

REBATED DOOR THRESHOLDS

F1	FLASHINGS
F2	WRAP/TAPE OPENINGS
F3	WRAP/TAPE OPENINGS

HINGED DOORS

SR-1	SEMI-REBATED - HINGED DOOR OPEN OUT
SR-2	SEMI-REBATED - HINGED DOOR OPEN IN
SR-3	SEMI-REBATED - LOW-PROFILE HINGED DOOR OPEN OUT
SR-4	SEMI-REBATED - LOW-PROFILE HINGED DOOR OPEN IN
FR-1	FULLY-REBATED - HINGED DOOR OPEN OUT
FR-2	FULLY-REBATED - HINGED DOOR OPEN IN
FR-3	FULLY-REBATED - LOW-PROFILE HINGED DOOR OPEN OUT
FR-4	FULLY-REBATED - LOW-PROFILE HINGED DOOR OPEN IN

VARIOSLIDE

SR-5	SEMI-REBATED - SLIDING DOOR
SR-6	SEMI-REBATED - STACKING SLIDER DOOR
FR-5	FULLY-REBATED - SLIDING DOOR
FR-6	FULLY-REBATED - STACKING SLIDER DOOR

SMARTSLIDE

SR-7	SEMI-REBATED - SLIDING DOOR
FR-7	FULLY-REBATED - SLIDING DOOR

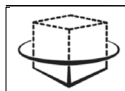
LIFTSLIDE

SR-8	SEMI-REBATED - SLIDING DOOR
FR-8	FULLY-REBATED - SLIDING DOOR

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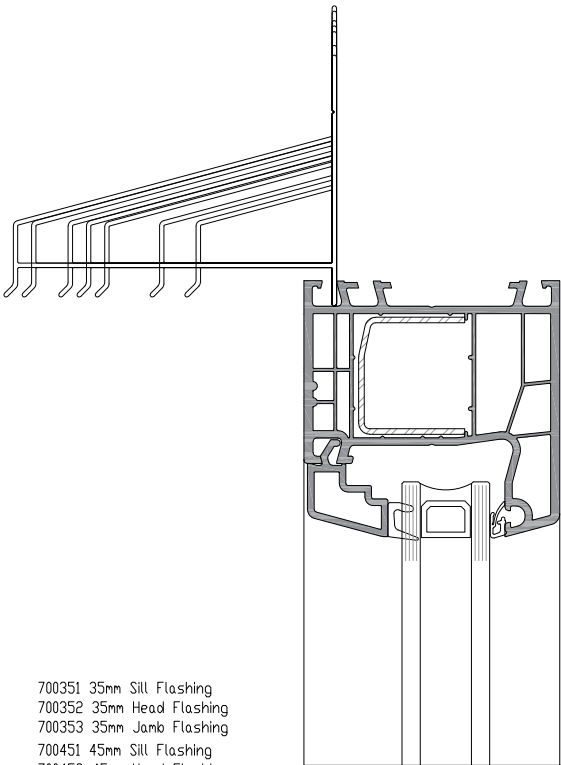


interactive assembly
instructions available

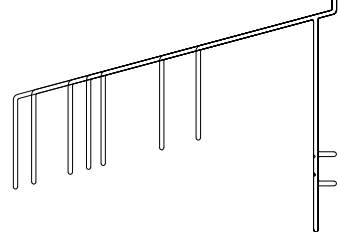
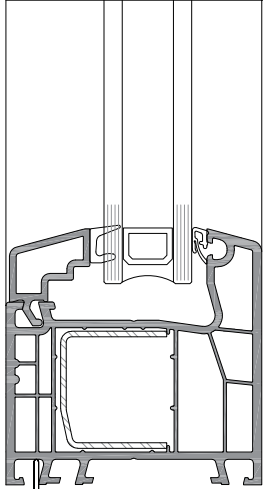
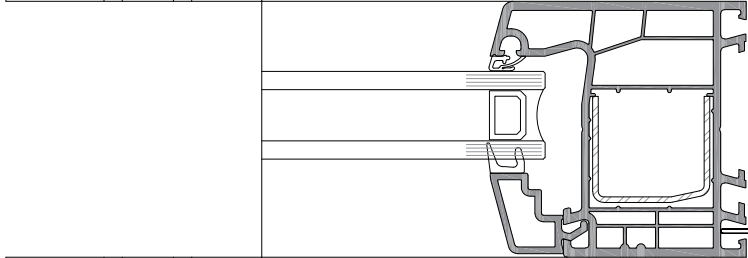
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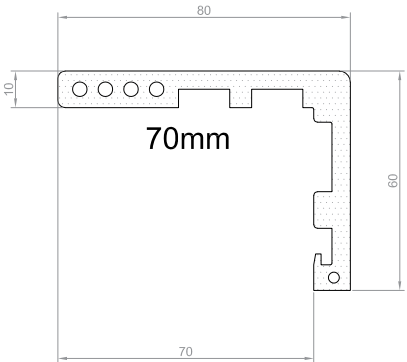
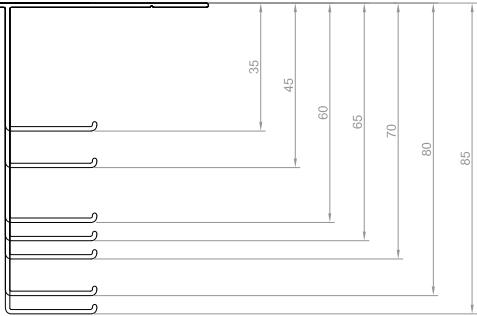
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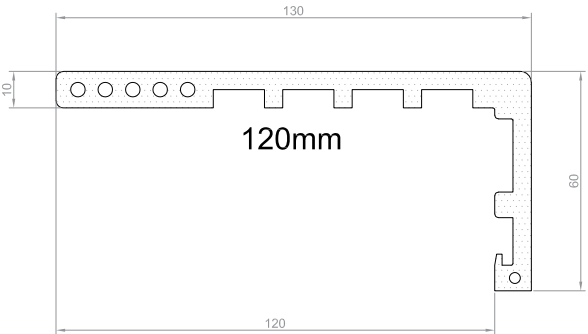
700351 35mm Sill Flashing
700352 35mm Head Flashing
700353 35mm Jamb Flashing
700451 45mm Sill Flashing
700452 45mm Head Flashing
700453 45mm Jamb Flashing
700601 60mm Sill Flashing
700602 60mm Head Flashing
700603 60mm Jamb Flashing
700651 65mm Sill Flashing
700652 65mm Head Flashing
700653 65mm Jamb Flashing
700701 70mm Sill Flashing
700702 70mm Head Flashing
700703 70mm Jamb Flashing
700801 80mm Sill Flashing
700802 80mm Head Flashing
700803 80mm Jamb Flashing
700851 85mm Sill Flashing
700852 85mm Head Flashing
700853 85mm Jamb Flashing



FLASHING KITS	RECOMMENDED CLADDING DIMs	SOME TYPICAL APPLICATIONS
35mm	25 to 29mm	19 Cavity & 9mm Sheet -OR- 19 Cavity & Folded Metal Cladding
45mm	35 to 39mm	19 Cavity & 19mm Sheet -OR- 19 Cavity & Rusticated Weatherboard
60mm	50 to 54mm	19 Cavity & Bevel-Back Weatherboard -OR- 45 Cavity & 9mm Sheet
65mm	55 to 59mm	50 Cavity & 70 Brick -OR- 45 Cavity & Folded Metal Cladding
70mm	60 to 69mm	45 Cavity & 19mm Sheet -OR- 45 Cavity & Rusticated Weatherboard
80mm	70 to 74mm	19 Cavity & Bevel-Back Weatherboard with Facings
85mm	75 to 79mm	45 Cavity & Bevel-Back Weatherboard



STARKITRAVE - FAST
ARCHITRAVE & REVEAL SYSTEM



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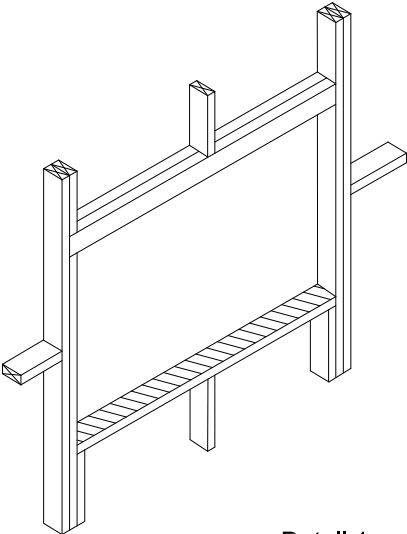
Opening Preparation

The preparation of the wall opening prior to the installation of the window or door is essentially the same regardless of cladding option. The following offers a step by step guide to the process.

Step P1 – Preliminary Check

Before proceeding with the installation and preparation of the wall underlay, the installer should examine and confirm that the sill trimmer is essentially level, straight and free of twist. It is particularly important that it is well secured and does not slope toward the interior of the building. If necessary, the sill trimmer should be planed to ensure it does not exhibit any of the above conditions.

The sill trimmer must be designed to comply with NZS3604.



Detail 1

Note: Projects within the new Extra High wind zone require the use of a Rigid Underlay in addition to and underneath a flexible wall underlay, except as noted in the attached comment.

This needs to be considered when sizing the windows.

9.1.7.2 Rigid *wall underlays*, in association with *drained cavities* (including *direct fixed* corrugated profile metal) are required in Extra High *wind zones*. Refer to Table 3 and Table 23. Rigid *underlays* are also required to *external walls* of attached garages that are unlined. Refer Paragraphs 1.1.1 & 9.1.3.4 c).

Rigid *wall underlays* shall be in accordance with Table 23, and shall:

- a) Be minimum 7mm plywood, or 6mm fibre cement sheet
- b) Be installed with sheet edges fixed over solid framing
- c) Be over-fixed with a flexible *wall underlay* from Table 23 and installed as in Paragraph 9.1.7.1

COMMENT:
Some proprietary systems may not require the addition of a flexible *underlay*

Step P2 – Cut the Underlay

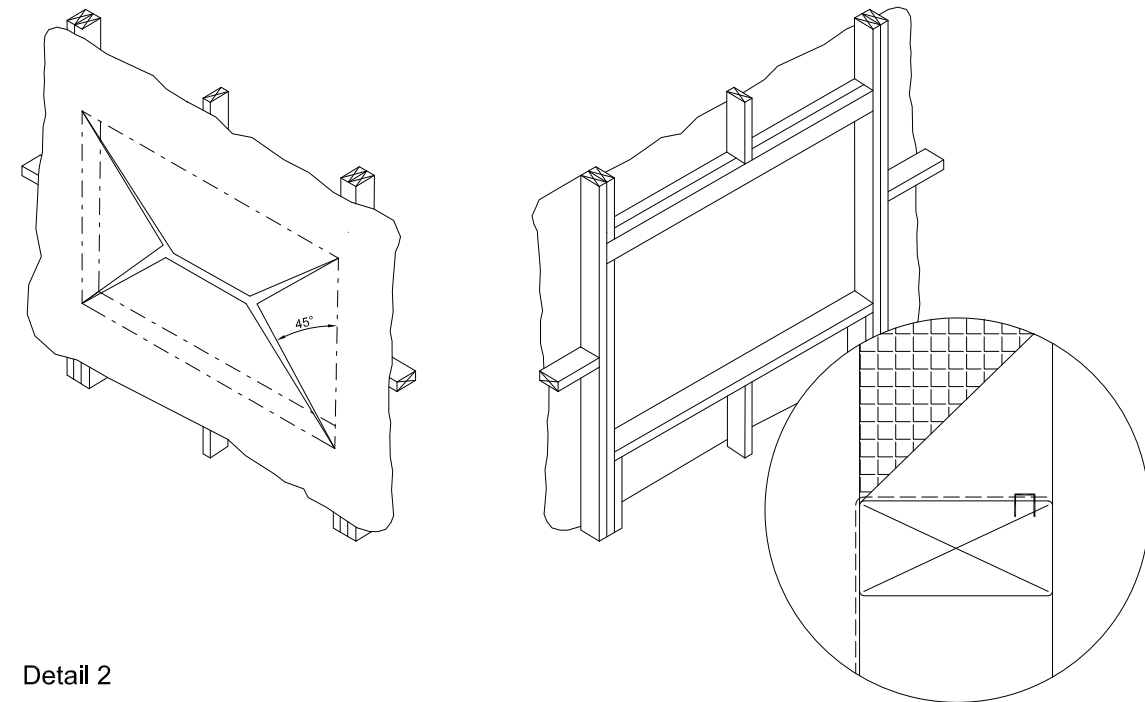
Clause 9.1.5 a) describes the application of a flexible wall underlay.

Amend 5 Aug 2011	9.1.5 Wall underlays to wall openings
	Prior to window or door installation:
Amend 5 Aug 2011	Flexible wall underlay shall be cut and dressed into all sides of openings as per Figure 72A and B,

To achieve this, follow these steps;

- a. Cut the building underlay at 45° away from each corner.
- b. Fold the flaps tightly into the opening and secure to the framing on all sides.
- c. Trim off excess underlay after fixing.

Note: Figures 72A & 72B do not show the inner extent of the flexible wall underlay. The industry trend has been to cut this off at the inner corner of the framing as wrapping around sometimes interferes with the internal linings. Ensure the underlay is fixed tightly to the framework.



Detail 2

Step P3 – Flexible Flashing Tape

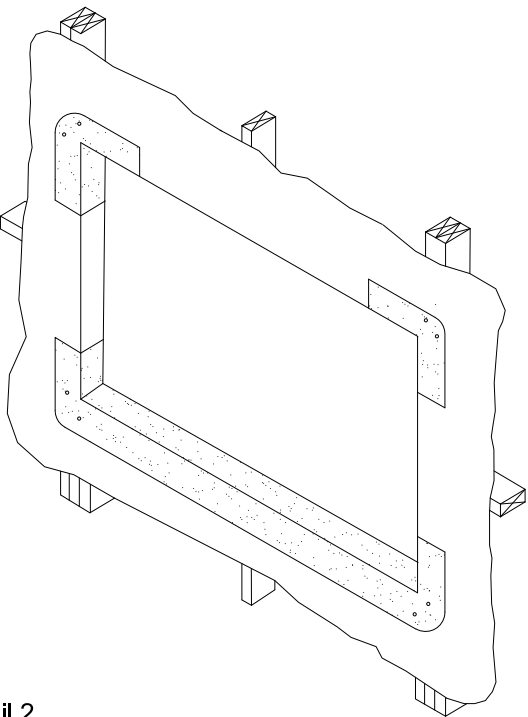
After ensuring the flashing tape to be used meets the criteria set out in Clause 9.1.5 b), follow these steps to satisfy the clause;

- a. Cut the flashing tape for the sill at least 200mm wider than the opening.

- b. Fit the tape, as described in the manufacturers literature, with the inner edge of the tape flush with the inside line of the framing, so that it extends a minimum of 100mm up each jamb ensuring timber framing is covered.

- c. Ensure the tape is securely adhered to the underlay on all surfaces and fits tightly into each of the corners.

- d. Cut two more pieces of tape at least 200mm long and fit into each of the upper corners as described above ensuring timber framing is covered.

