AS1 BY OTHERS,
RETURNS INTO OPENING TO MEET
AIRSEAL

FLASHING BY OTHERS

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

TESCON EXTORA PROFIL FLASHING TAPE
TO EXTERNAL HEAD & JAMBS
RECOMMENDED FOR "EXTRA HIGH"
WIND ZONE & ABOVE, OR FOR
IMPROVED THERMAL PERFORMANCE.

PROPRIETARY JAMB
FLASHING BY STARKE

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

DECK
ILLUSTRATED
LEVEL WITH
INTERNAL
FLOOR FINISH

SYSTEM DRAINAGE
OUTLET, DO NOT
OBSTRUCT

5 min

110 Nom

10 min

35 Nom

LINER / INFILL BY
OTHERS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

JOINERY SIZE

29

30

HEAD & SILL
FLASHING

AMBIANCE

Inline Window Systems

STARKE

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140mm Framing / 70mm Brick Veneer

Sliding door

Timber ground floor, Fully-rebated

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

FLASHING TAPE LAPPED
OVER HEAD FLASHING

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD &
JAMBS RECOMMENDED
FOR "EXTRA HIGH"
WIND ZONE & ABOVE,
OR FOR IMPROVED
THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

DECK
ILLUSTRATED
LEVEL WITH
INTERNAL
FLOOR FINISH

IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

STARKE FIXING STRAPS
@ 450 CTRS

8g x 32 SS SCREWS
@ 450 CTRS

7.5 x 102 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM TO E2/AS1
BY OTHERS, RETURNS INTO
OPENING TO MEET AIRSEAL

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

WRAP/TAPE/DPM TO E2/AS1 BY OTHERS,
RETURNS INTO OPENING TO MEET
AIRSEAL

7.5 x 102 SS SCREWS @ 450 CTRS

LINER / INTERNAL
FINISH BY OTHERS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

WRAP/TAPE/DPM TO E2/AS1 BY OTHERS,
RETURNS INTO OPENING TO MEET
AIRSEAL

7.5 x 102 SS SCREWS @ 450 CTRS

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

JOINERY SIZE

FLASHING BY OTHERS

TESCON EXTORA PROFIL FLASHING TAPE
TO EXTERNAL HEAD & JAMBS
RECOMMENDED FOR "EXTRA HIGH"
WIND ZONE & ABOVE, OR FOR
IMPROVED THERMAL PERFORMANCE.

PROPRIETARY JAMB
FLASHING BY STARKE

PACKING/INFILL BY
OTHERS

TESCON EXTORA
PROFIL AIR-SEAL TAPE
TO ALL 4 SIDES
INTERNALLY

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

DISCLAIMER: THIS INFORMATION IS FOR GUIDANCE ONLY. STARKE GROUP LIMITED (TRADING AS STÄRKE) MAKES NO WARRANTY OR REPRESENTATION OF ANY KIND, EXPRESS OR IMPLIED, REGARDING THE COMPLETENESS, ACCURACY, RELIABILITY OR SUITABILITY OF THE PRODUCT SHOWN HEREIN. RELIANCE ON THIS INFORMATION IS AT THE CUSTOMER'S SOLE RISK. IT IS RECOMMENDED THAT THE CUSTOMER SEEKS PROFESSIONAL ADVICE ON THE SUITABILITY OF THE PRODUCT FOR SPECIFIC APPLICATIONS. FOR TECHNICAL INFORMATION ON THE PRODUCT, PLEASE CONTACT STÄRKE.

AMBIANCE

Inline Window Systems

STÄRKE

8g x 32 SS SCREWS
@ 450 CTRS

FLASHING TAPE LAPPED
OVER HEAD FLASHING

PROPRIETARY HEAD
FLASHING BY STARKE.
SQ CUT @ FRAME
PLUS 60mm

TESCON EXTORA PROFIL
FLASHING TAPE TO
EXTERNAL HEAD & JAMBS
RECOMMENDED FOR
"EXTRA HIGH" WIND
ZONE & ABOVE, OR FOR
IMPROVED THERMAL
PERFORMANCE.

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

DECK ILLUSTRATED
LEVEL WITH INTERNAL
FLOOR FINISH

IMPORTANT

IT IS CRITICAL THAT THE JOINERY
SILL IS PACKED PERFECTLY LEVEL
TO ENSURE THE CORRECT
OPERATION OF ANY HIGH
PERFORMANCE DOOR.

7.5 x 102 SS SCREWS
@ 450 CTRS

WRAP/TAPE/DPM TO E2/AS1
BY OTHERS, RETURNS INTO
OPENING TO MEET AIRSEAL

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

LINER / INTERNAL
FINISH BY OTHERS

7.5 x 102 SS SCREWS
@ 450 CTRS

LINER / INTERNAL
FINISH BY OTHERS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

NO PEF ROD, FOAM OR WET
SEALANT REQUIRED.
AIR-TIGHTNESS IS PROVIDED BY
AIR-SEAL TAPE

WRAP/TAPE/DPM TO E2/AS1
BY OTHERS, RETURNS INTO
OPENING TO MEET AIRSEAL

STARKE
AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

FLASHING BY OTHERS

TESCON EXTORA PROFIL FLASHING TAPE
TO EXTERNAL HEAD & JAMBS
RECOMMENDED FOR "EXTRA HIGH"
WIND ZONE & ABOVE, OR FOR
IMPROVED THERMAL PERFORMANCE.

PROPRIETARY JAMB
FLASHING BY STARKE

STARKE FIXING STRAPS
@ 450 CTRS

TESCON EXTORA PROFIL AIR-SEAL
TAPE TO ALL 4 SIDES INTERNALLY

PACKING/INFILL BY
OTHERS

WRAP/TAPE/DPM
RETURN INTO
OPENING BY OTHERS

10g x 60 SS SCREWS
@ 450 CTRS

140mm Framing / 70mm Brick Veneer

Stacker Slider

Timber ground floor, Fully-rebated

AMBIANCE
Inline Window Systems
STARKE

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