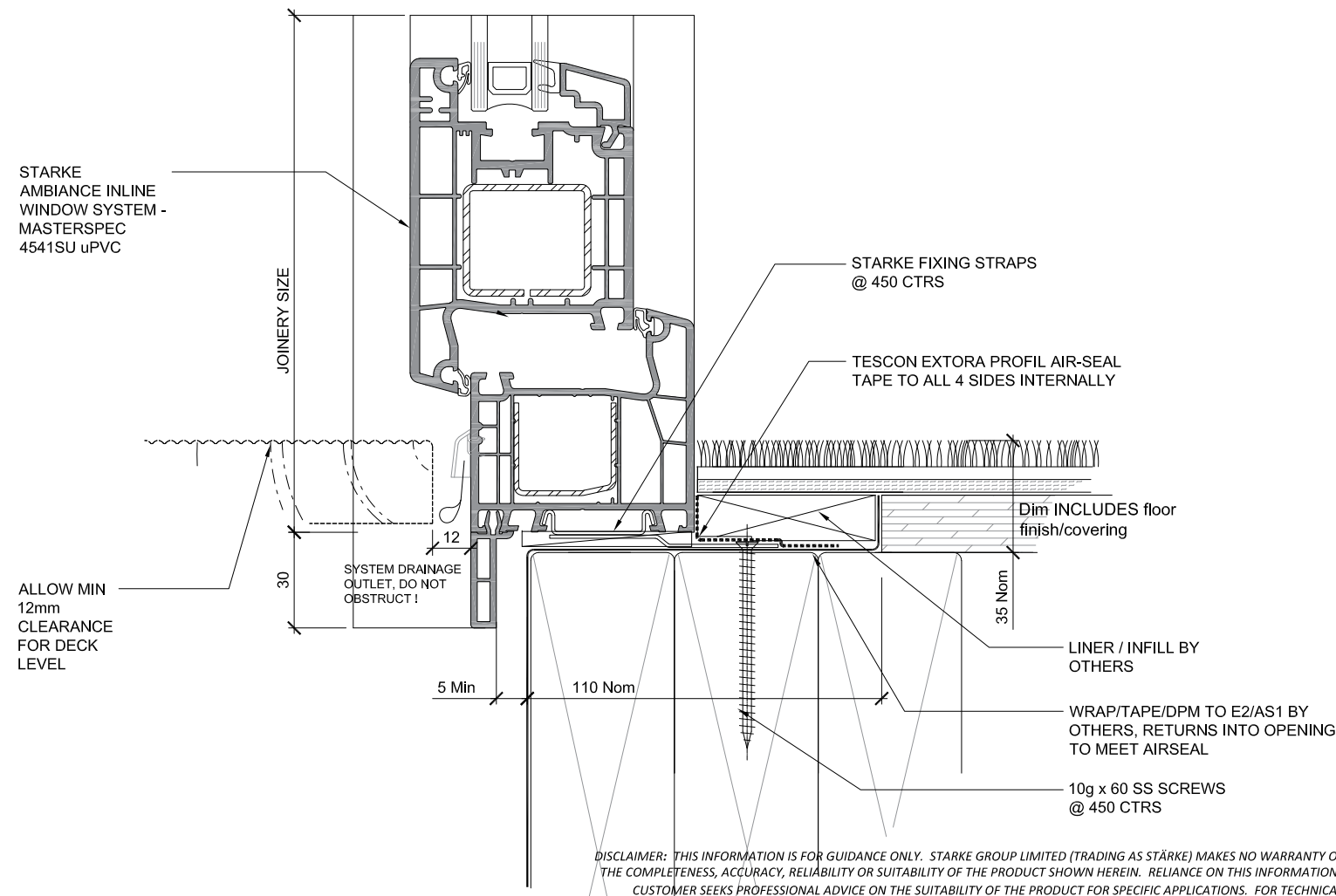
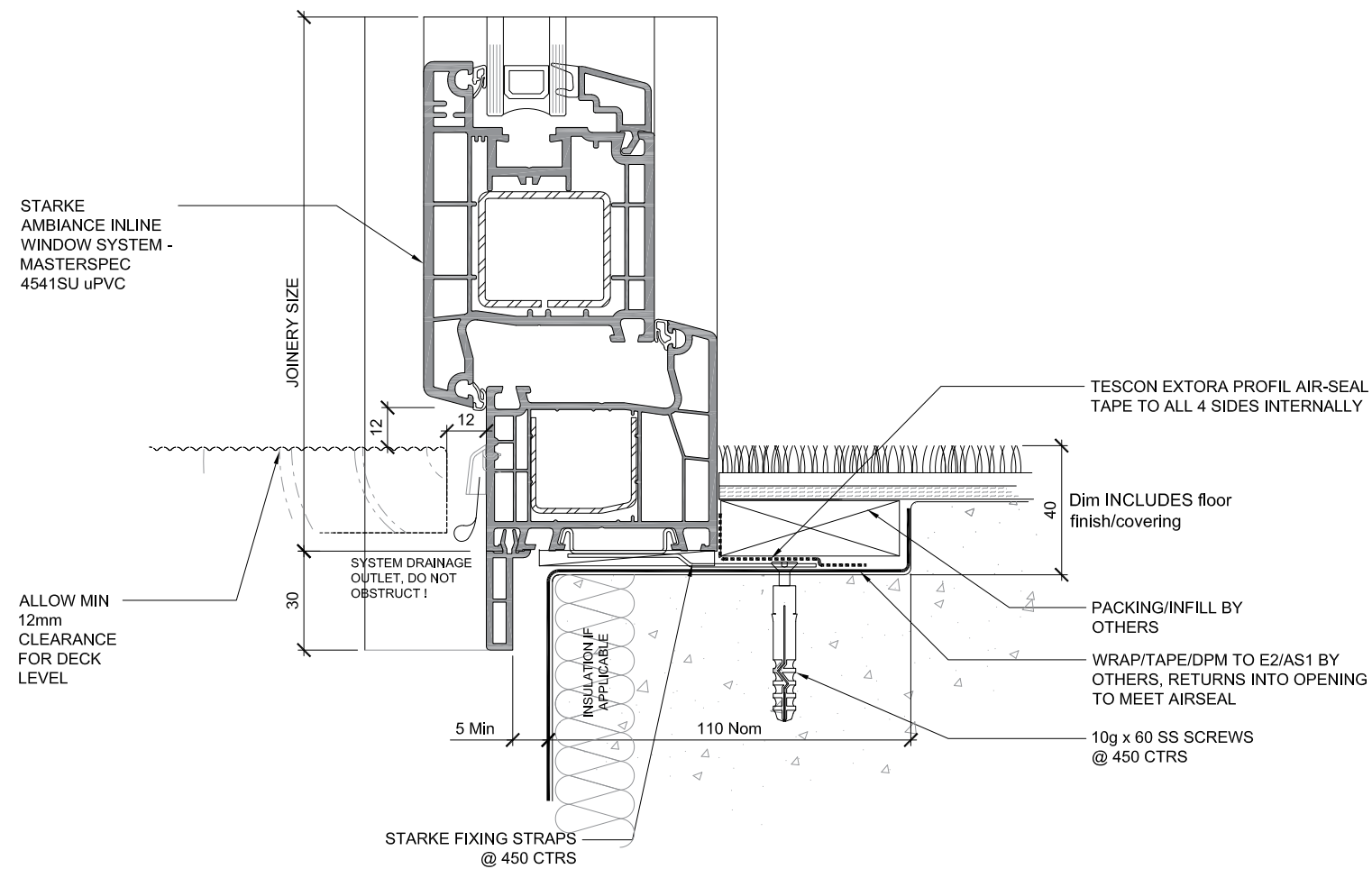


Detail 2

Note: Ensure all exposed timber is covered, particularly in the corners. This may mean the tape has to extend further than nominated.

Hinged door Open out

Semi-Rebated



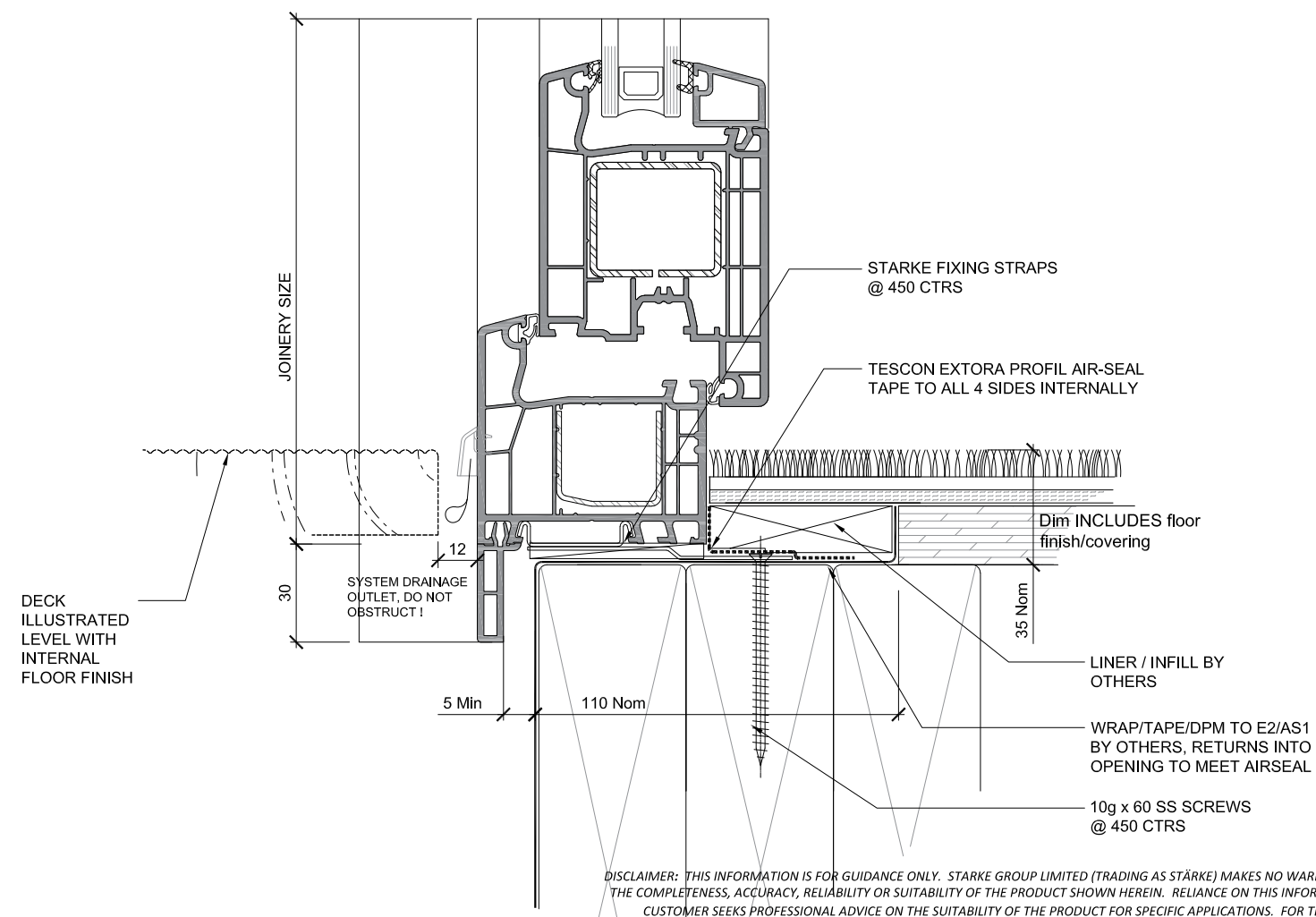
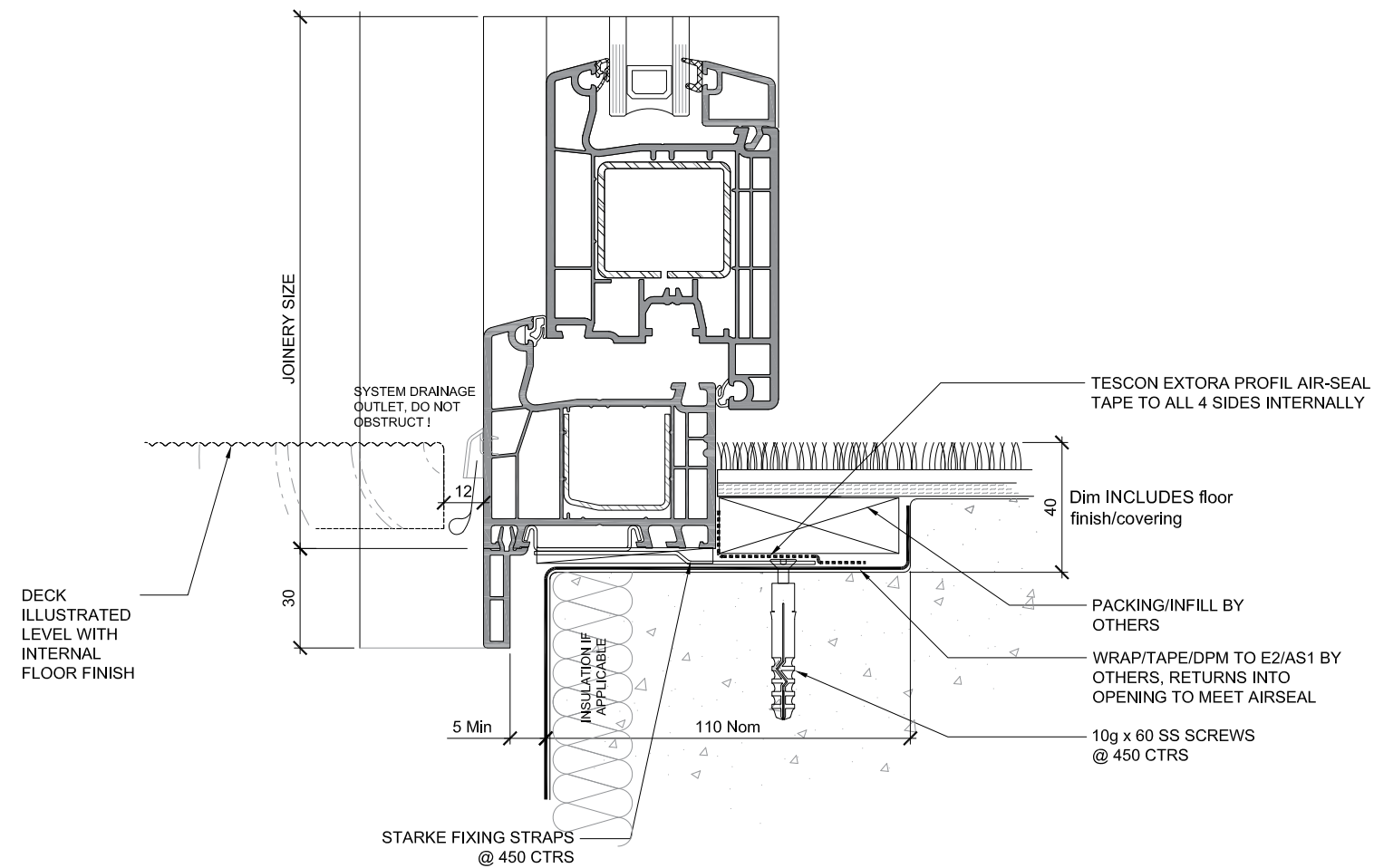
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Hinged door Open in

Semi-Rebated



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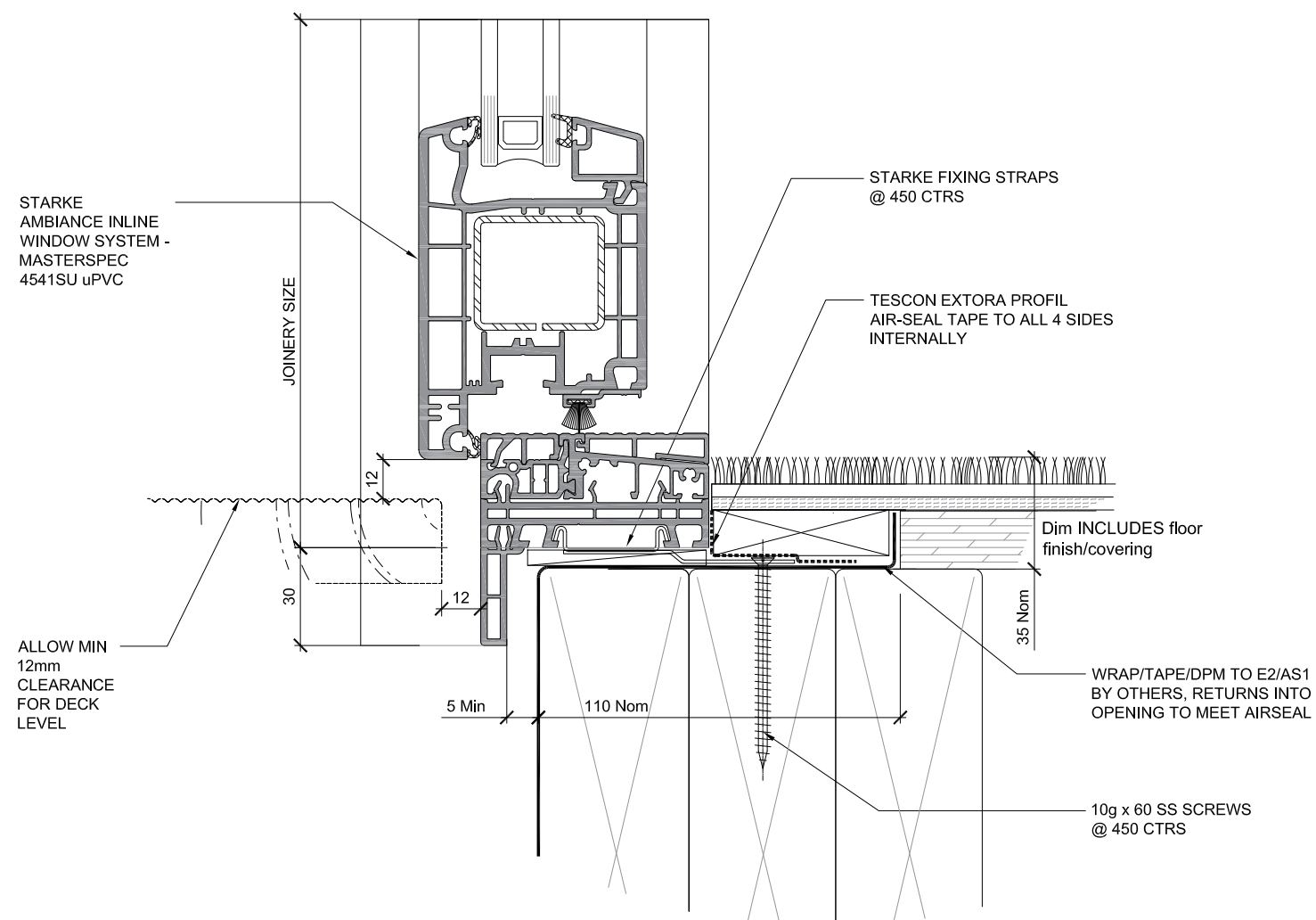
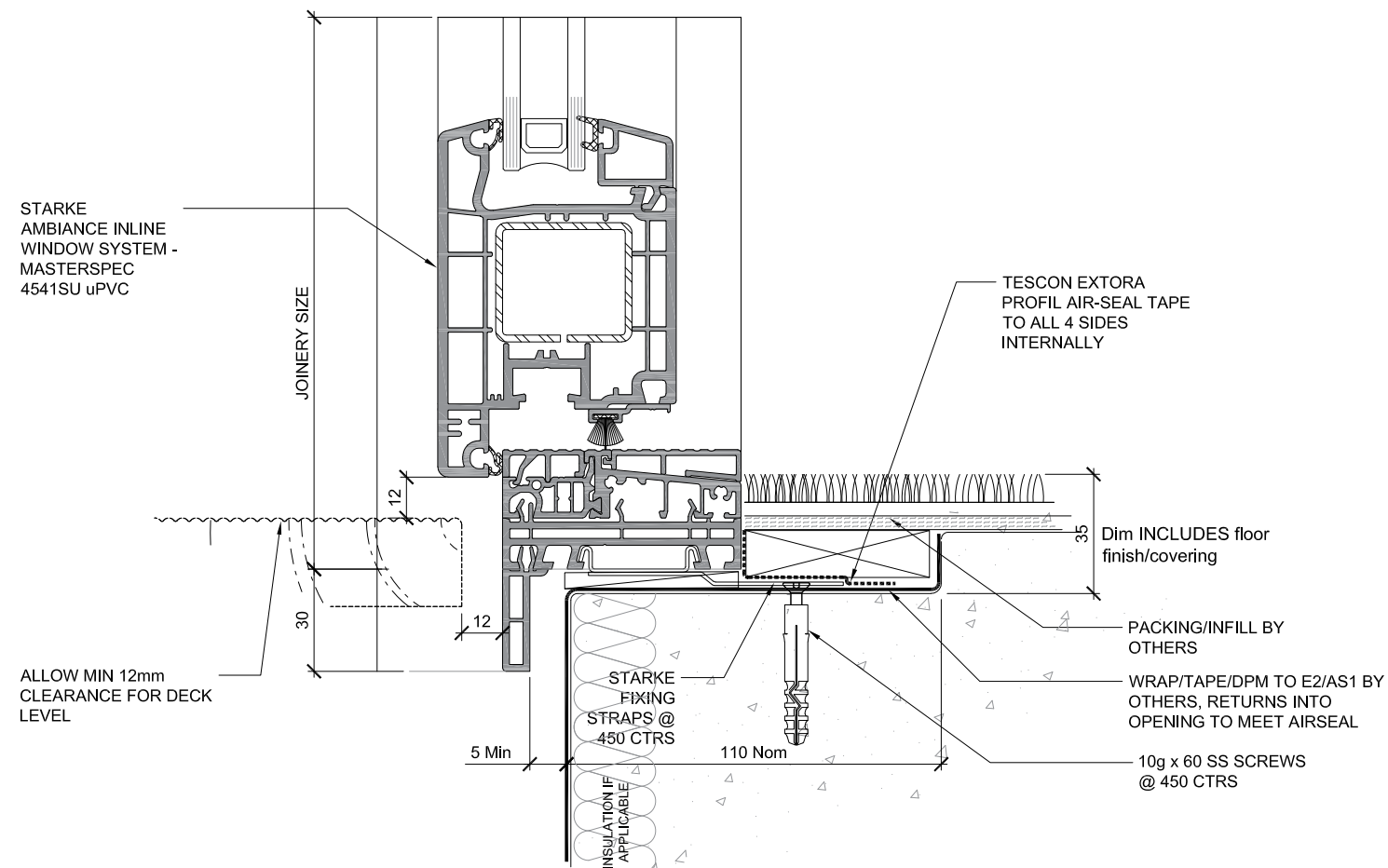
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Hinged door Open out

Premium - Low profile threshold

Semi-Rebated



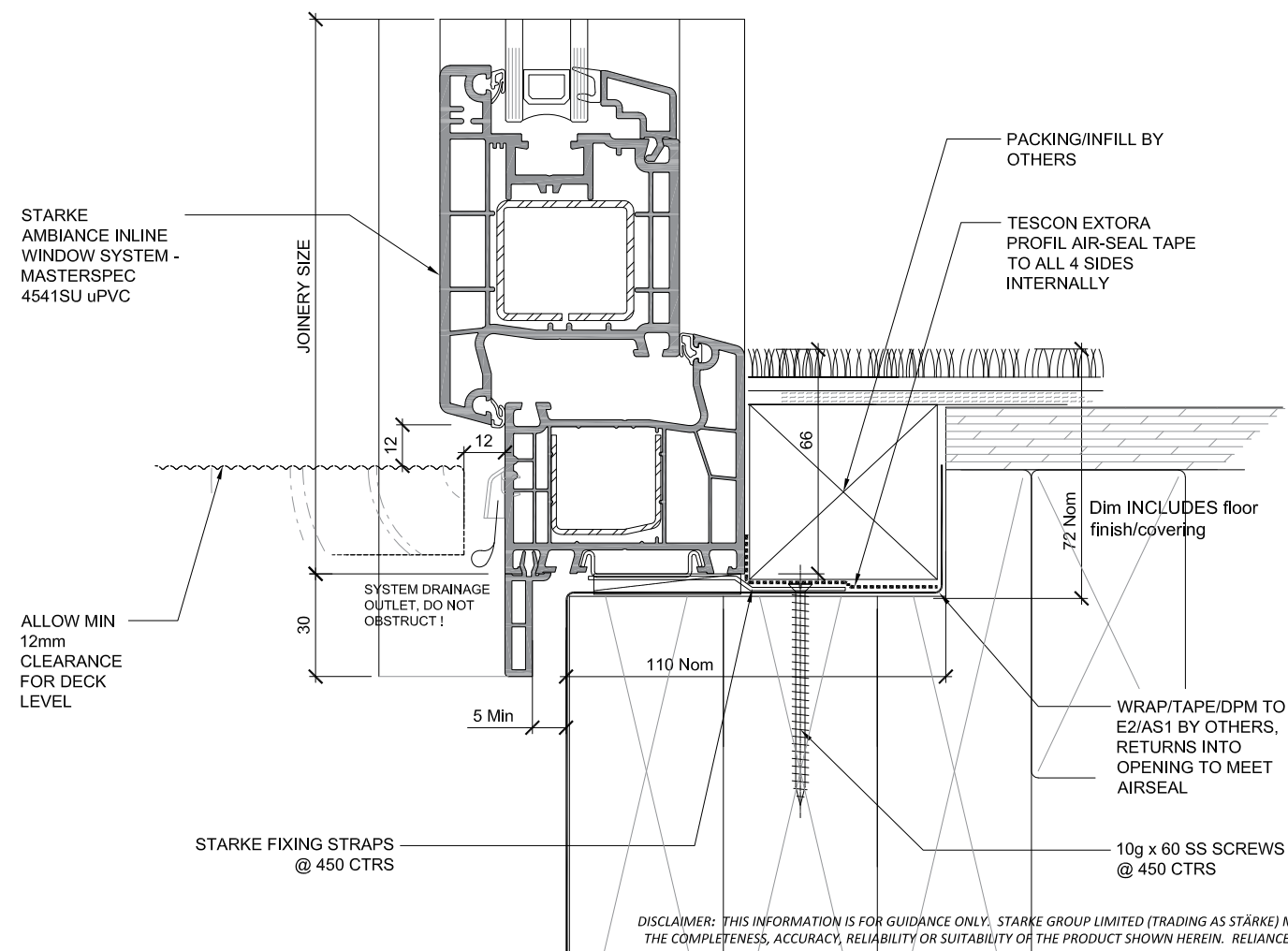
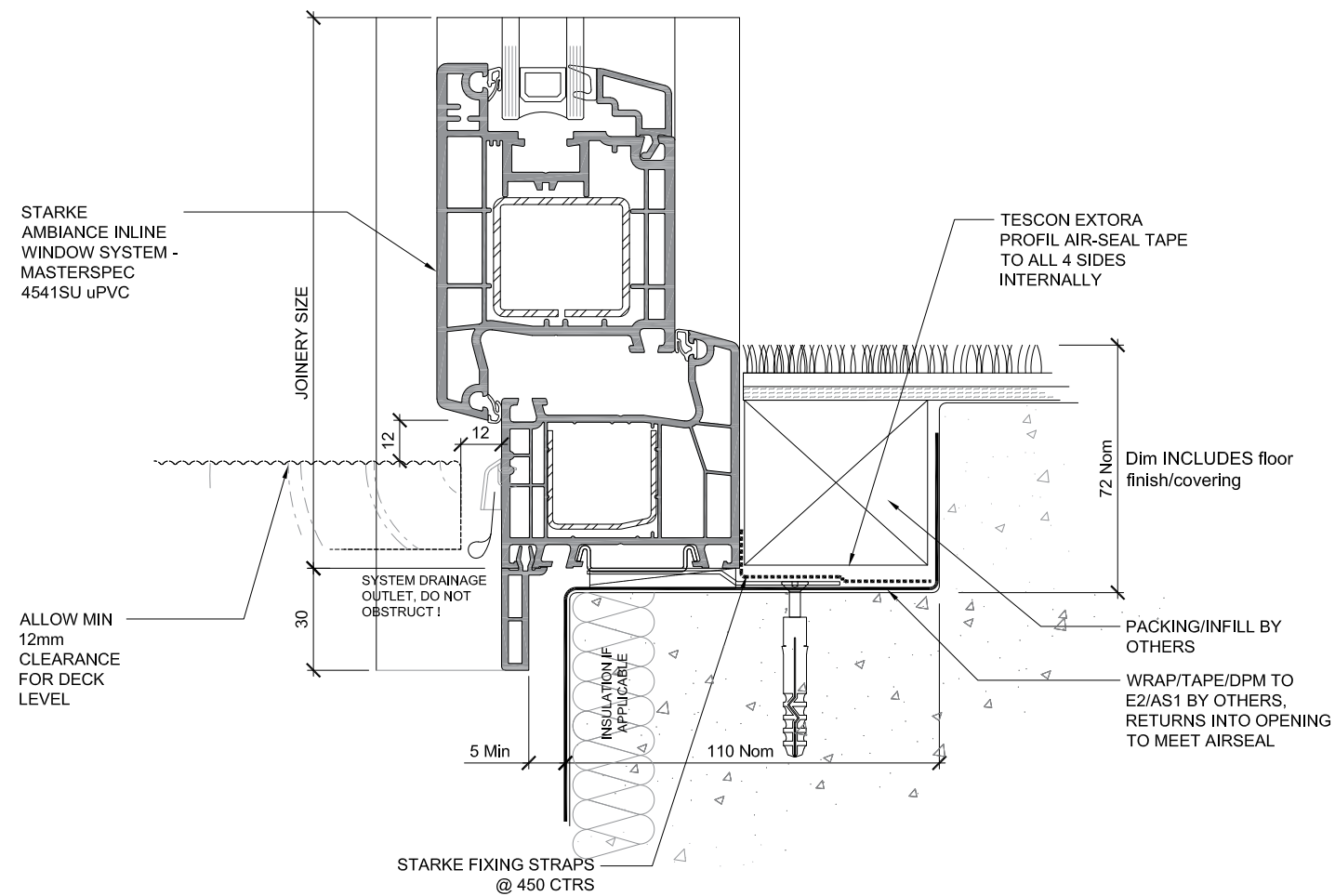
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Hinged door Open out

Fully Rebated



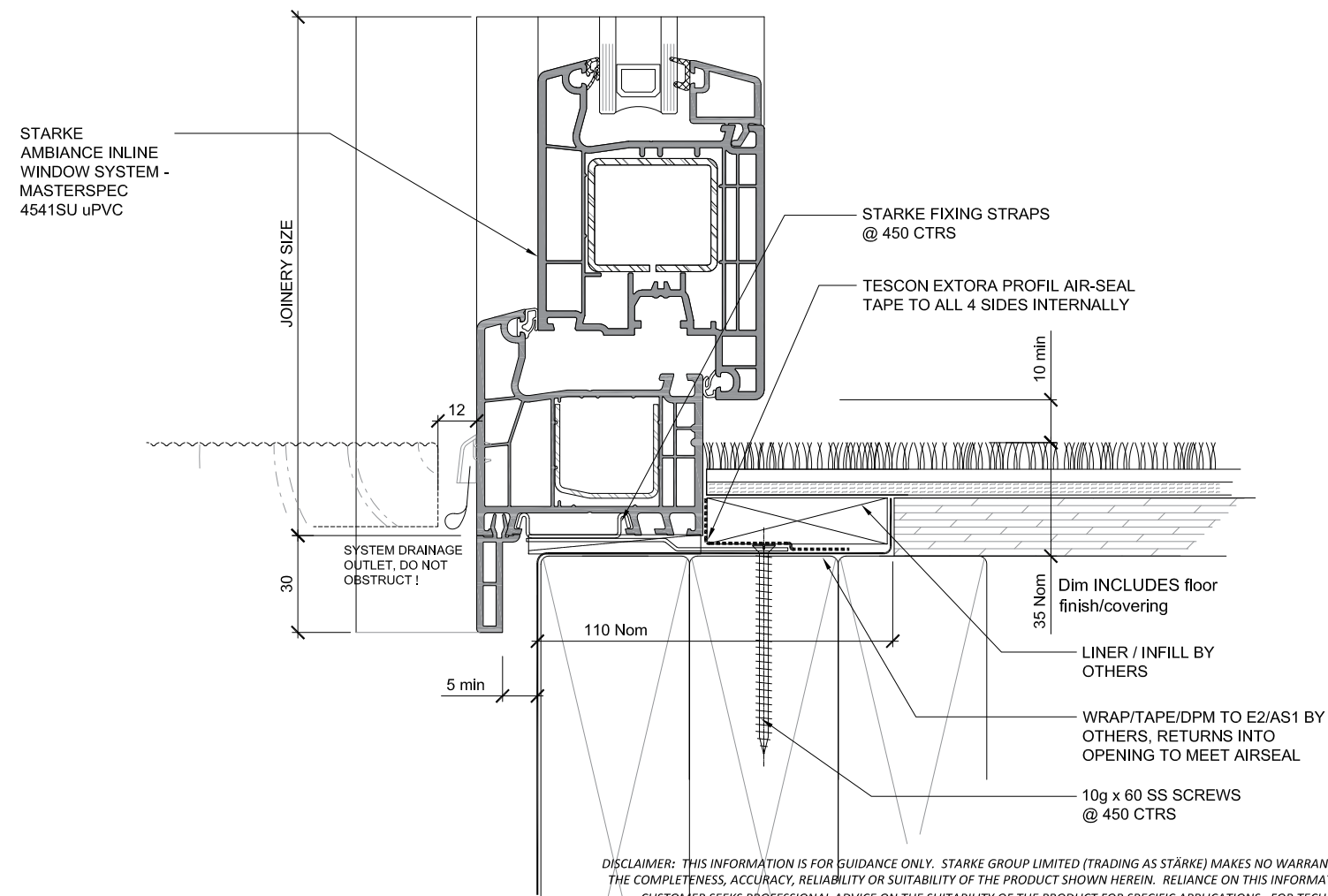
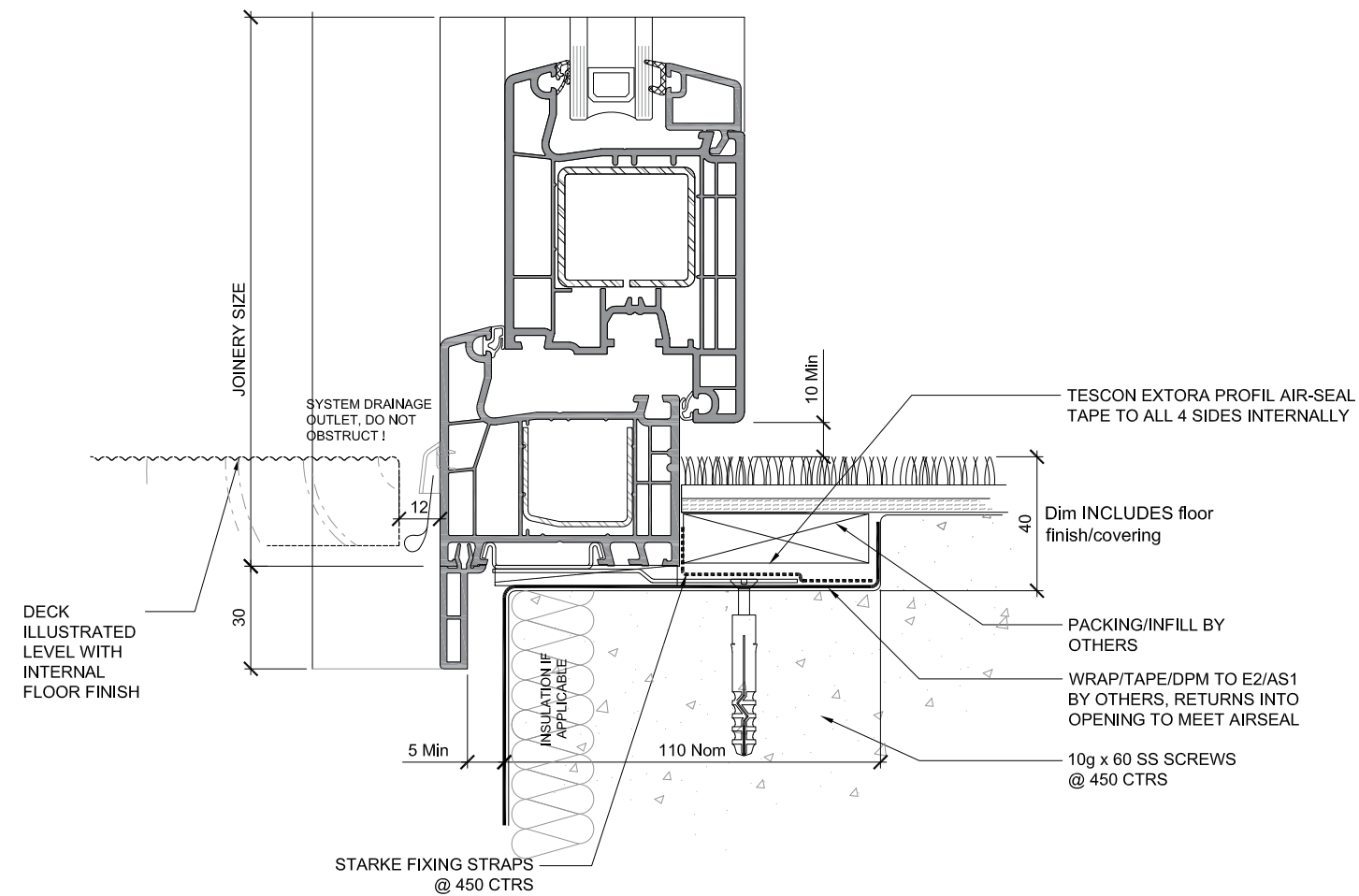
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Hinged door Open in

Fully Rebated



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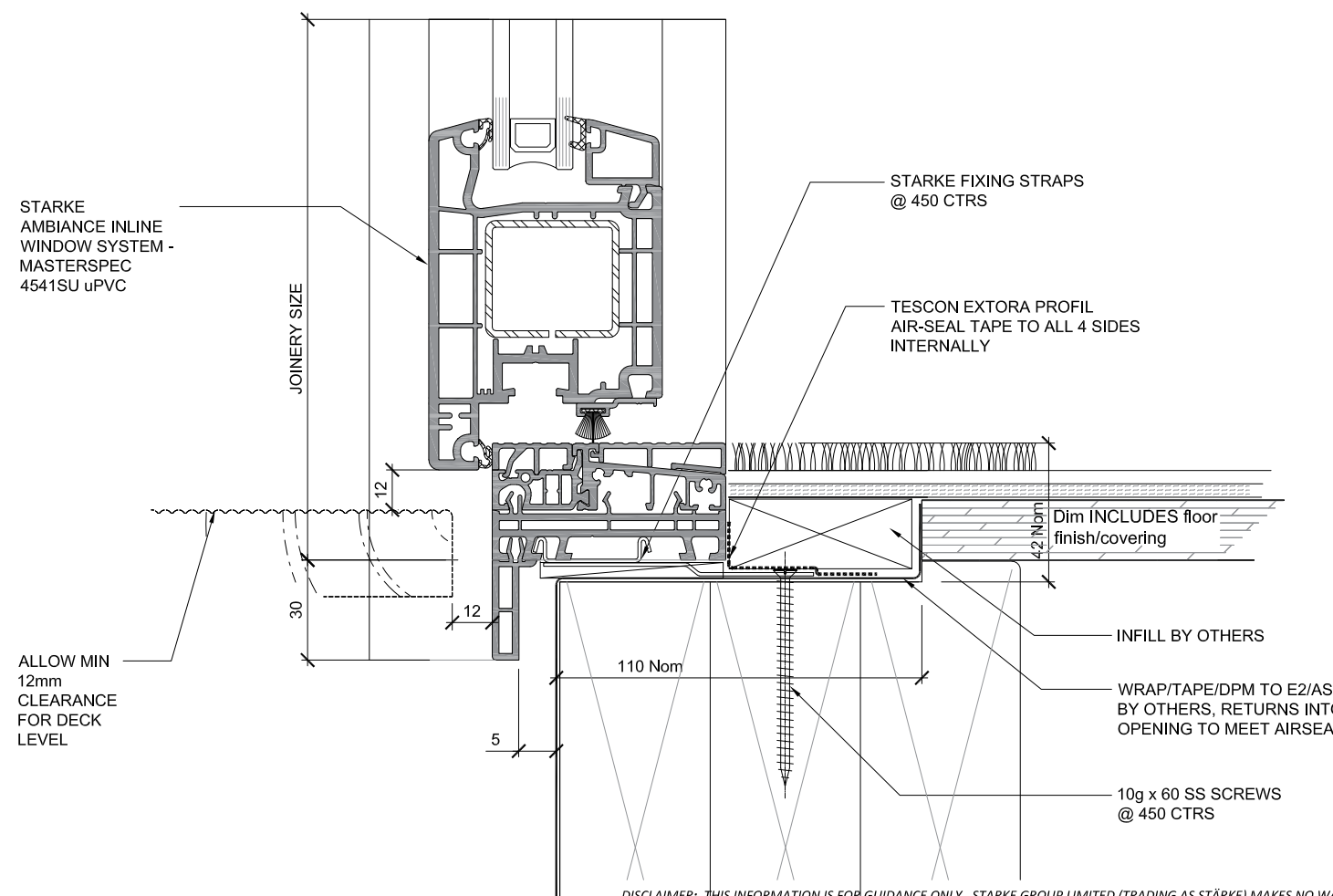
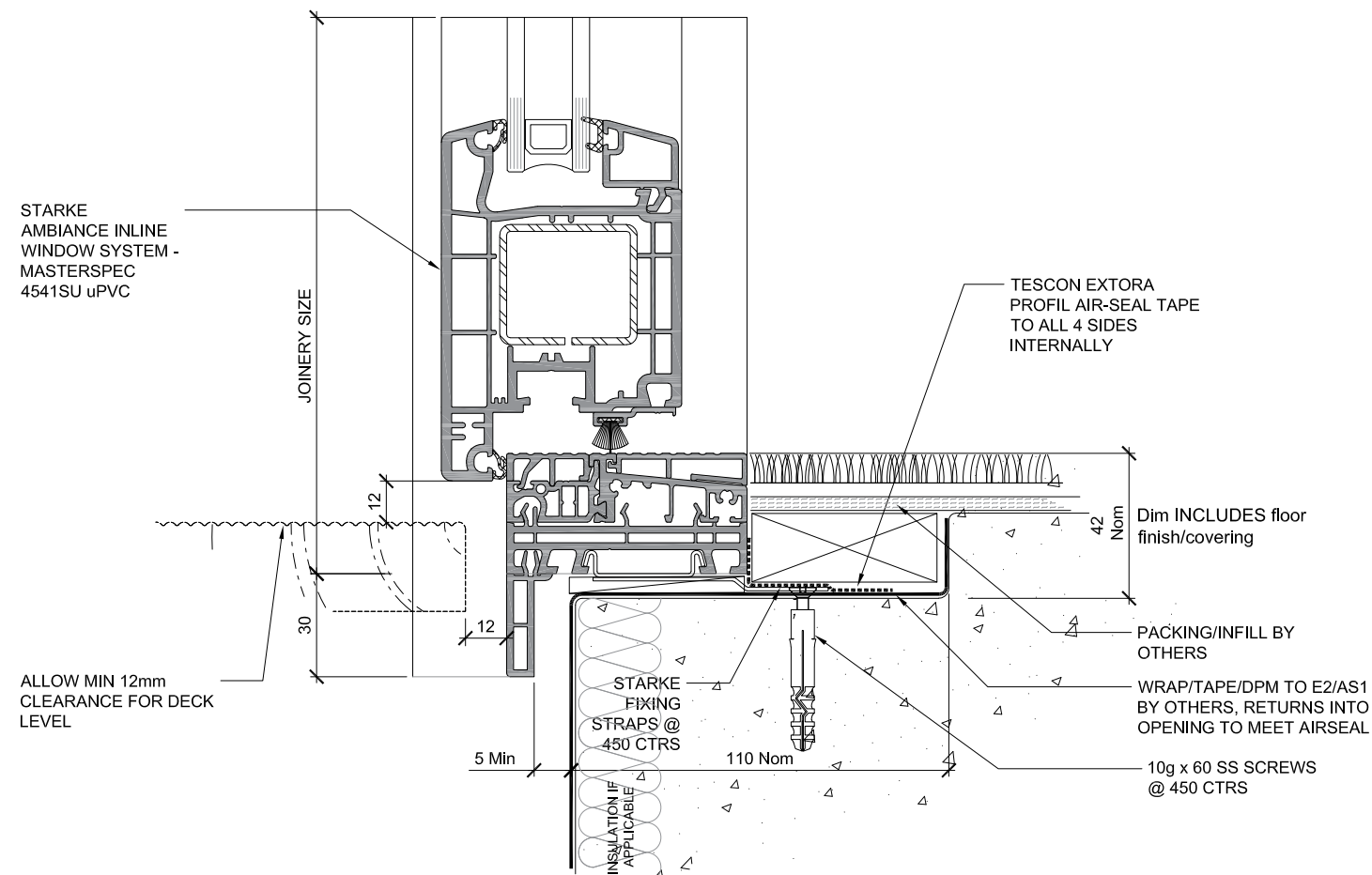
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Hinged door Open out

Premium - Low profile threshold

Fully Rebated



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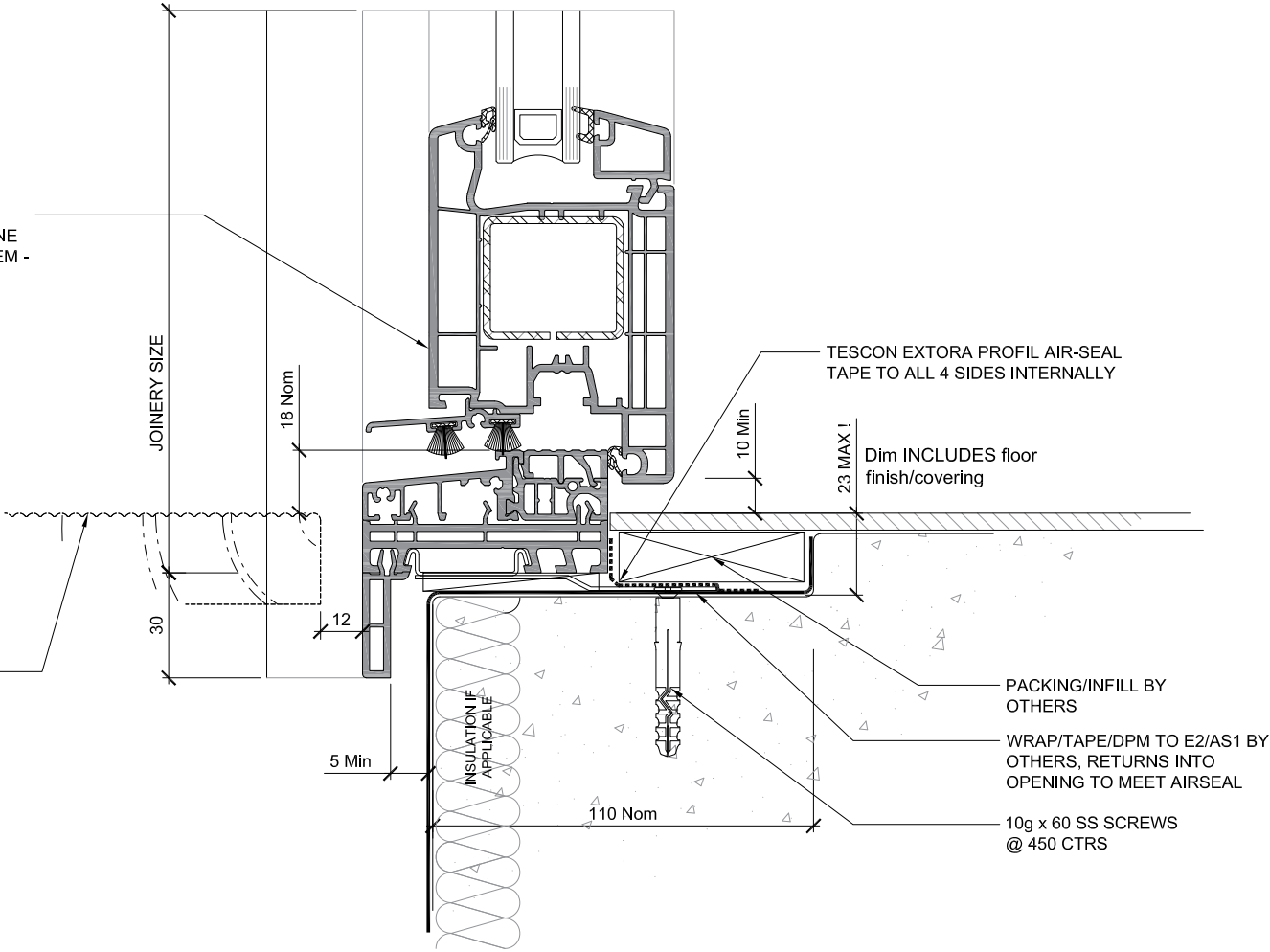
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Hinged door Open in
Premium - Low profile threshold
Fully Rebated

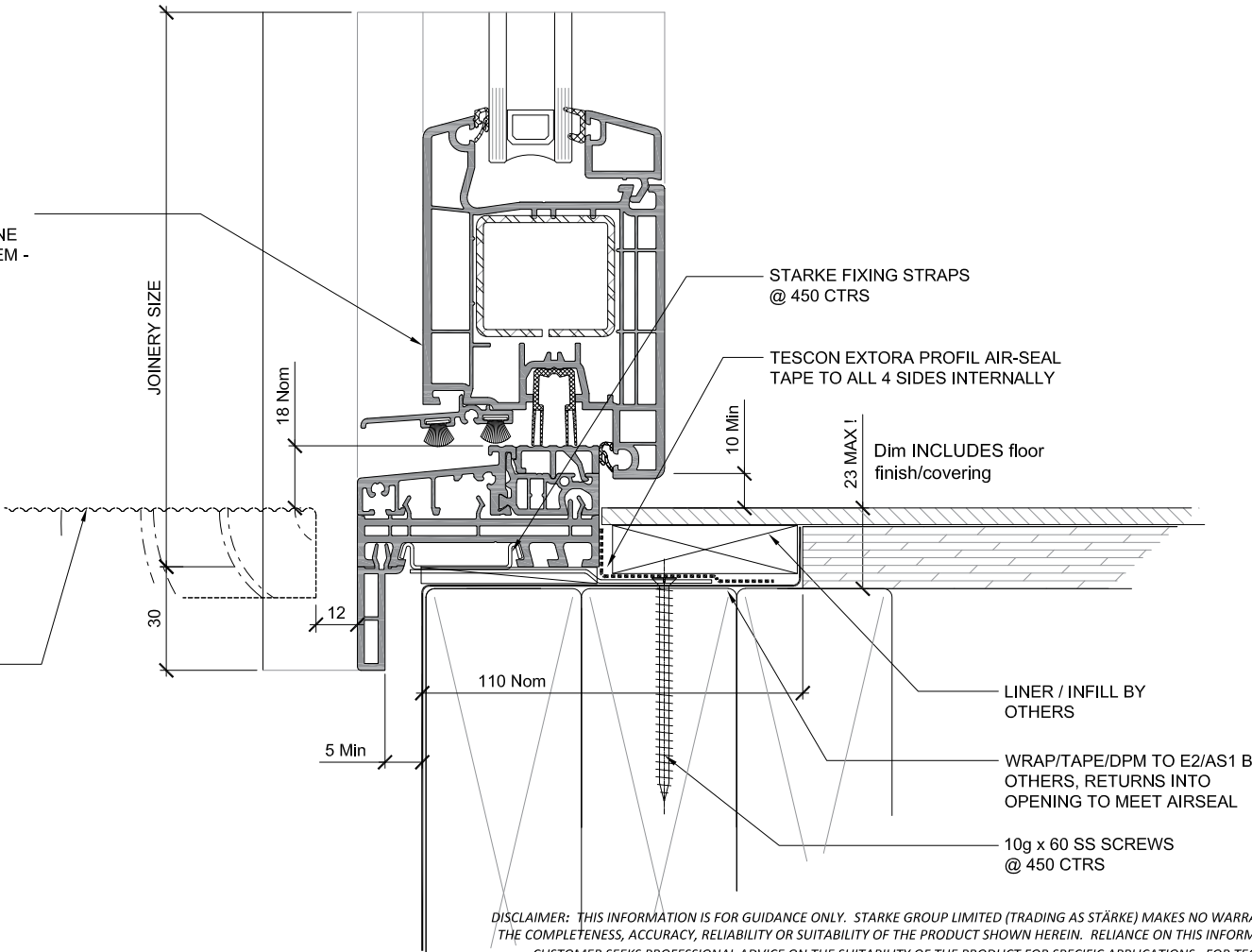
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4541SU uPVC

DECK
ILLUSTRATED
LEVEL WITH
INTERNAL
FLOOR FINISH



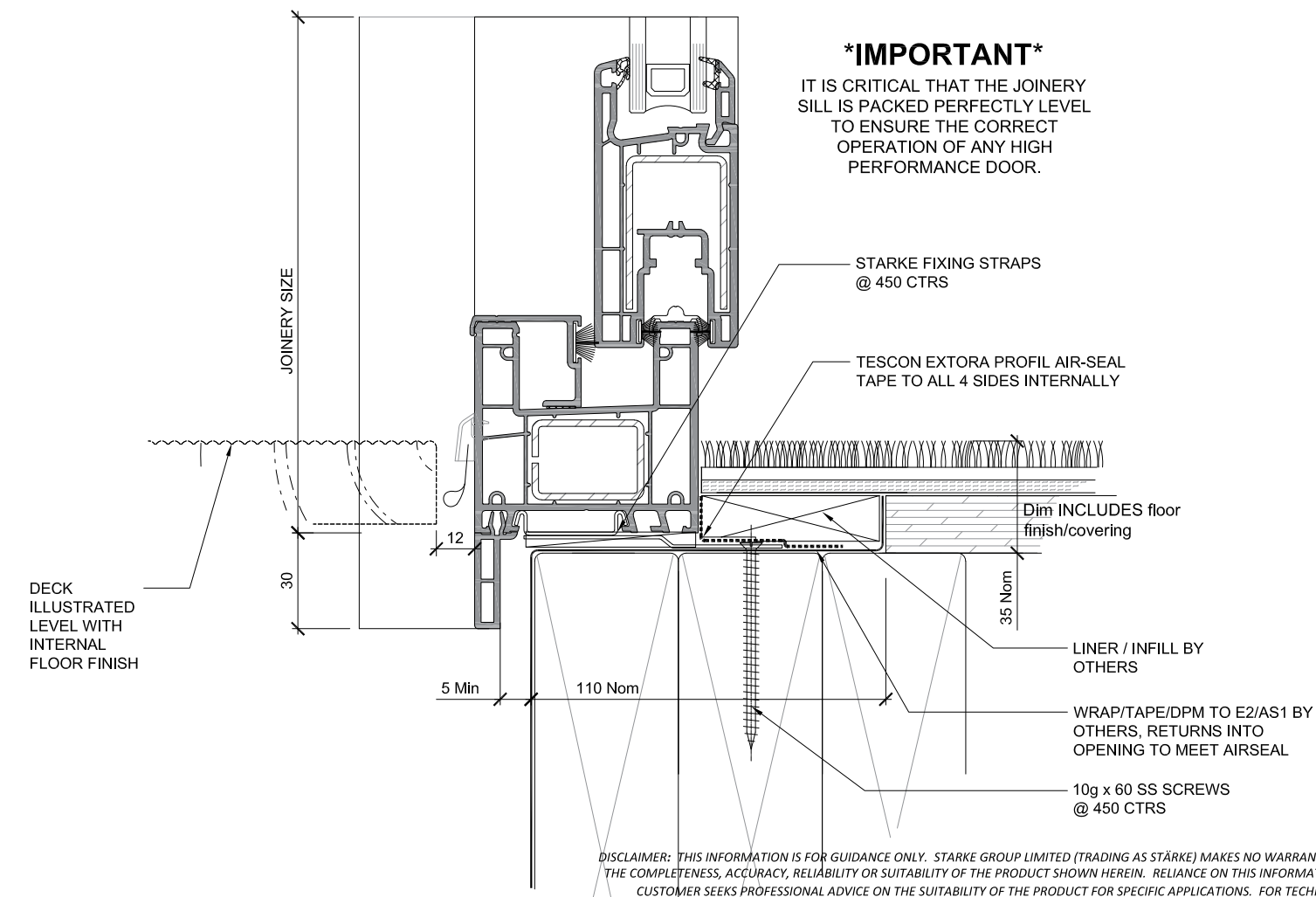
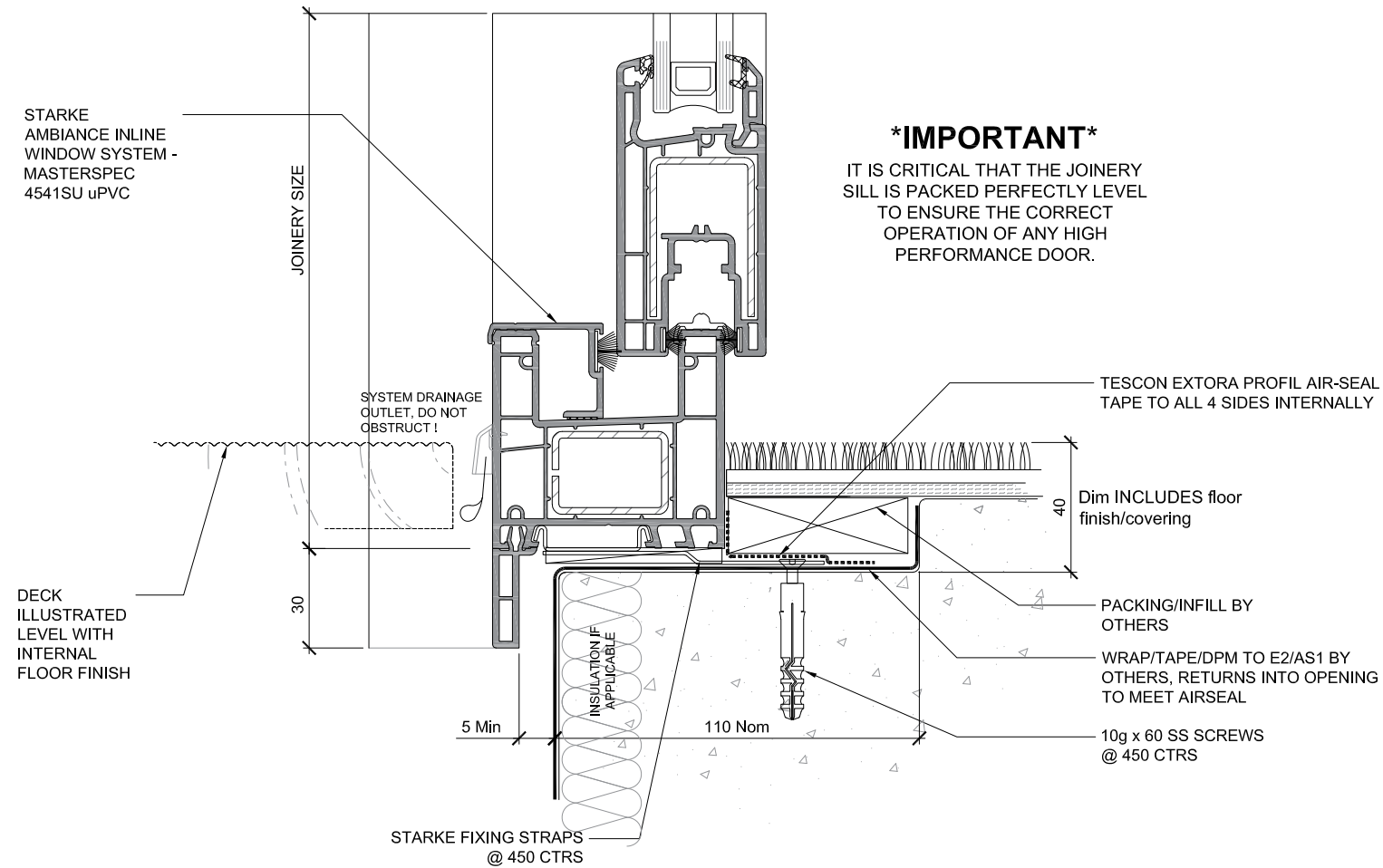
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AMBIANCE INLINE
WINDOW SYSTEM -
MASTERSPEC
4541SU uPVC

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ILLUSTRATED
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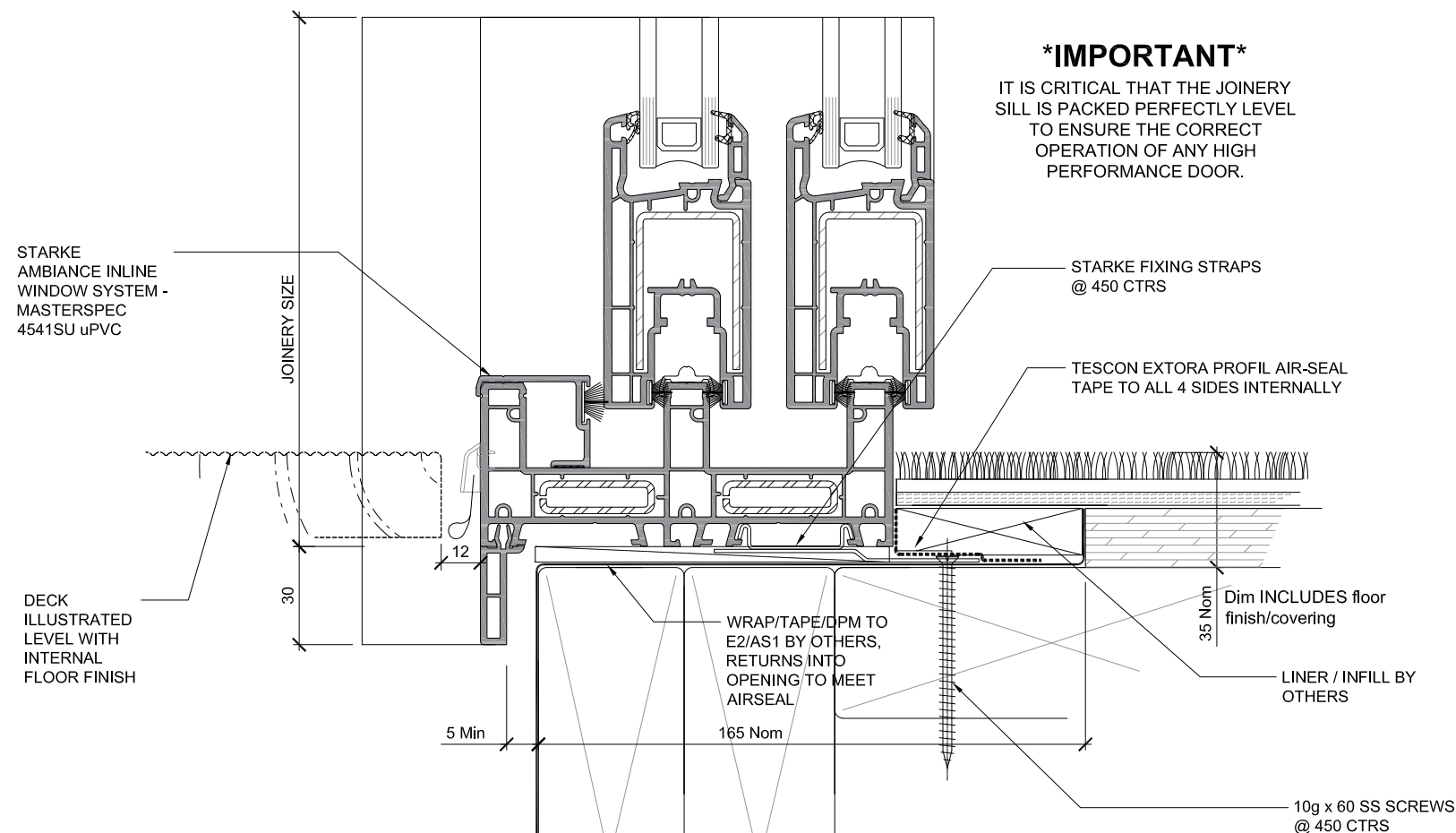
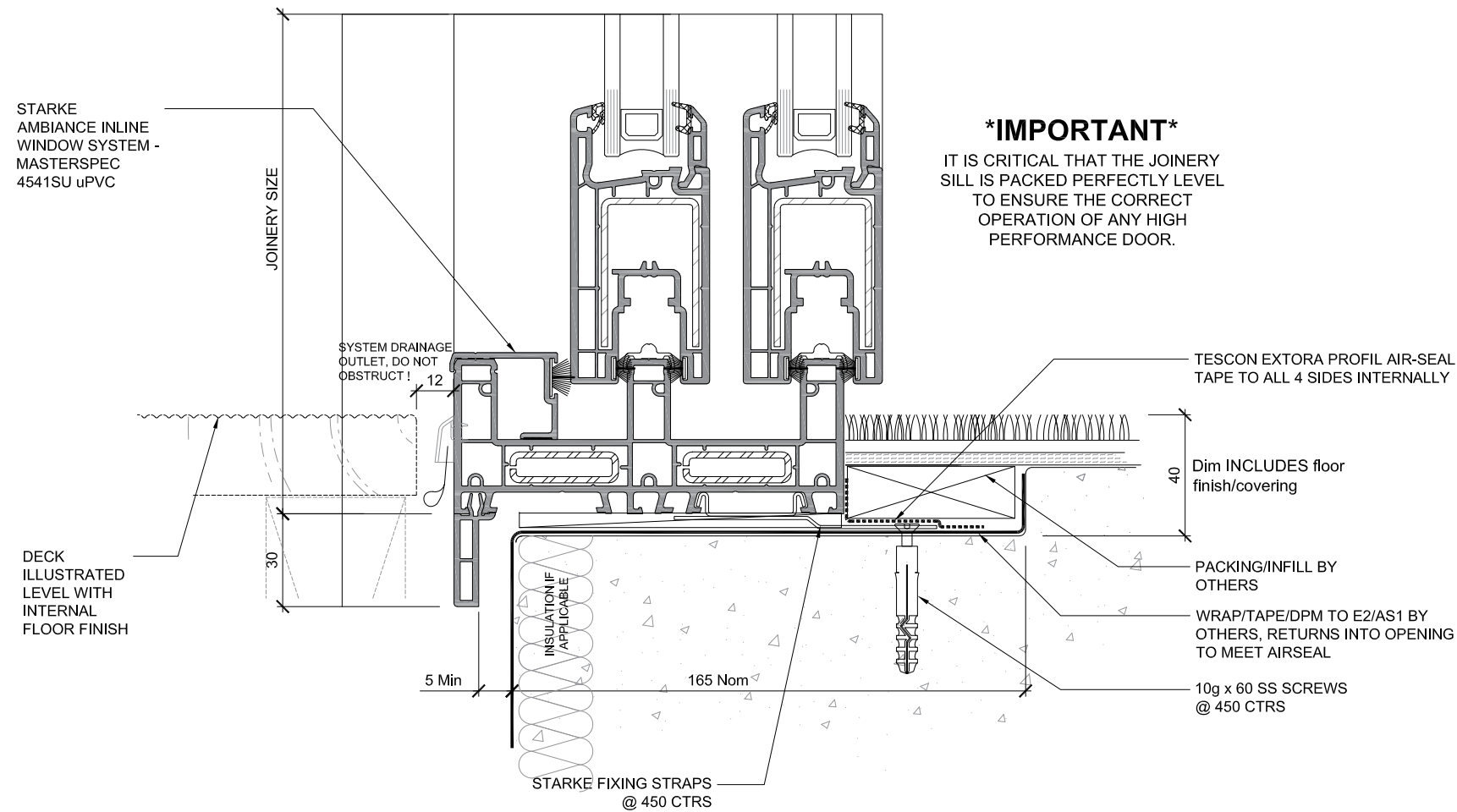
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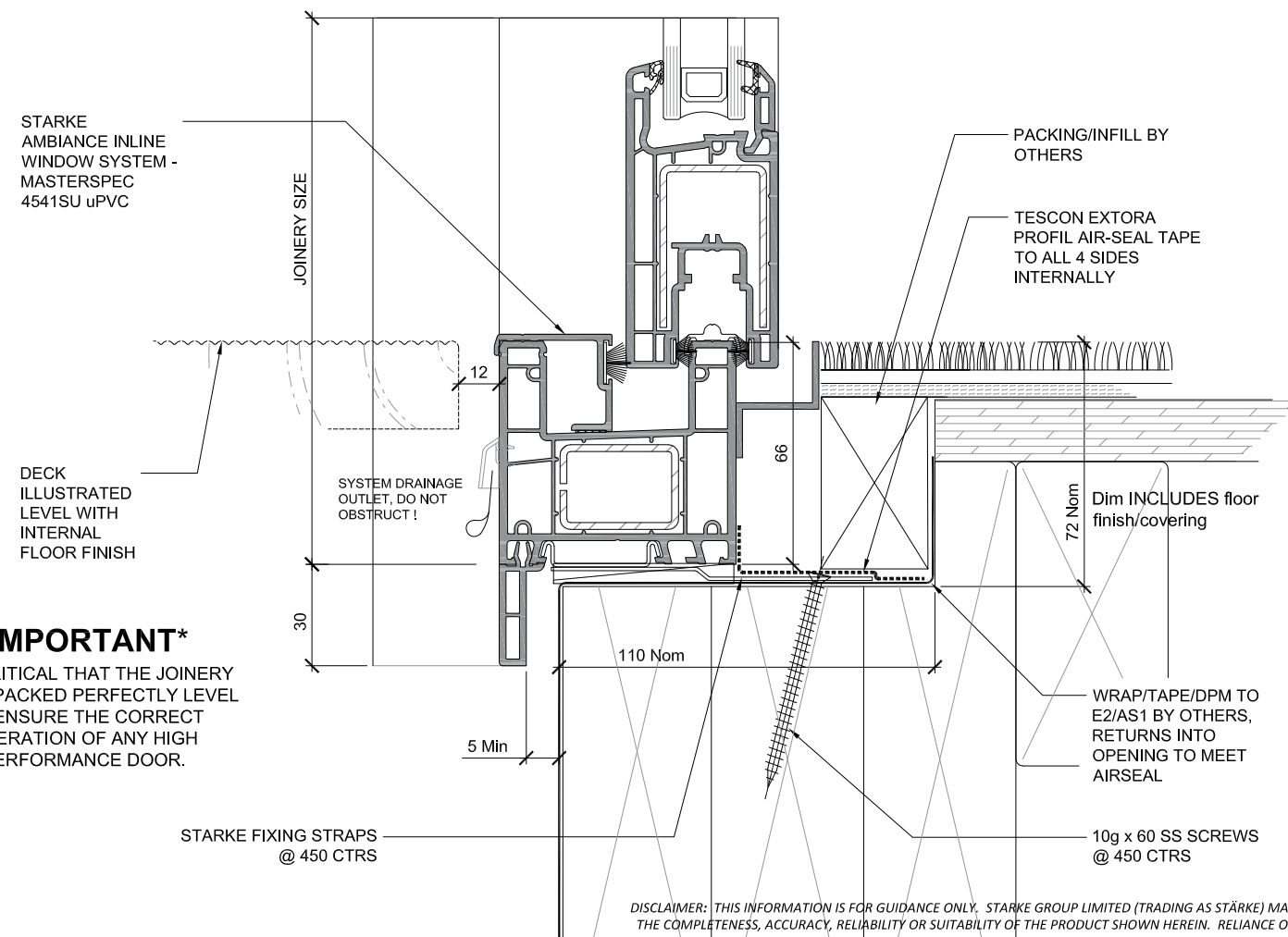
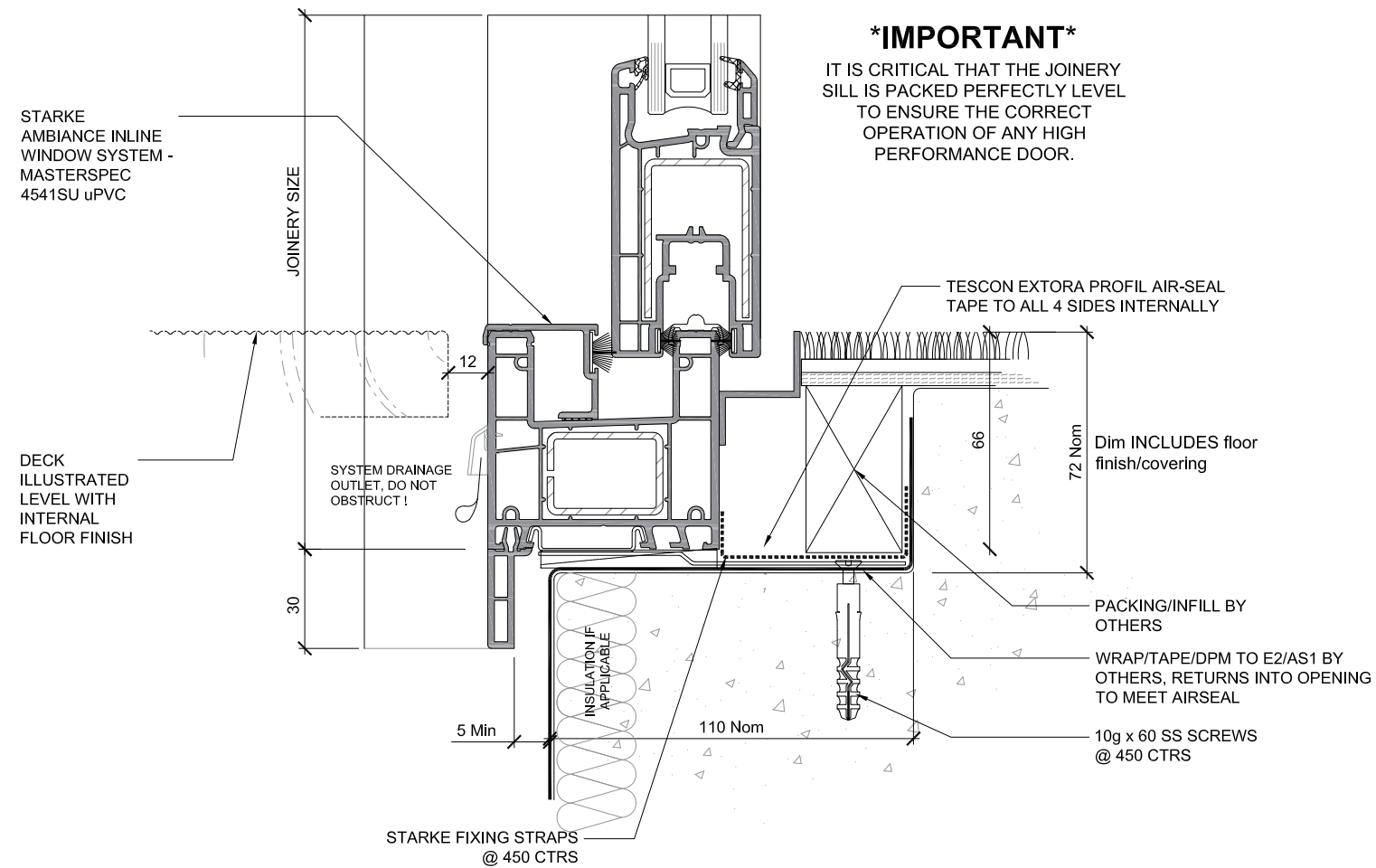


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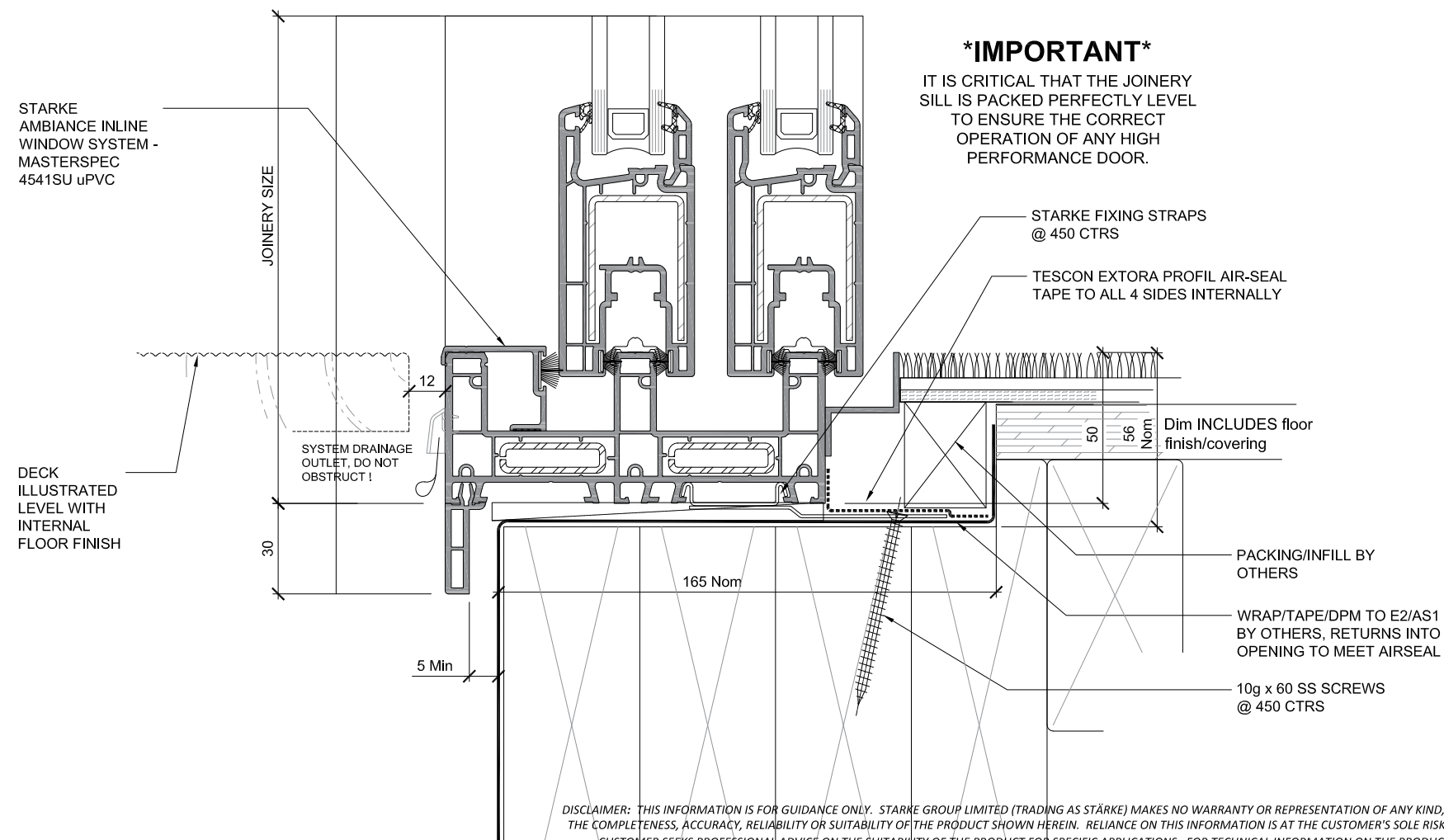
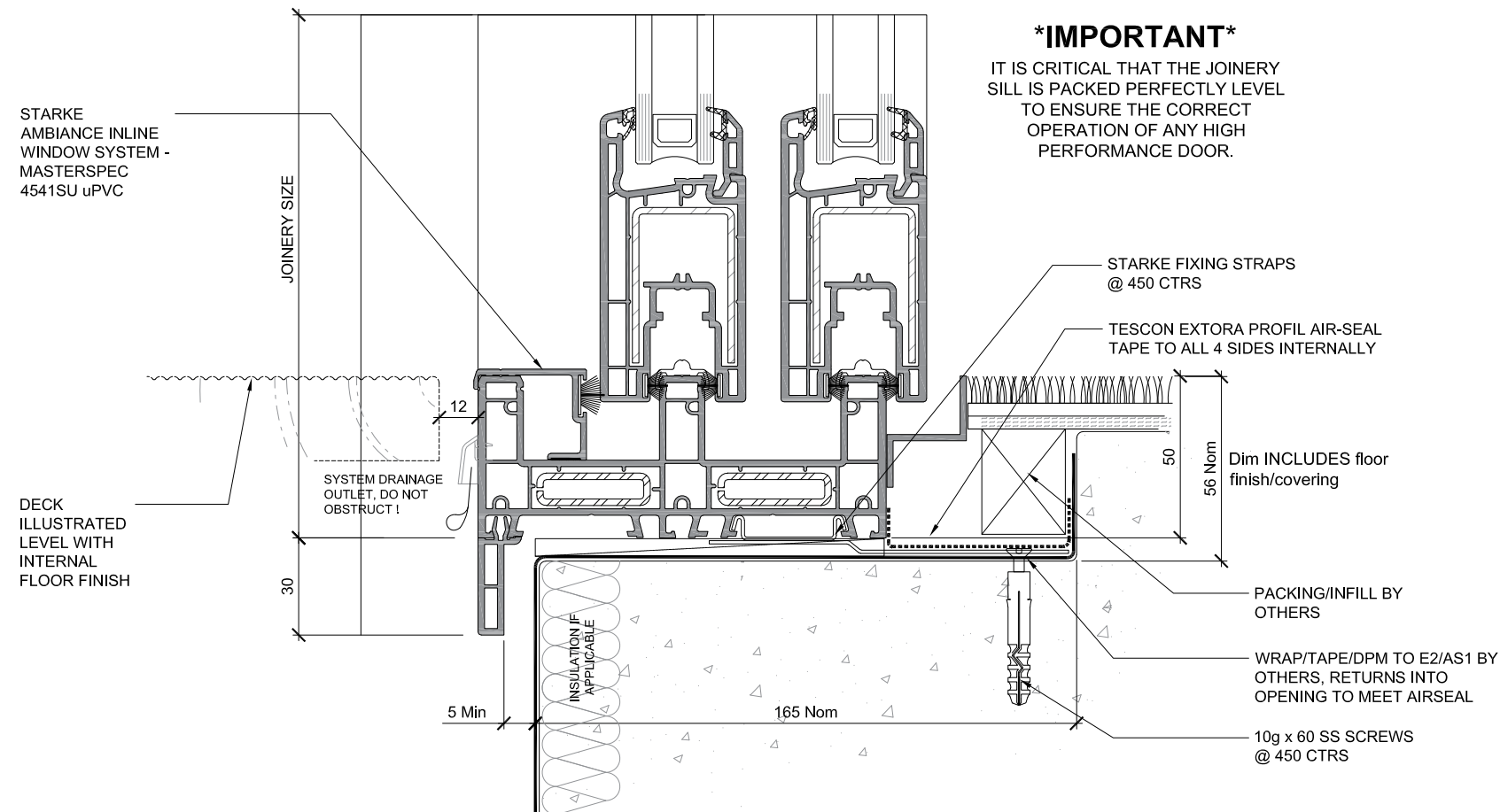
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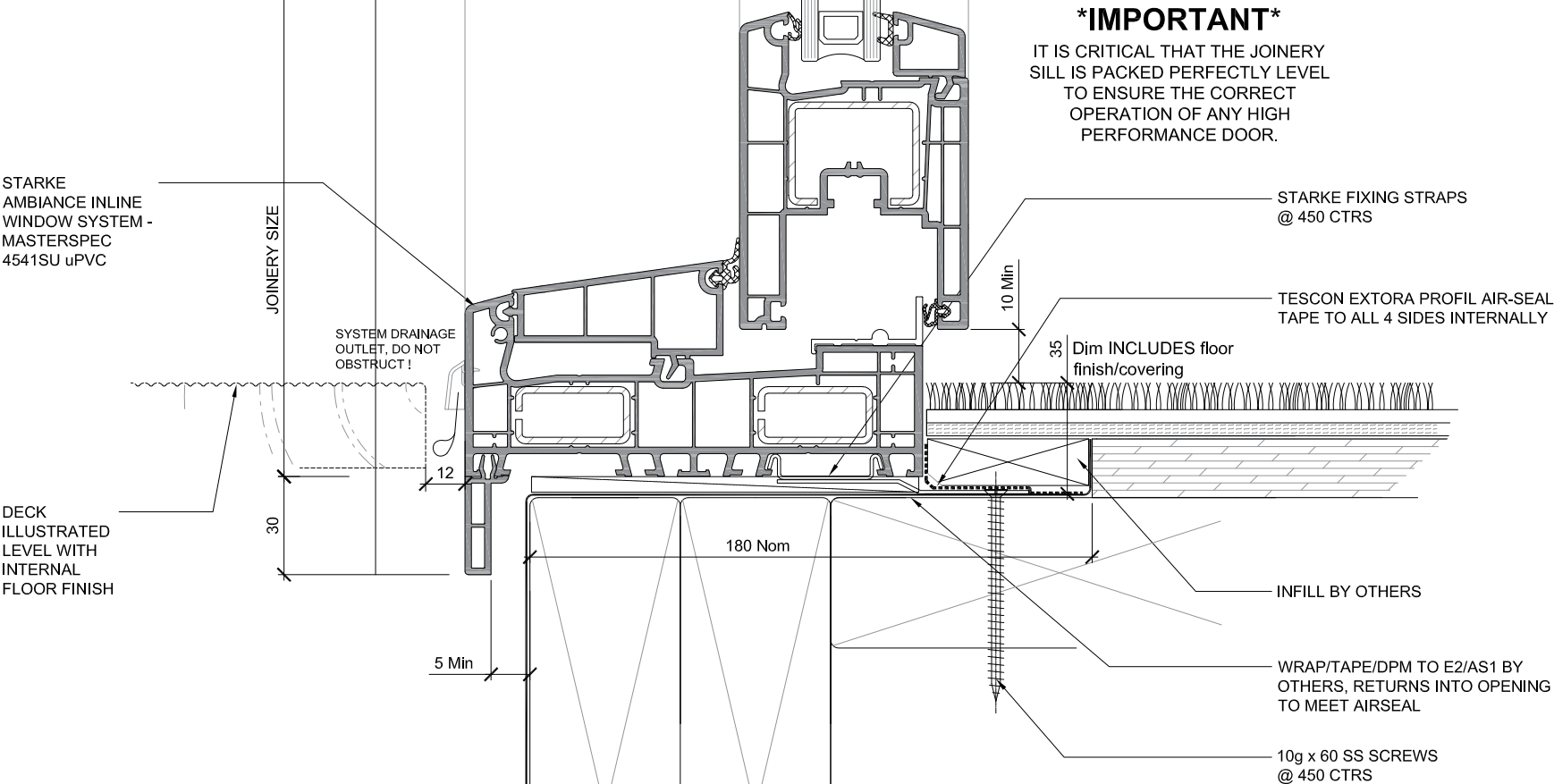
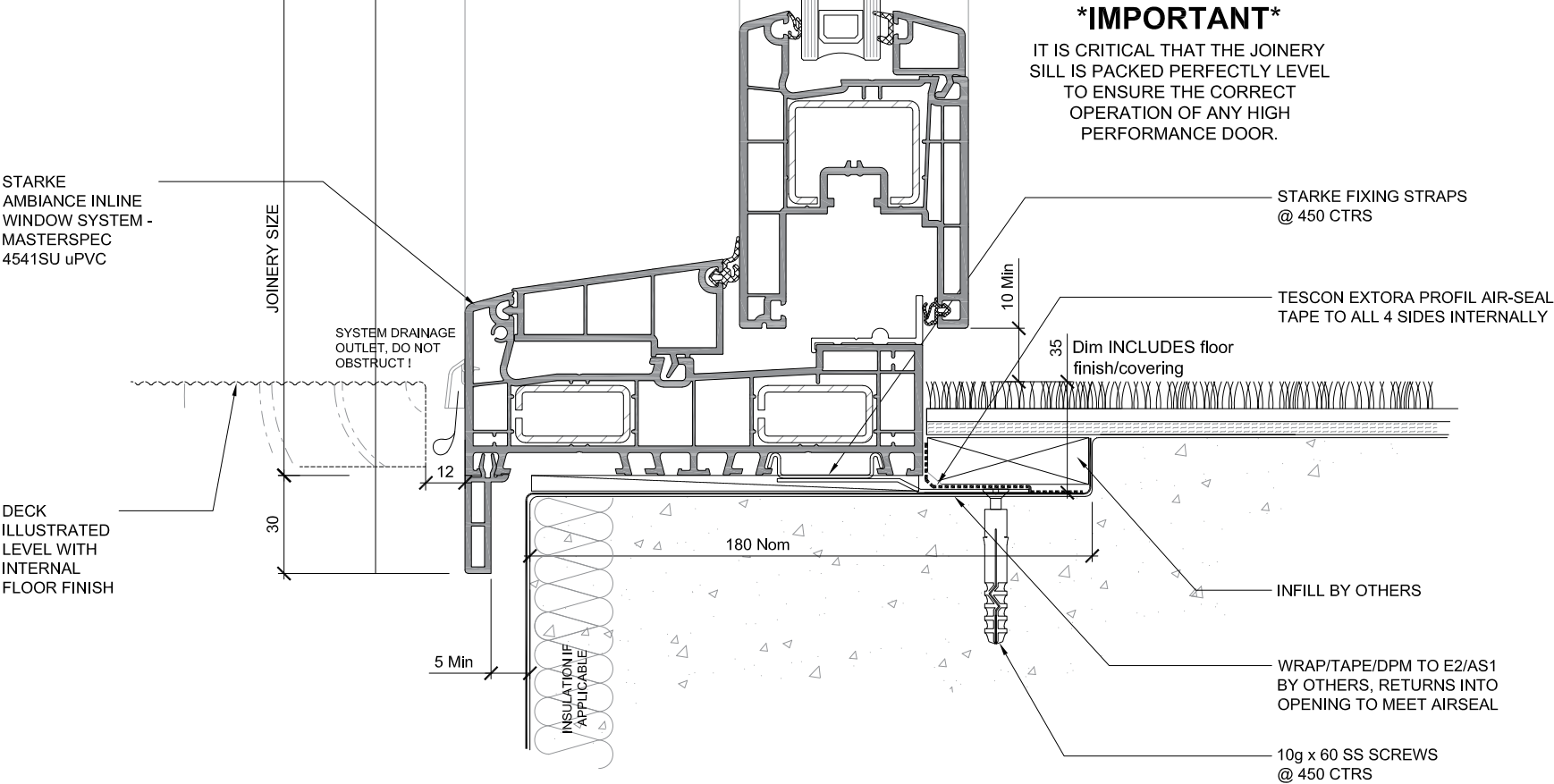


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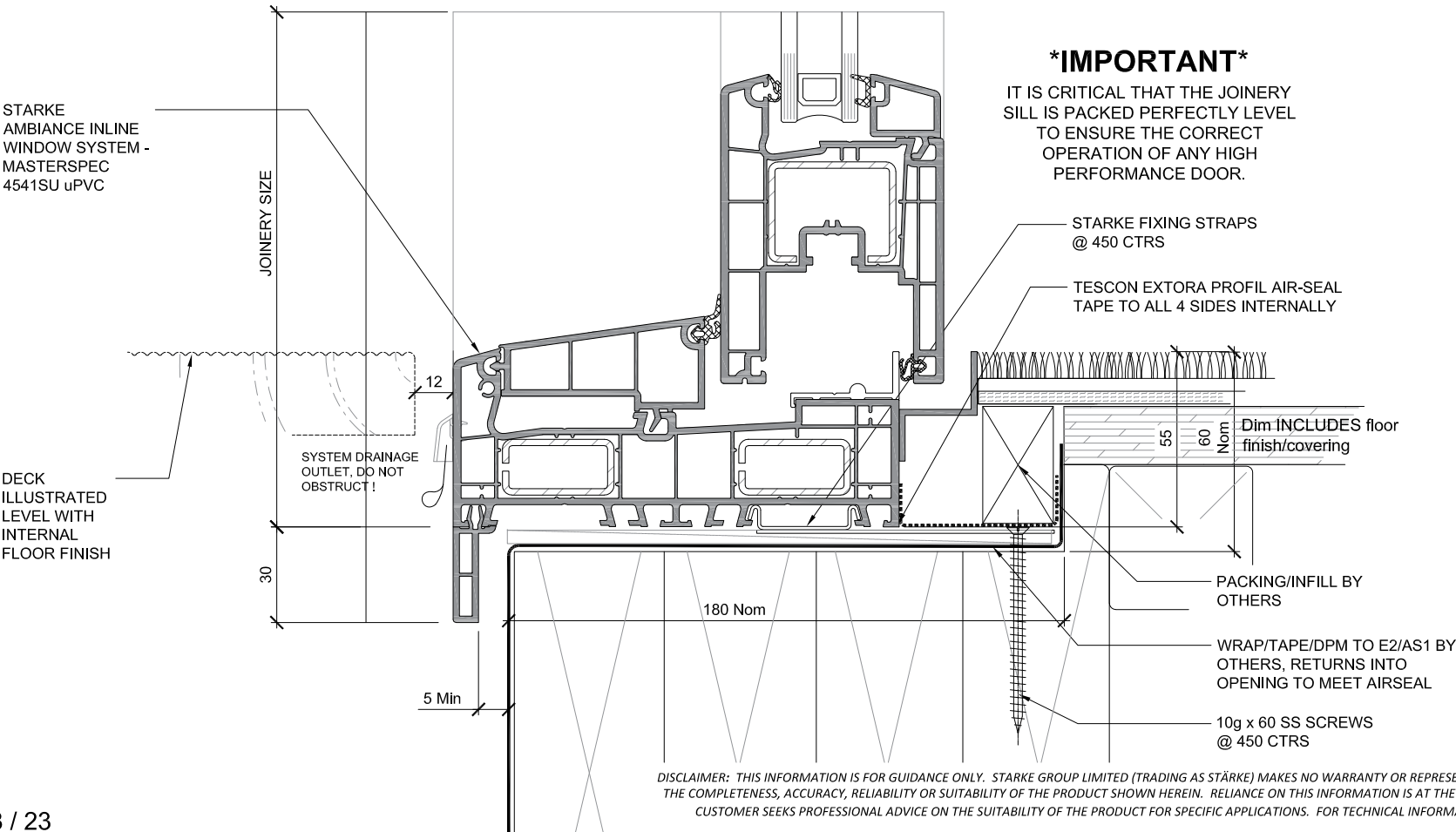
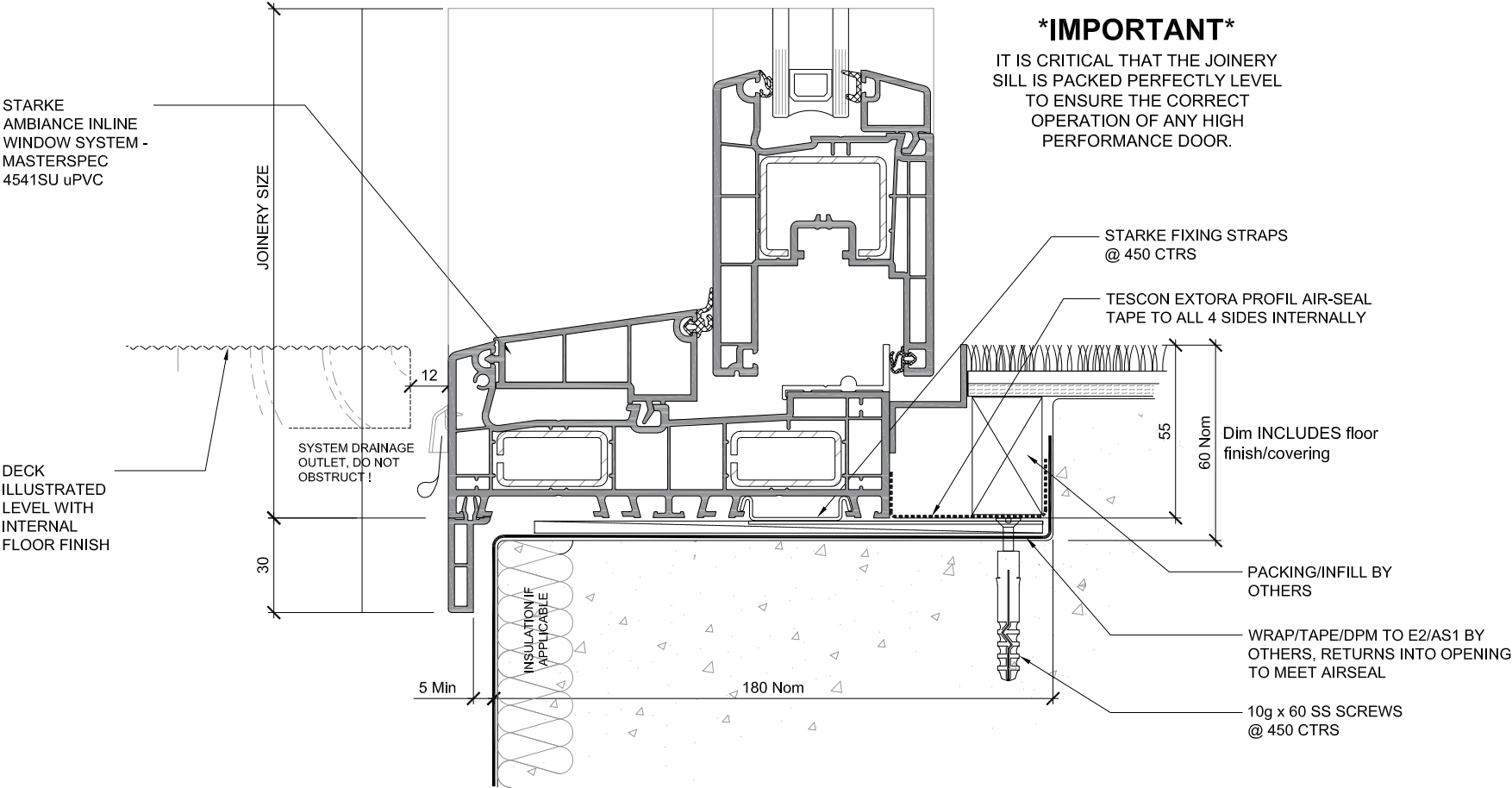
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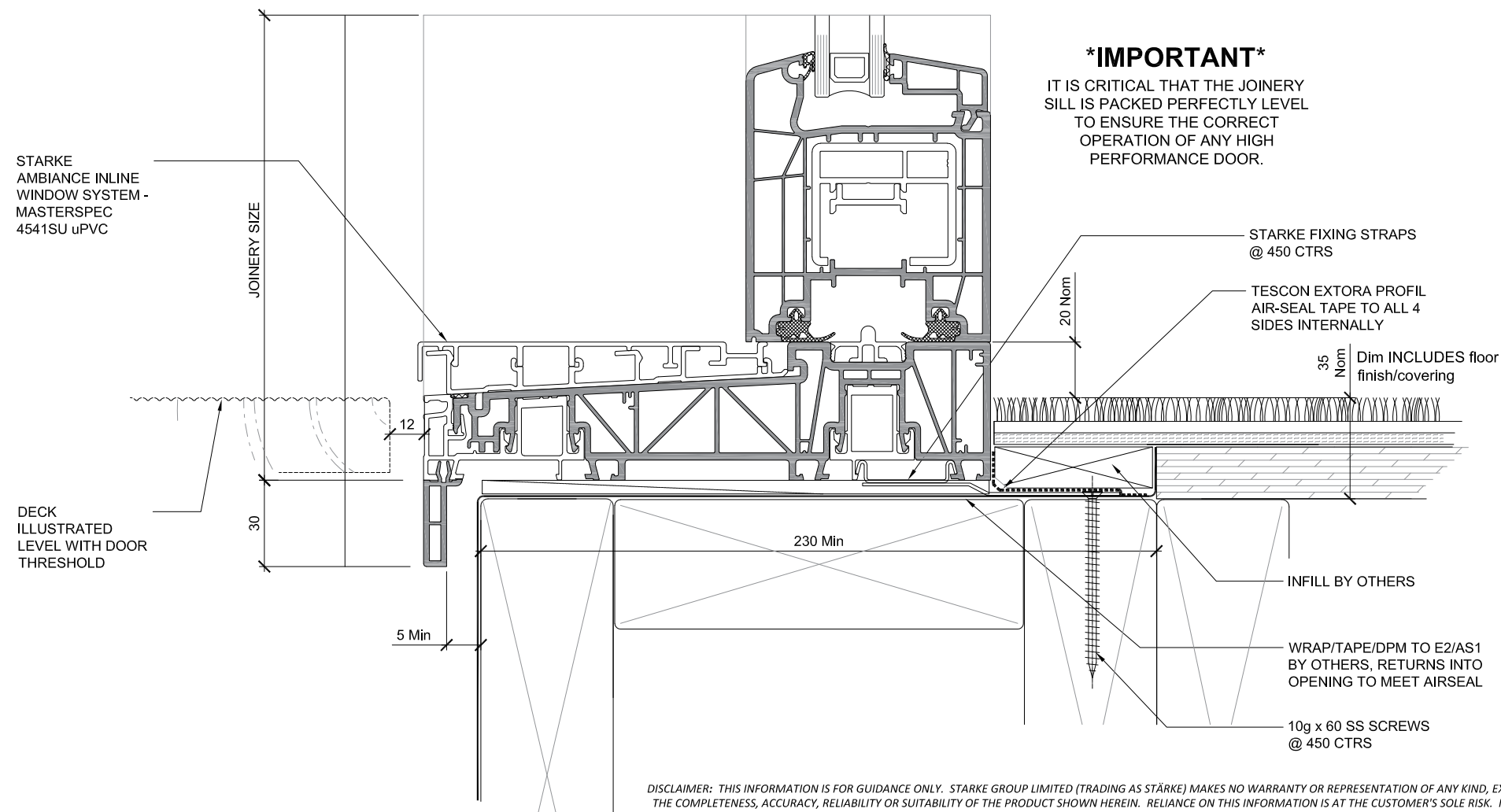
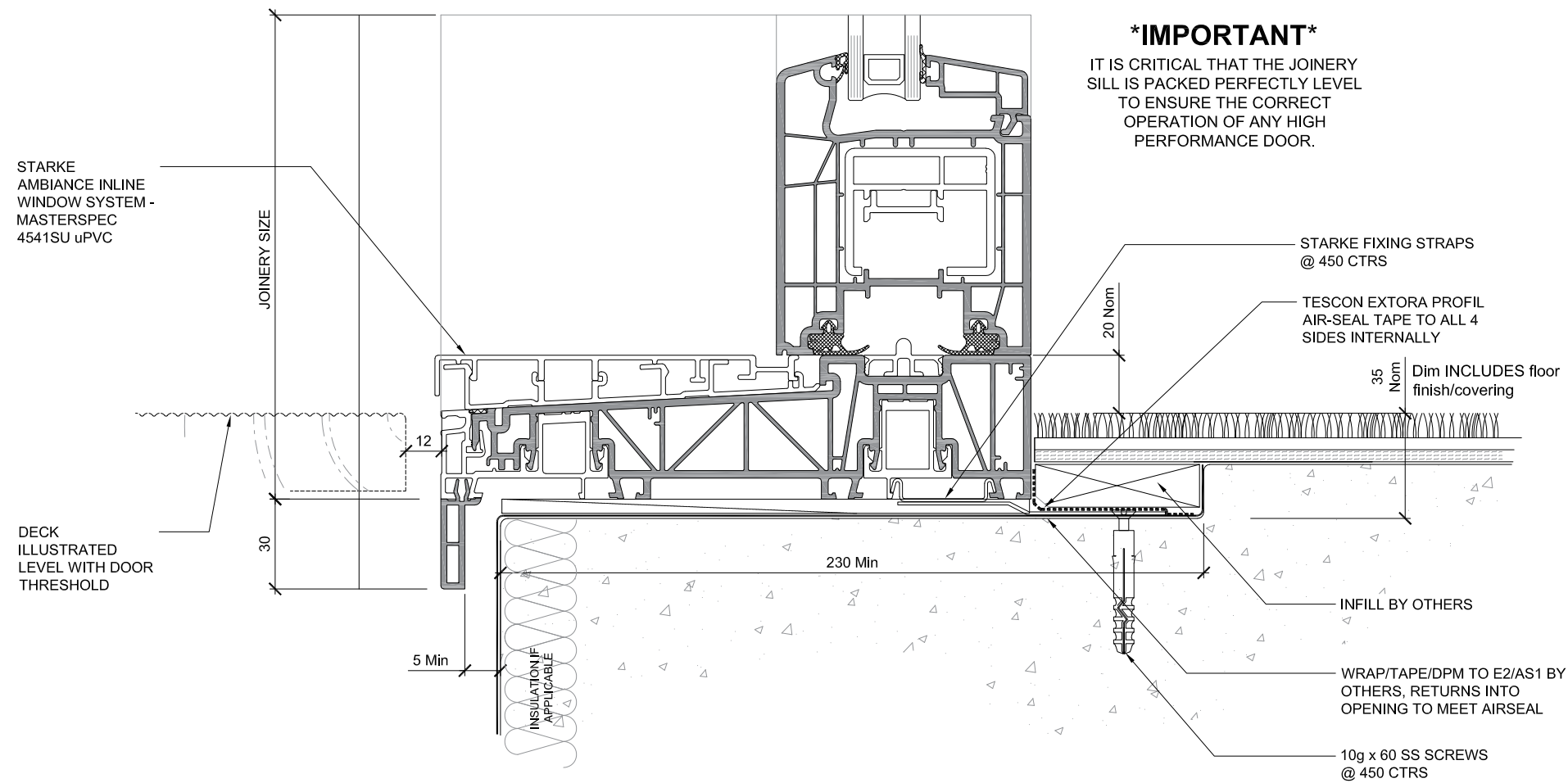
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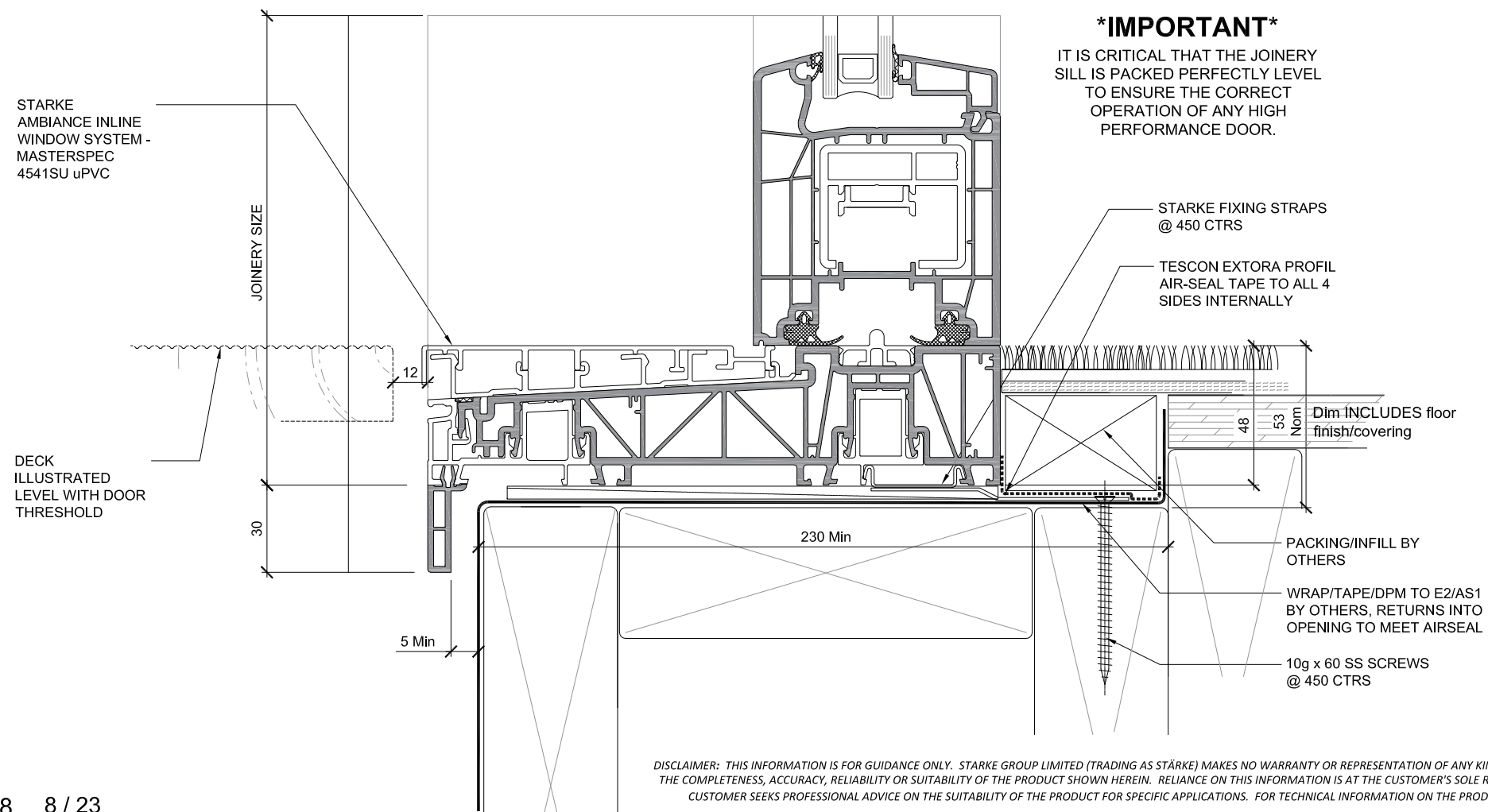
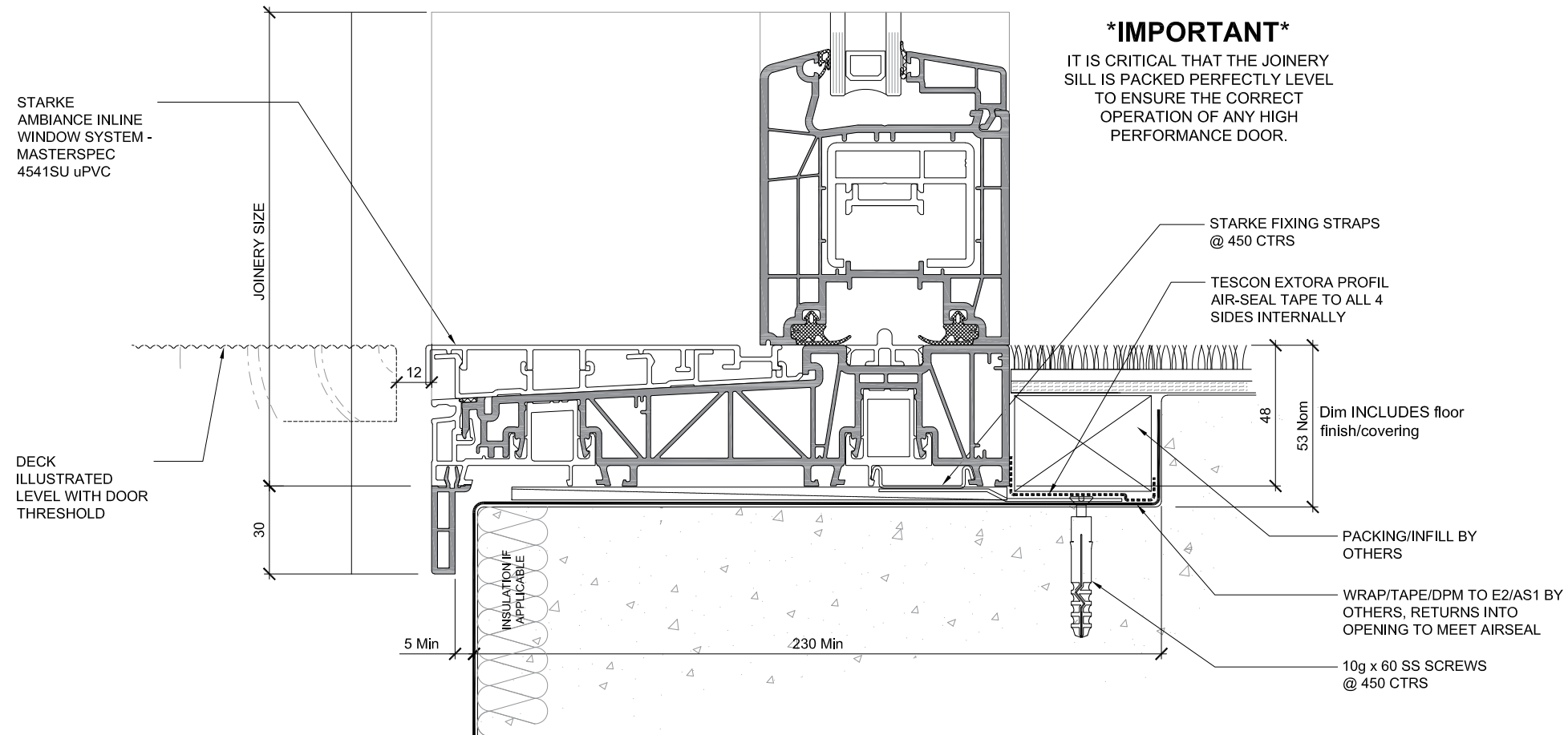
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